

Dimension Tables

CMM 100/200 SERIES in male & female styles for LF contacts

CMM SERIES 100 & 200 Male	LF contacts number series 100	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	
	LF contacts number series 200	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	
	Length in mm	A	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
	Length in mm (Strap)	B	6,7	8,7	10,7	12,7	14,7	16,7	18,7	20,7	22,7	24,7	26,7	28,7	30,7	32,7	34,7	36,7	38,7	40,7	42,7	44,7	46,7	48,7	50,7	52,7
	Length in mm	C	7,4	9,4	11,4	13,4	15,4	17,4	19,4	21,4	23,4	25,4	27,4	29,4	31,4	33,4	35,4	37,4	39,4	41,4	43,4	45,4	47,4	49,4	51,4	53,4
	Length C with Latches fitted	7,8	9,8	11,8	13,8	15,8	17,8	19,8	21,8	23,8	25,8	27,8	29,8	31,8	33,8	35,8	37,8	39,8	41,8	43,8	45,8	47,8	49,8	51,8	53,8	

CMM SERIES 100 & 200 Female	LF contacts number series 100	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	
	LF contacts number series 200	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	
	Length in mm	A	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
	Length in mm	B	7	9	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	41	43	45	47	49	51	53

LF CONTACTS REFERENCE MARK NUMBER FOR CMM SERIES 200 Male & Female	D	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
	E	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
	F	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
	G	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50

CMM 220 SERIES in male & female styles for LF contacts

CMM SERIES 220 Male & Female	LF contacts number	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	
	Distance between axis	A	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
		B	9	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57	59	61	63	65
	Length in mm	C	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70
	LF contacts reference mark number	D	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
		E	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
		F	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
		G	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60

CMM 220 SERIES in male & female styles for HF/HP contacts

CMM 220 Male & Female Special contacts only	Special contacts number		2	3	4	5	6	7	8	9	10	11	12	13	14	15
	Distance between axis	A	4	8	12	16	20	24	28	32	36	40	44	48	52	56
		B	13	17	21	25	29	33	37	41	45	49	53	57	61	65
	Length in mm		C	18	22	26	30	34	38	42	46	50	54	58	62	66

CMM 320 SERIES in male & female styles for LF contacts

CMM SERIES 320 Male & Female	LF contacts number	6	9	12	15	18	21	24	27	30	33	36	39	42	45	48	51	54	57	60	63	66	69	72	75	78	81	84	87	90	93	96	99	102	105	108	111	114	117	120	
	Distance between axis	A	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78
		B	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57	59	61	63	65	67	69	71	73	75	77	79	81	83	85	87
	Length in mm	C	17	19	21	23	25	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57	59	61	63	65	67	69	71	73	75	77	79	81	83	85	87	89	91	93
	LF contacts reference mark number	D	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	
		E	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
		F	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
		G	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78	80
		H	5	7	9	11	13	15	17	19	21	23	25	27	29	31	33	35	37	39	41	43	45	47	49	51	53	55	57	59	61	63	65	67	69	71	73	75	77	79	81
		J	6	9	12	15	18	21	24	27	30	33	36	39	42	45	48	51	54	57	60	63	66	69	72	75	78	81	84	87	90	93	96	99	102	105	108	111	114	117	120

CMM 340 SERIES in male & female styles for HF/HP contacts

CMM 340 Male & Female Special contacts only	Special contacts number		4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64
	Distance between axis	A	2,5	5	7,5	10	12,5	15	17,5	20	22,5	25	27,5	30	32,5	35	37,5	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	77,5
		B	12,5	15	17,5	20	22,5	25	27,5	30	32,5	35	37,5	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	77,5	80	82,5	85	87,5
	Length in mm		C	18,5	21	23,5	26	28,5	31	33,5	36	38,5	41	43,5	46	48,5	51	53,5	56	58,5	61	63,5	66	68,5	71	73,5	76	78,5	81	83,5	86	88,5	91

CMM Specifications (with LF contacts)

MATERIALS

INSULATOR: Special PPS (Polyphenylene Sulfide Fiberglass filled thermoplastic) UL 94-V0

- Radiation resistance
- No humidity absorption
- Oxygen free

Note : PPS characteristics are recognized for space applications

P.C. LF CONTACTS :

Male:

Tail : copper alloy / Ni + Au flash 0,1 μ
Contact area : copper alloy / Ni + Au > 1 μ

Female:

Body : copper alloy / Ni + Au 0,2 μ
Socket : beryllium copper / Ni + Au > 1,25 μ

CRIMP LF CONTACTS :

Male:

Body : copper alloy / Ni + Au > 1 μ

Female:

Body : copper alloy / Ni + Au > 0,2 μ
Socket : beryllium copper / Ni + Au > 1,25 μ

FIXING HARDWARE:

- Jackscrew: Stainless steel.
- Latch : Beryllium copper/plated nickel (CMM 100/200 series only)

ELECTRICAL

- | | |
|----------------------------------|--------------------------------------|
| • All contacts | 3 A max. @ 25°C
2.2 A max. @ 85°C |
| • Working voltage (sea level) | Tested at 800 V DC |
| • Proof voltage | Tested at 1 200 V DC |
| • Contact resistance (initially) | max. 10 m Ω |
| • Insulation resistance | 1 000 M Ω min. |

MECHANICAL

- | | |
|--|-----------------------------------|
| • Mechanical operations | Up to 2500 cycles |
| • Contact insertion and withdrawal force | 2 N max. / 0.2 N min. per contact |
| • Contact retention in insulator | 10 N min. |
| • Contact replacement in insulator | 3 cycles (Crimp contacts only) |

ENVIRONMENTAL

- | | |
|----------------------|---|
| • Temperature range | From - 60°C to + 260°C
Reflow solder process compatible (+260°C) |
| • Vibration severity | 0.75 mm, 10 g RMS 6 hours long random with superimposed sinusoid. No intermittencies measured when using an H.S.L.I (High Speed Logic Interrupt) detector with a trip threshold of 2 ns.
MIL-DTL-55302F Test Condition III [147.1 m/s ² (15 gn) peak] |
| • Shock severity | 100 g for 6 ms |
| • Solvent resistance | HcFc 141 bMGX (ATOCHEM) solvent |

Note :

The CMM micro-connectors are designed to meet or exceed the relevant electrical and environmental performances described in MIL-DTL-55302F & BS-9525-F0033 standards.

HF / HP contacts specifications

MATERIALS

• Spring loaded parts	Be/Cu gold plated
• Other metal parts	Copper alloy
• Insulator	PTFE (HF)
• Retaining clip	Be/Cu Ni plated

MECHANICAL

• Mechanical operations	Up to 2500 cycles
• Insertion force	From 0.60 to 5 N per contact
• Withdrawal force	From 0.50 to 2 N per contact
• Secure overlapping	1.30 mm
• Contact replacement in insulator	50 cycles for HF / HP 30 series (5 cycles for HF / HP 22 series)

ELECTRICAL

High Power (HP) Contact

Intensity	Series 30 : 20 A Series 22 : 10 A	} depending on cable
Contact resistance	max. 6 mΩ	
Maximum voltage (sea level)	1000 V (RMS)	
Operating voltage (sea level)	180 V AC/500 mA	

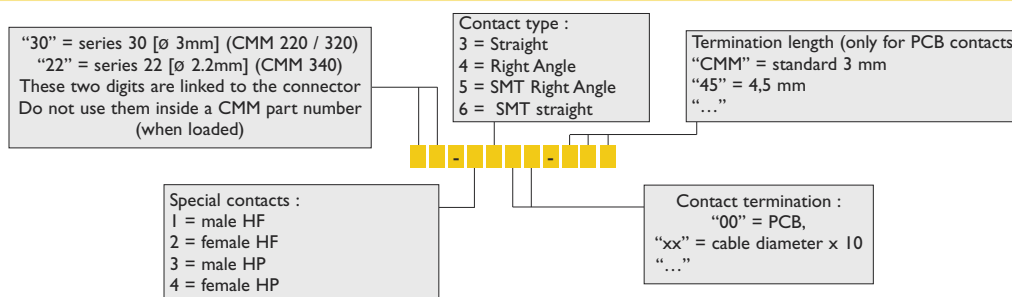
High Frequency (HF) Contact

Impedance	50Ω / 75Ω
Insulation resistance	10 ⁶ MΩ / 250 V (RMS)
SWR (Stationary wave rate)	< 1.05 + 0.04 F (GHz)
Frequency range	Series 30 : 6 GHz Series 22 : 1,5 GHz
	} depending on cable
Insulation between 2 contacts	-100 dB (depending on cable)

ENVIRONMENTAL

• Temperature range	From -60°C to +260°C
• Salt spray test	96 hrs
• Humidity test	56 days @ 90% humidity

HF / HP CONTACTS PART NUMBERING



Important notice:

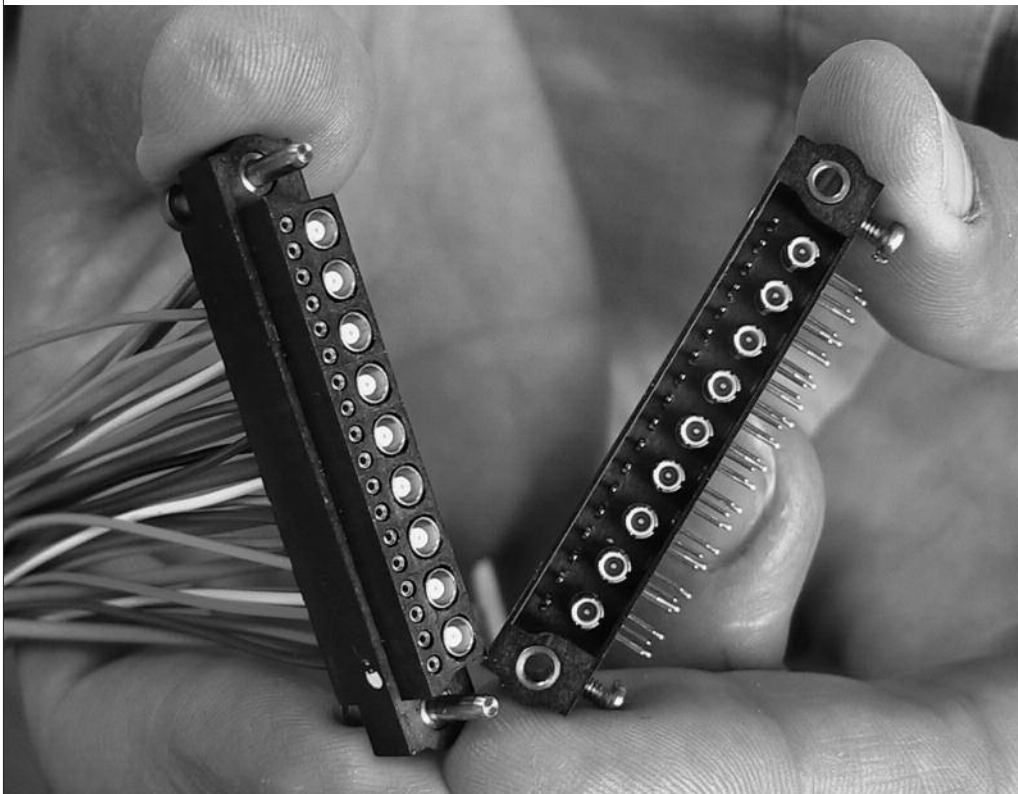
According to the routines test other than MIL our technical features for CMM Micro-connectors reach a higher result. Please contact technic@nicomatic.fr for more information.

For example:

- LF: up to 5A max. @ 25°C
- HF: up to 11 GHz
- HP: up to 30 A
- Mechanical operations: up to 5 000 cycles
- High temperature test: 1 000H at 250°C
- Application with LVDS signal @ 400 MHz, impedance 100 Ohm
- High speed: USB, 1Gb/s Ethernet...

HIGHLIGHT ON CMM CONNECTOR BENEFITS

- **Unlimited style of connector:**
 - Mixed-layout: High, Low frequency & High power in 1 connector
 - PCB solder, SMT, press fit, crimp contacts
 - Board to board, board to wire, wire to wire connections
 - Very small footprint: 2 mm pitch (saves up to 60% space & 50% weight over conventional connectors)
- Meets or exceeds the relevant electrical & environmental performances described in MIL-DTL-55302F & BS-9525-F0033 standards
- Excellent mechanical & environmental characteristics
- Built-in jackscrews for high vibrations
- Resistance to solvents, radiations & oxygen free
- Allows infrared, wave or vapour phase soldering
- High reliability contact design: up to 2 500 cycles
- RoHS & Whiskers free (all contacts are gold plated)
- Short lead time: 1 week delivery service
- 100% quality control
- Proven track record in defense, aerospace & railway as well as other high reliability or technology field applications
- Connector housing marking for full traceability
- Large range of accessories & tools



LF : low frequency contacts

PRESENTATION

Male						
Female						
	Straight PCB Type Y	90° PCB Type V	Straight SMT Type T	90° SMT Type R	Crimp Type S - C	Straight PCB Type PF Press fit

INFORMATION TABLE

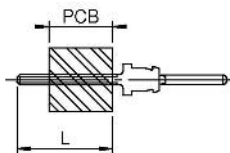
CMM RANGE		USE												
		STRAIGHT ON PCB						90° ON PCB		STRAIGHT SMT		90° SMT	CRIMP	
100/200	Male	Y L=3,0	YL L=4,5	YM L=5,1	YX L=9,1			V L=3,0	VL L=4,5	T L=2,25	TL L=3,35	R L=0,9	C Gauge 22	S Gauge 24-28
	Female	Y L=3,0	YL L=4,5			YC L=1,2	PF Press fit	V L=3,0	VL L=4,5	T L=2,25	TL L=3,35	R L=0,9	C Gauge 22	S Gauge 24-28
220	Male	Y L=3,0	YL L=4,5	YM L=5,1	YX L=9,1			V L=3,0	VL L=4,5	T L=2,25	TL L=3,35	R L=0,9	C Gauge 22	S Gauge 24-28
	Female	Y L=3,0	YL L=4,5			YC L=1,2	PF Press fit	V L=3,0	VL L=4,5	T L=2,25	TL L=3,35	R L=0,9	C Gauge 22	S Gauge 24-28
320	Male	Y L=3,0	YL L=4,5	YM L=5,1	YX L=9,1			V L=3,0	VL L=4,5			R L=0,9	C Gauge 22	S Gauge 24-28
	Female	Y L=3,0	YL L=4,5				PF Press fit	V L=3,0	VL L=4,5				C Gauge 22	S Gauge 24-28
340	Male	Y L=3,0	YL L=4,5	YM L=5,1	YX L=9,1			V L=3,0	VL L=4,5				C Gauge 22	S Gauge 24-28
	Female	Y L=3,0	YL L=4,5				PF Press fit	V L=3,0	VL L=4,5				C Gauge 22	S Gauge 24-28

L=6,50 / 8,00 / 10,50 / 12,00 / 14,50 / 16,00 mm upon request (only for straight on PCB male contacts)

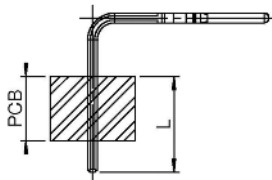
Standard contact

Any other type of contact upon request only

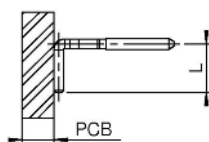
Straight on PCB



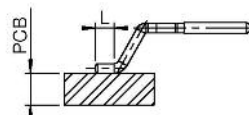
90° on PCB



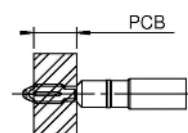
SMT straight on PCB



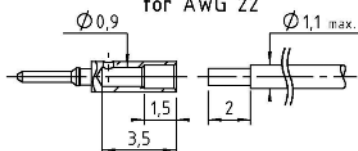
SMT 90° on PCB



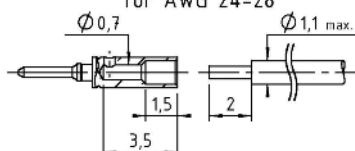
Pressfit
Straight on PCB



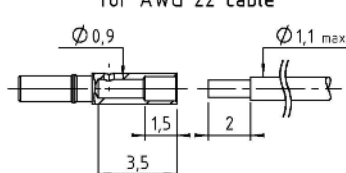
Ref : 12960
Male crimp contact "C"
for AWG 22



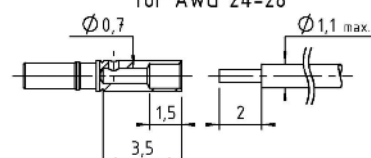
Ref : 12969
Male crimp contact "S"
for AWG 24-28



Ref : C13064-P
Female crimp contact "C"
for AWG 22 cable



Ref : C12468
Female crimp contact "S"
for AWG 24-28



HF : high frequency contacts (series 30)

PRESENTATION

Male								
Female								
	Straight PCB	90° PCB	Straight SMT	90° SMT Card edge	Straight Crimp	90° Crimp	Straight solder	90° solder
	Type D				Type E			

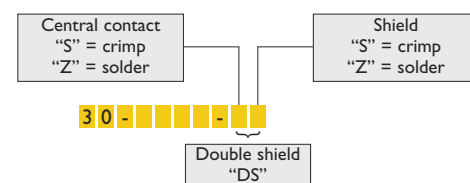
INFORMATION TABLE

CMM RANGE		TYPICAL USE											
		TYPE OF CONTACTS TO BE USED IN THE CMM CONNECTOR WITH CAVITIES FOR HF/HP CONTACTS ONLY											
		TYPE D FOR SPECIAL CONTACTS ON PCB (Eg.221D00F22-00 nbr of special contact-1300CMM)								TYPE E FOR SPECIAL CONTACTS ON CABLE			
		Straight on PCB		90° on PCB		Straight SMT		90° SMT Card edge		Straight Crimp	90° Crimp	Straight solder	90° solder
100/200	Male												
	Female												
220	Male	30-1300-CMM L=3,0	30-1300-45 L=4,5	30-1400-CMM L=3,0	30-1400-45 L=4,5	30-1600	30-1500-CMM no LF contact	30-1500-12		30-13XX-SS 30-13XX-DS xx=cable type	30-14XX-ZS 30-14XX-DS xx=cable type	30-13XX-ZZ xx=cable type	30-14XX-ZZ xx=cable type
	Female	30-2300-CMM L=3,0	30-2300-45 L=4,5	30-2400-CMM L=3,0	30-2400-45 L=4,5	30-2600				30-23XX-SS 30-23XX-DS xx=cable type	30-24XX-ZS 30-24XX-DS xx=cable type	30-23XX-ZZ xx=cable type	30-24XX-ZZ xx=cable type
320	Male	30-1300-CMM L=3,0	30-1300-45 L=4,5	30-1400-CMM L=3,0	30-1400-45 L=4,5			30-1500-12		30-13XX-SS 30-13XX-DS xx=cable type	30-14XX-ZS 30-14XX-DS xx=cable type	30-13XX-ZZ xx=cable type	30-14XX-ZZ xx=cable type
	Female	30-2300-12 L=3,0	30-2300-14 L=4,5	30-2400-CMM L=3,0	30-2400-45 L=4,5					30-23XX-SS 30-23XX-DS xx=cable type	30-24XX-ZS 30-24XX-DS xx=cable type	30-23XX-ZZ xx=cable type	30-24XX-ZZ xx=cable type
340	Male												
	Female												

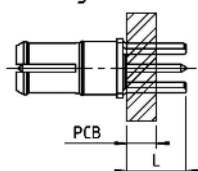
Standard contact
Any other type of contact upon request only

XX = 12, 20, 24, 26
Eg. 24 = cable Ø 2,4
XX = 20 or 26 for DS cable

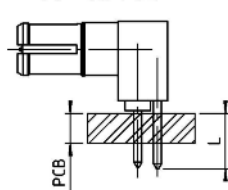
XX = 47, 85
Eg. 47 for UT47 cable



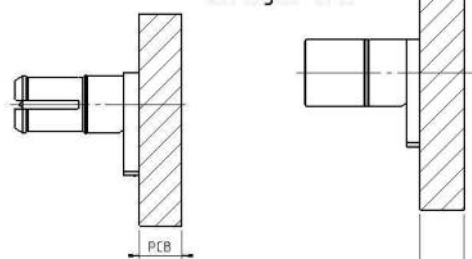
Straight on PCB



90° on PCB



Straight SMT



HP : high power contacts (series 30)

PRESENTATION

Male									
Female									
	Straight PCB	90° PCB	Straight SMT	90° SMT	90° SMT Card edge	Straight Crimp	90° Crimp	Straight solder	90° solder
	Type D					Type E			

INFORMATION TABLE

CMM RANGE		TYPICAL USE									
		TYPE OF CONTACTS TO BE USED IN THE CMM CONNECTOR WITH CAVITIES FOR HF/HP CONTACTS ONLY									
		TYPE D FOR SPECIAL CONTACTS ON PCB					TYPE E FOR SPECIAL CONTACTS ON CABLE				
		Straight on PCB	90° on PCB	Straight SMT	90° SMT	90° SMT Card edge	Straight Crimp	90° Crimp	Straight solder	90° solder	
100/200	Male										
	Female										
220	Male	30-3300-CMM L=3,0	30-3300-45 L=4,5	30-3400-CMM L=3,0	30-3400-45 L=4,5	30-3600	30-3500	30-3500-CMM no LF contact	30-3500-12	30-33XX	30-33XX
	Female	30-4300-CMM L=3,0	30-4300-45 L=4,5	30-4400-CMM L=3,0	30-4400-45 L=4,5	30-4600	30-4500			30-43XX	30-43XX
320	Male	30-3300-CMM L=3,0	30-3300-45 L=4,5	30-3400-CMM L=3,0	30-3400-45 L=4,5				30-3500-12	30-33XX	30-33XX
	Female	30-4300-12 L=3,0	30-4300-14 L=4,5	30-4400-CMM L=3,0	30-4400-45 L=4,5					30-43XX	30-43XX
340	Male										
	Female										

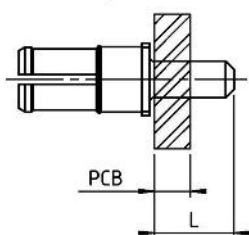
Standard contact

Any other type of contact upon request only

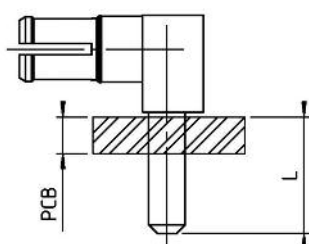
XX = 05, 08...
Eg. 08 for 8A

Please refer
to page 94

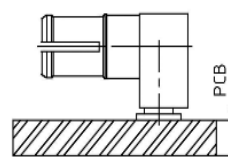
Straight on PCB



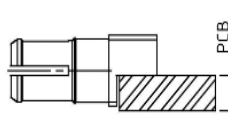
90° on PCB



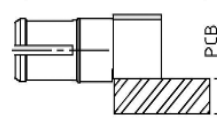
90° SMT



90° SMT Card edge
(without LF contacts)

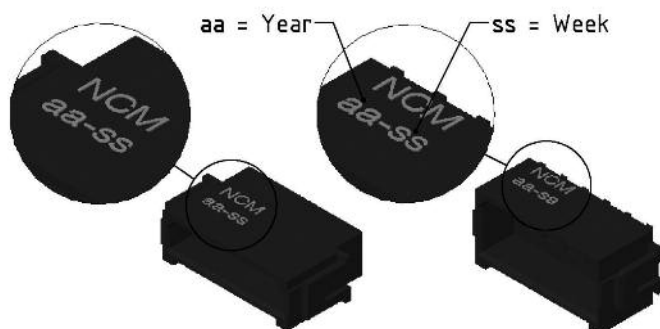


90° SMT Card edge
(with LF contacts)



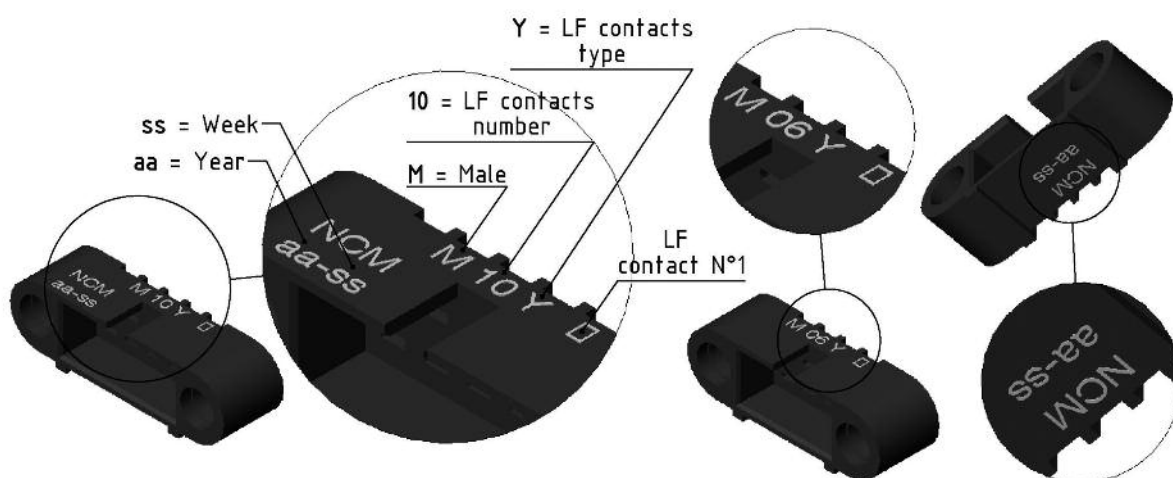
Male housing marking

CMM 100/200



Marking : NCM (Nicomatic) + date code (Lot number)

CMM 220



Marking 1 : NCM (Nicomatic) + date code (Lot number)
(LF contacts only) Connector P/N
LF contact number I

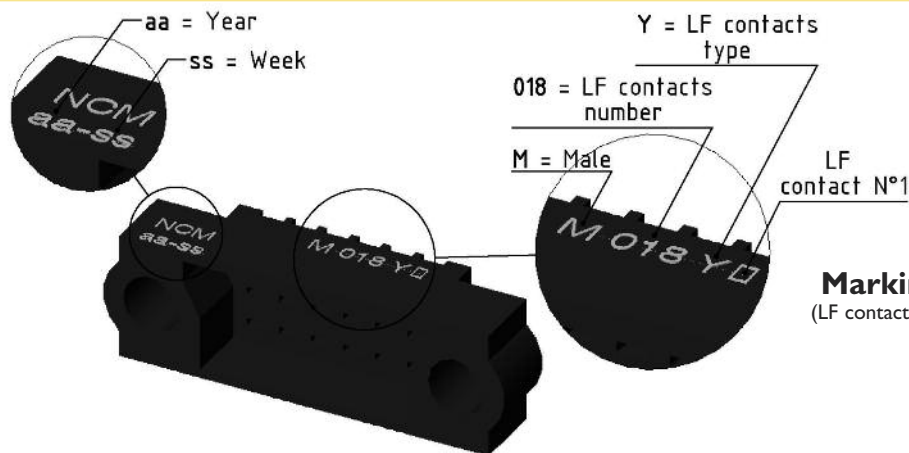
Marking on two faces if the number of LF contacts is < to 10.

Marking 2 : NCM (Nicomatic) + date code (Lot number) : CMM 220 mixed layout (LF + HF/HP)
(as for CMM 100/200)

CMM 220 with HF/HP contacts
CMM 220 with 04 LF contacts

Marking LF contacts type : Y-YL-V-VL-R-T-S-C

CMM 320/340



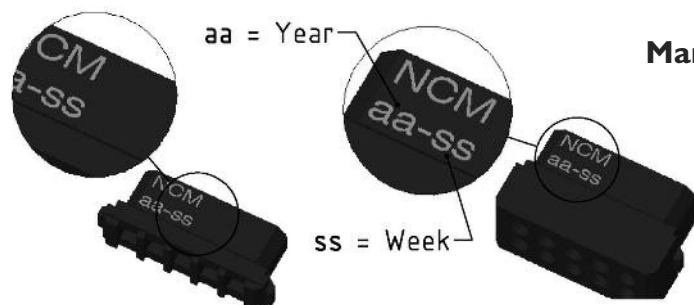
Marking 1 : NCM (Nicomatic)
(LF contacts only) / date code (Lot number)
Connector P/N
LF contact number I

Marking 2 : NCM (Nicomatic) / date code (Lot number) : CMM 320 mixed layout
(as for CMM 100/200)
CMM 320 with HF/HP contacts
CMM 340

Marking LF contacts type : Y-YL-V-VL-S-C

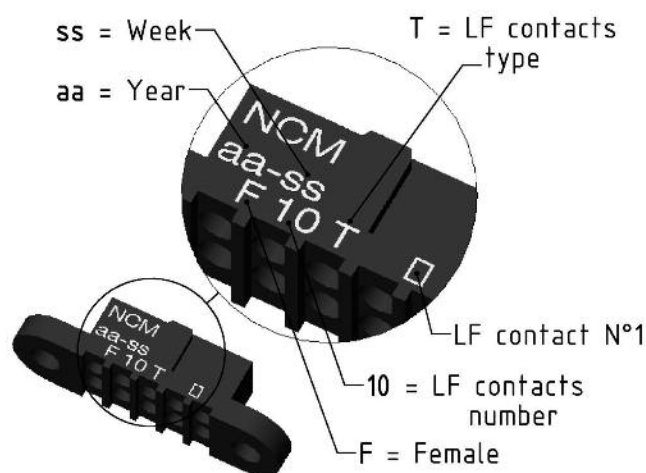
Female housing marking

CMM 100/200



Marking : NCM (Nicomatic) + date code (Lot number)

CMM 220



Marking 1 : NCM (Nicomatic) + date code (Lot number)
(LF contacts only) Connector P/N
LF contact number 1

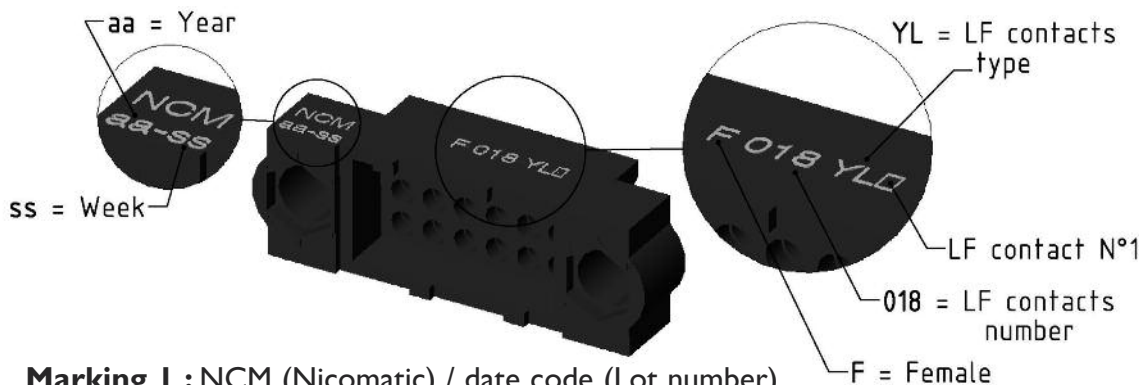
Marking on two faces if the number of LF contacts is < to 10.

Marking 2 : NCM (Nicomatic) + date code (Lot number) : CMM 220 mixed layout (LF + HF/HP)
(as for CMM 100/200)

CMM 220 with HF/HP contacts
CMM 220 with 04 LF contacts

Marking LF contacts type : Y-YL-V-VL-R-T-S-C-PF

CMM 320/340



Marking 1 : NCM (Nicomatic) / date code (Lot number)
(LF contacts only) Connector P/N
LF contact number 1

Marking 2 : NCM (Nicomatic) / date code (Lot number) : CMM 320 mixed layout HF/HP contacts
(as for CMM 100/200)

CMM 320 with HF/HP contacts
CMM 340

Marking LF contacts type : Y-YL-V-VL-S-C-PF

Nicomatic CMM part

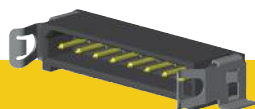
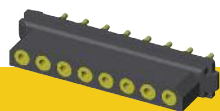
Code with Low Frequency contacts only						Additional code for mixed-layout connector (HF/HP)			
Series	Gender	Termination Style	Number of LF contacts	Fixing Hardware	Number of HF/HP contacts pin 1 side (LF contact number 1)	Number of HF/HP contacts opposite to LF contact number 1	HF/HP Contact Type		
n n n - y y -									
1 row	10	1 male	Refer to table on page 7	02 to 25 (nn)	With Latch page 22	No HF / HP contacts			
		2 female			Without Latch				
2 rows	20	1 male	Refer to table on page 7	04 to 50 (nn)	With Latch page 22				
		2 female			Without Latch				
2 rows	22	1 male	Refer to table on page 7	04 to 60 (nn)	Refer to pages 43 to 46	Depends upon the number of LF contacts If use with shifted central key, please refer to page 38 HF / HP : 15 contacts max. Type of HF/HP contact : please refer to pages 8-9		Coaxmatic™ 30	
		2 female							
3 rows	32	1 male	Refer to table on page 7	006 to 120 (nnn)	Refer to pages 69 to 74	Depends upon the number of LF contacts HF / HP : 20 contacts max. Type of HF/HP contact : please refer to pages 8-9		Coaxmatic™ 30	
		2 female							
3 rows	34	1 male	Refer to table on page 7	Refer to the series 320 (nnn)	Refer to pages 69 to 74	Depends upon the number of LF contacts HF / HP : 64 contacts max. Type of HF/HP contact : please refer to pages 10-11		Coaxmatic™ 22	
		2 female							



Note :

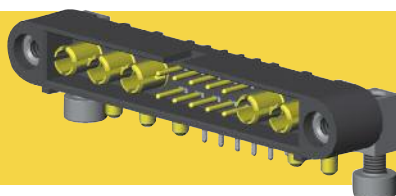
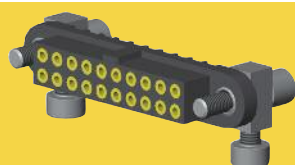
For any configuration outside of this part numbering system, please contact us.

numbering system



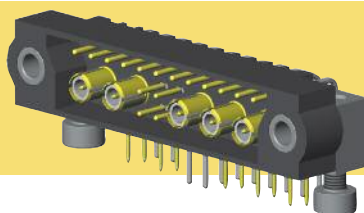
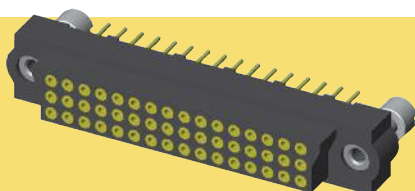
CMM 100/200 Series

p. 17 to 25



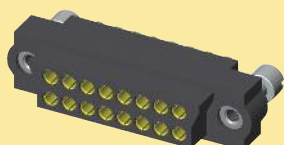
CMM 220 Series

p. 27 to 46



CMM 320 Series

p. 47 to 59



CMM 340 Series

p. 60 to 74

High Frequency and High Power contacts (HF) (HP)

p. 75 to 102

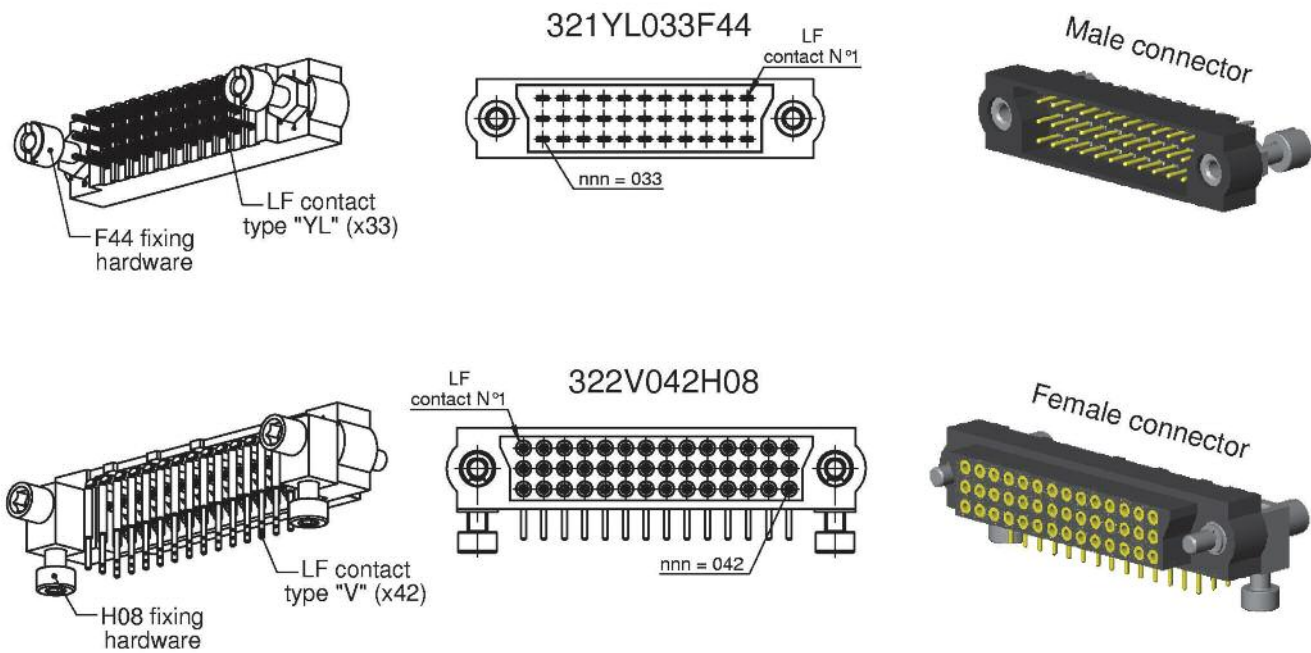
Tools and accessories

p. 103 to 112

Cable instructions & assembly

p. 113 to 122

CMM 320 with LF contacts



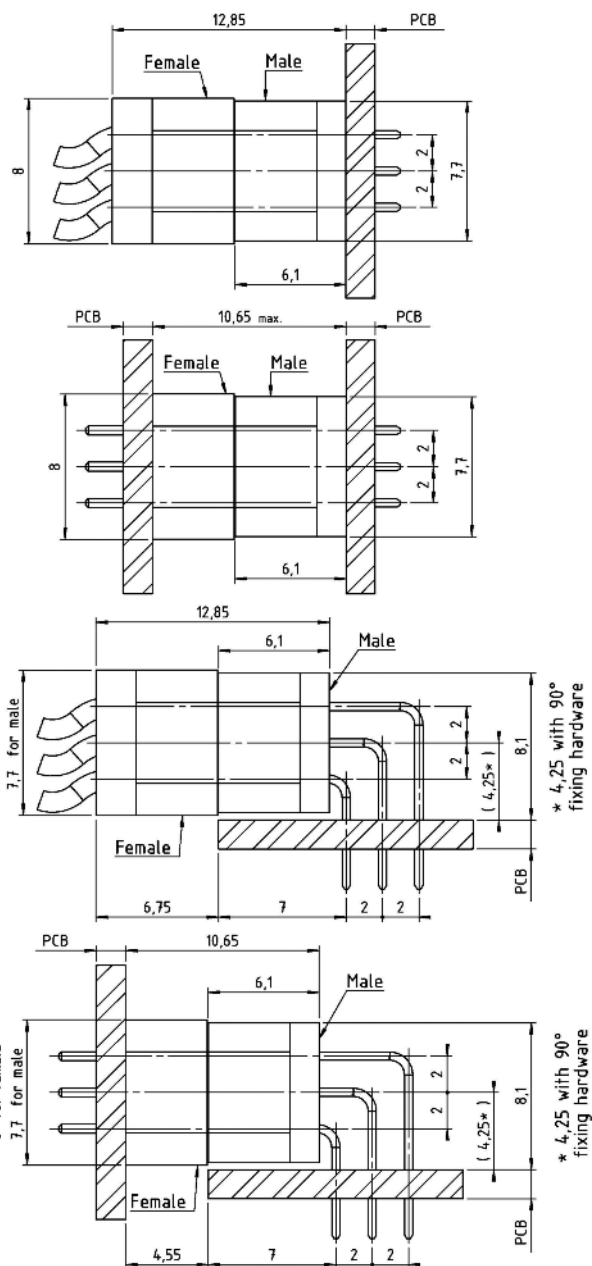
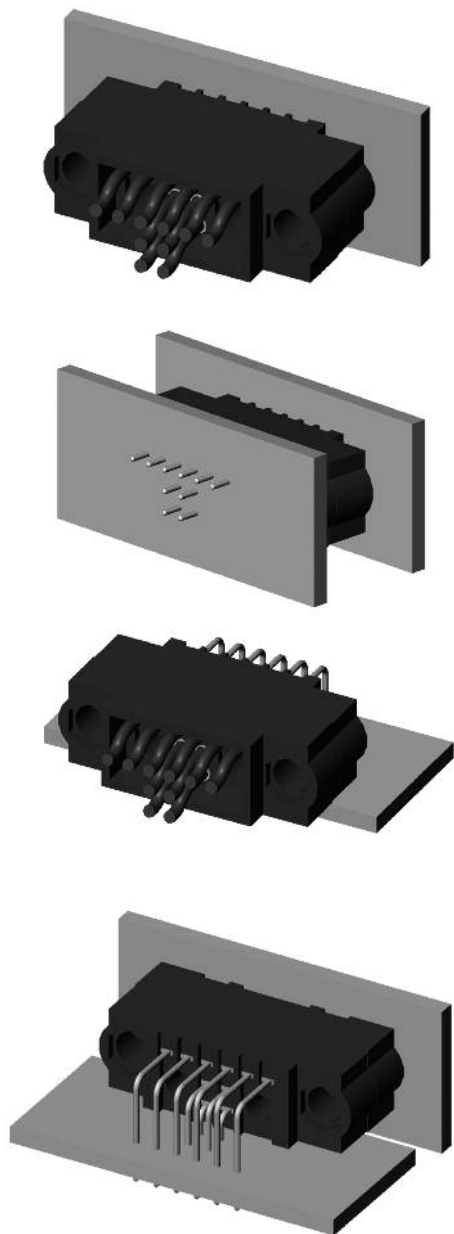
PART NUMBERING REMINDER

Code with Low Frequency contacts only					
Series	Gender	Termination Style	Number of LF contacts	Fixing Hardware	
			n n n		
3 rows	32	1 male	Refer to table on page 7	006 to 120	Refer to pages 69 to 74
		2 female			

CMM 320

Configuration

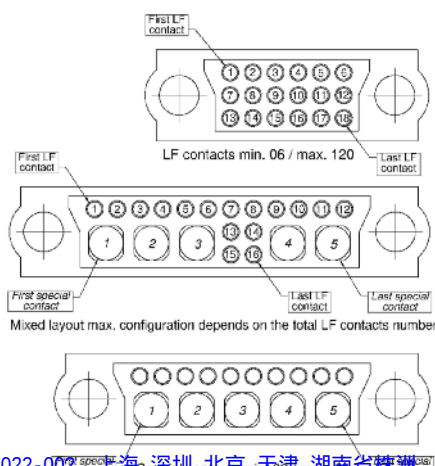
CONNECTOR SPACING



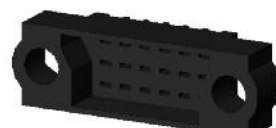
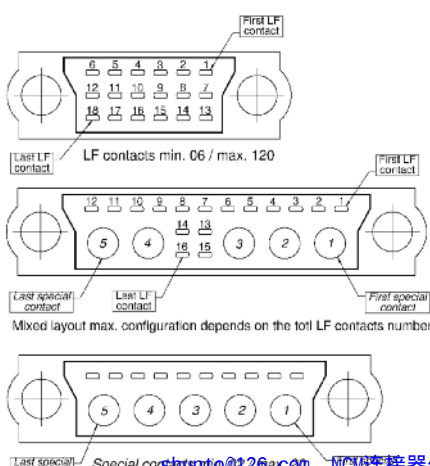
CONTACTS POSITIONS



Female connectors
(shown looking onto mating face)

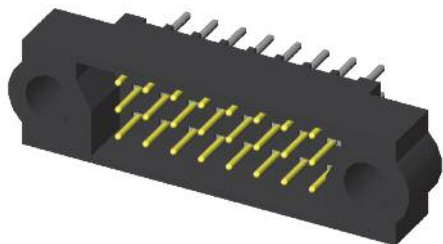


Male connectors
(shown looking onto mating face)



CMM 320 Male

STRAIGHT PCB FOR LF CONTACTS ONLY



Part numbering :

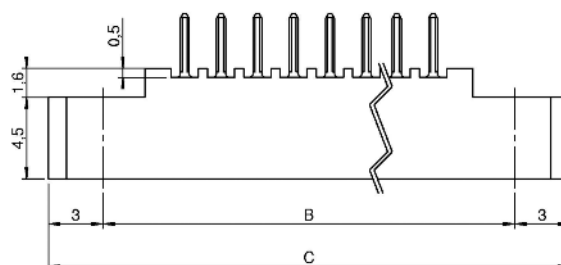
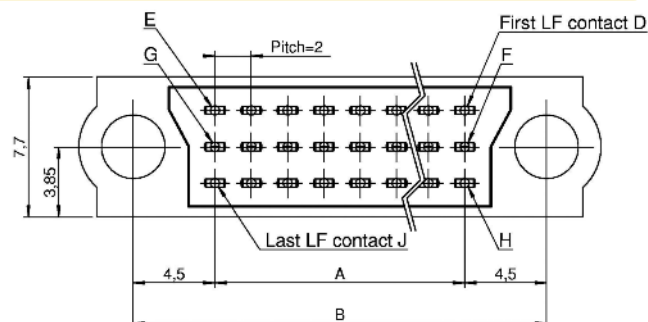
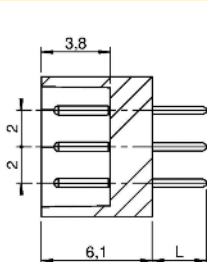
Type : Y-YL

3 2 I n n n

See Fixing on pages 69 to 74
"Fxx" without fixing

nnn = number of LF contacts

Type	L
Y	3
YL	4,5



nnn min = 006

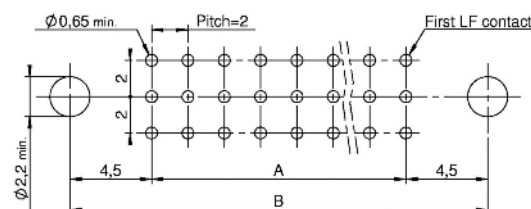
nnn max = 120

$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

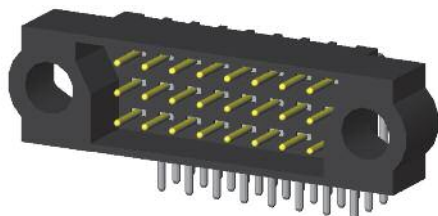
$$B = A + 9$$

$$C = A + 15$$

Refer to dimension table
on cover page



90° PCB FOR LF CONTACTS ONLY



Part numbering :

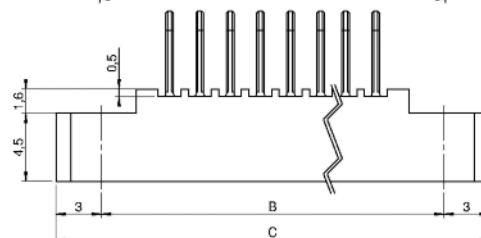
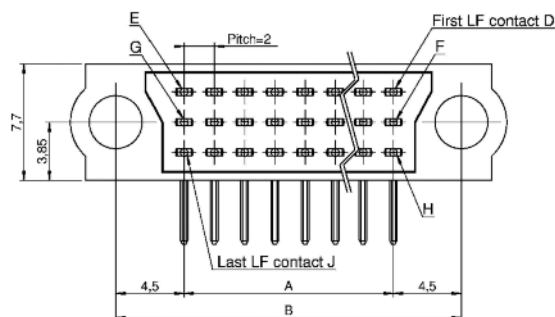
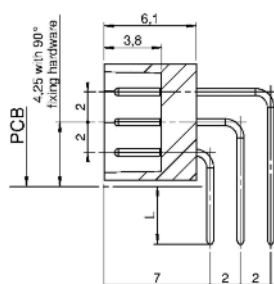
Type : V-VL

3 2 I n n n

See Fixing on pages 69 to 74
"Fxx" without fixing

nnn = number of LF contacts

Type	L
V	3
VL	4,5



nnn min = 006

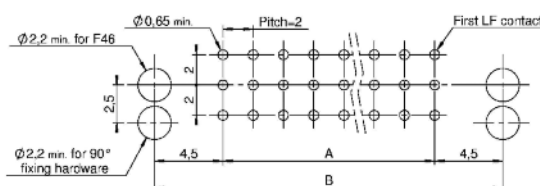
nnn max = 120

$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

$$B = A + 9$$

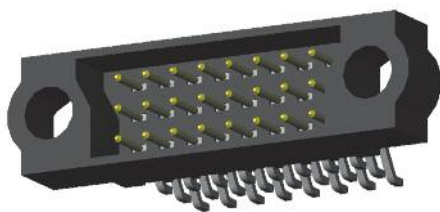
$$C = A + 15$$

Refer to dimension table
on cover page



CMM 320 Male

90° SMT FOR LF CONTACTS ONLY



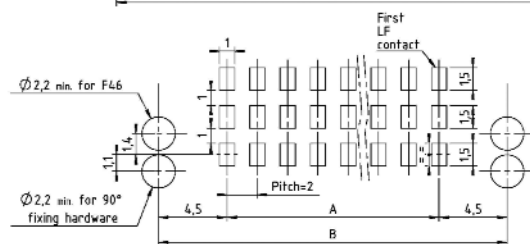
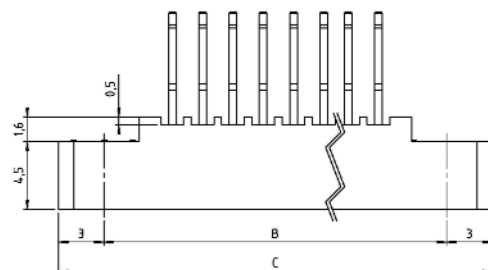
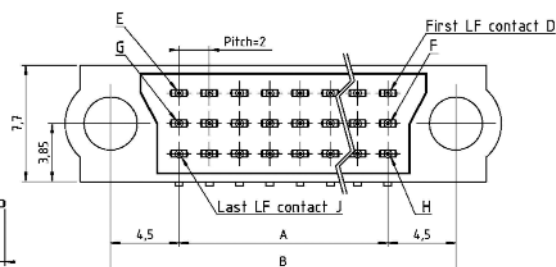
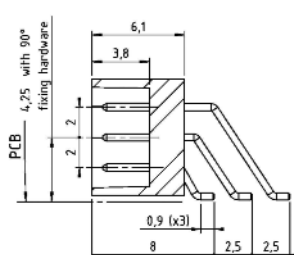
Part numbering :

3 2 1 R n n n

See Fixing on pages 69 to 74
"Fxx" without fixing

nnn = number of LF contacts

Optional: Packaging in reel available upon request



nnn min = 006

nnn max = 120

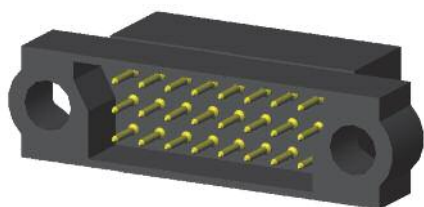
$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

$$B = A + 9$$

$$C = A + 15$$

Refer to dimension table
on cover page

CRIMP FOR LF CONTACTS ONLY



Part numbering :

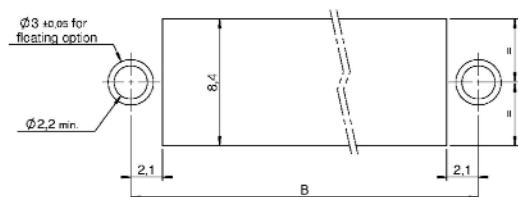
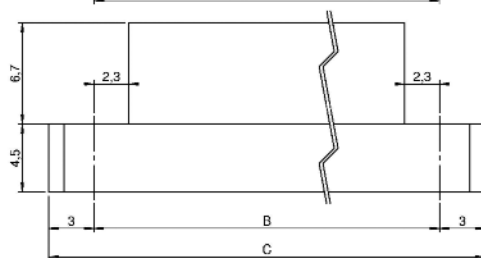
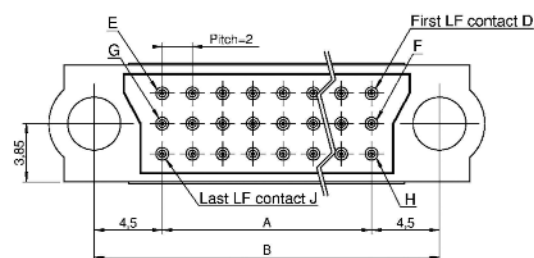
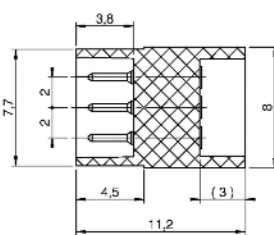
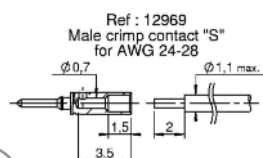
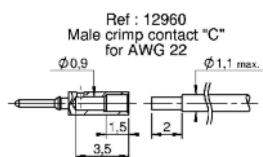
Type : S-C

3 2 1 n n n

See Fixing on pages 69 to 74
"Fxx" without fixing

nnn = number of LF contacts

Type	Gauge
S	24-28
C	22



nnn min = 006

nnn max = 120

$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

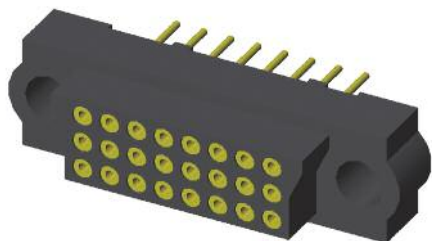
$$B = A + 9$$

$$C = A + 15$$

Refer to dimension table
on cover page

CMM 320 Female

STRAIGHT PCB FOR LF CONTACTS ONLY



Part numbering :

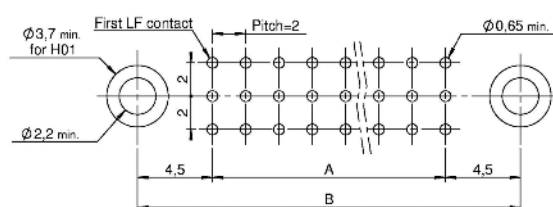
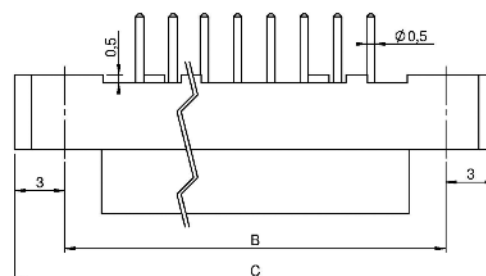
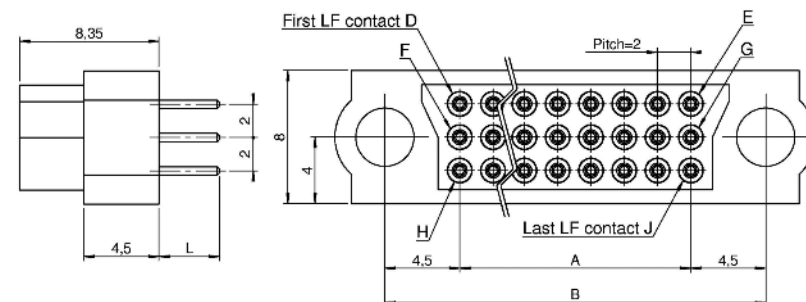
Type : Y-YL

3 2 2 n n n

See Fixing on pages 69 to 74
"Mxx" without fixing

nnn = number of LF contacts

Type	L
Y	3
YL	4,5



nnn min = 006
nnn max = 120

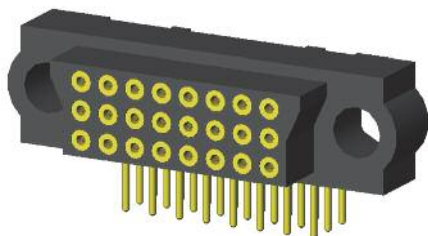
$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

$$B = A + 9$$

$$C = A + 15$$

Refer to dimension table
on cover page

90° PCB FOR LF CONTACTS ONLY



Part numbering :

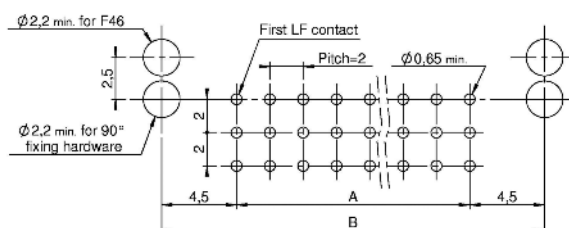
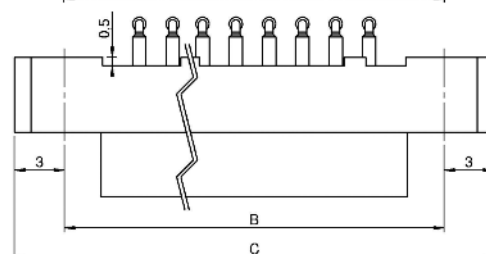
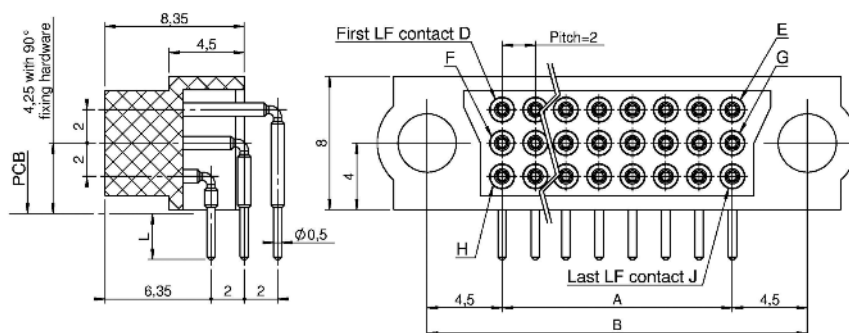
Type : V-VL

3 2 2 n n n

See Fixing on pages 69 to 74
"Mxx" without fixing

nnn = number of LF contacts

Type	L
V	3
VL	4,5



nnn min = 006
nnn max = 120

$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

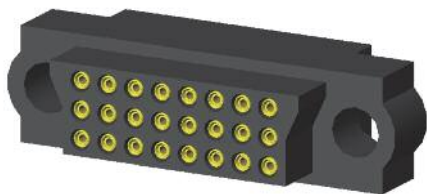
$$B = A + 9$$

$$C = A + 15$$

Refer to dimension table
on cover page

CMM 320 Female

CRIMP FOR LF CONTACTS ONLY



Part numbering :

Type : S-C

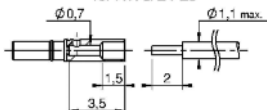
3 2 2 n n n

See Fixing on pages 69 to 74
"Mxx" without fixing

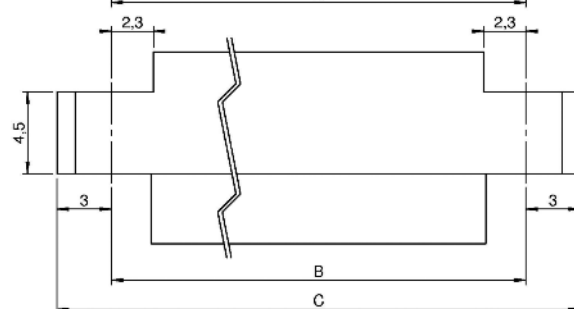
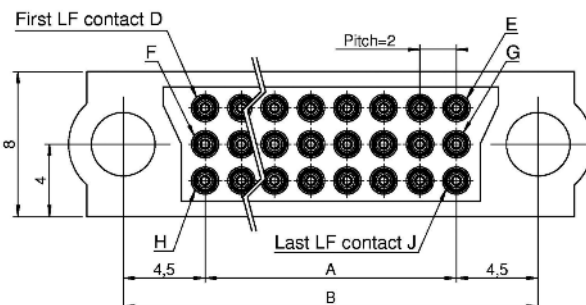
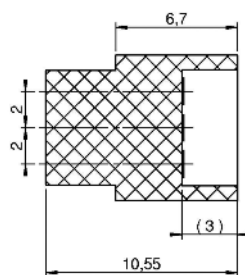
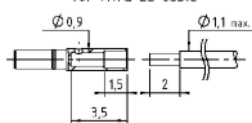
nnn = number of LF contacts

Type	Gauge
S	24-28
C	22

Ref : C12468
Female crimp contact "S"
for AWG 24-28



Ref : C13064-P
Female crimp contact "C"
for AWG 22 cable



nnn min = 006

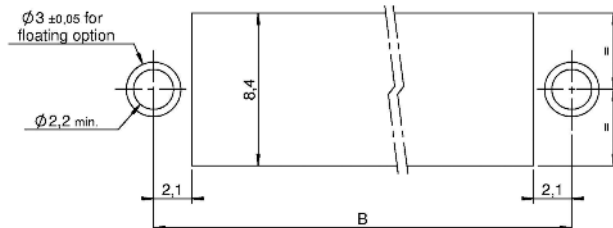
nnn max = 120

$$A = \left[\frac{nnn \times 2}{3} \right] - 2$$

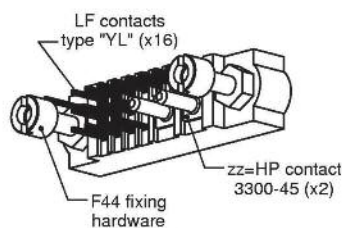
$$B = A + 9$$

$$C = A + 15$$

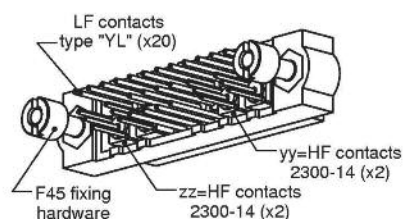
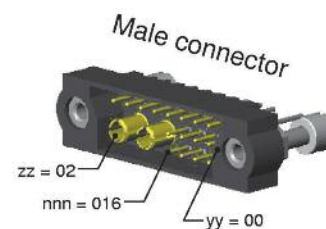
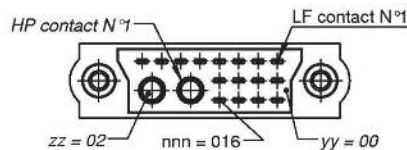
Refer to dimension table
on cover page



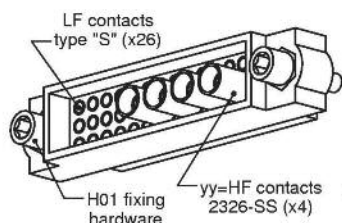
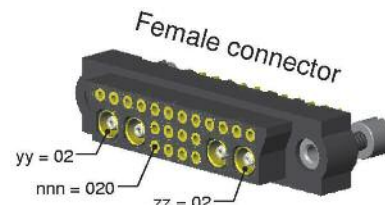
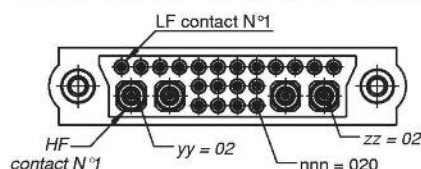
CMM 320 with mixed-layout



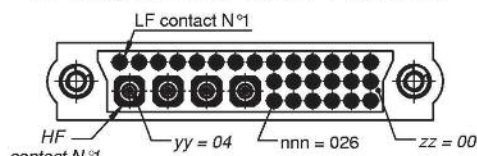
321YL016F44-0002-330045



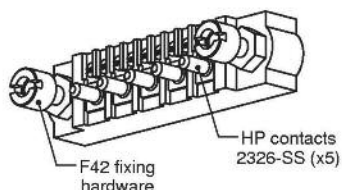
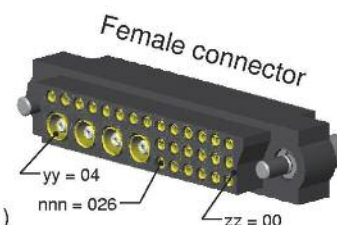
322YL020F45-0202-230014



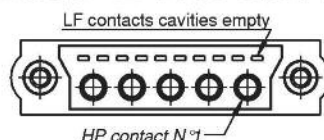
322S026H01-0400-2326SS



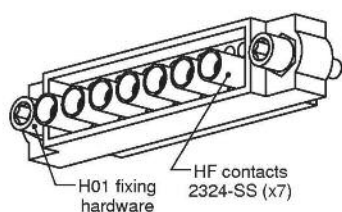
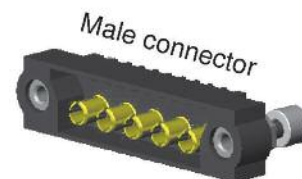
(HF contact are supplied -not fitted- under P/N 30-2326-SS)



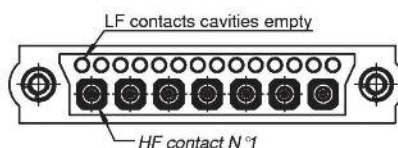
321D000F42-0005-3300CMM



"D" stated in P/N for connectors on PCB with only special contacts.

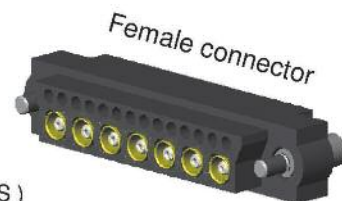


322E000H01-0007-2324SS



(HF contact are supplied -not fitted- under P/N 30-2324-SS)

"E" stated in P/N for connectors on cable with only special contacts.



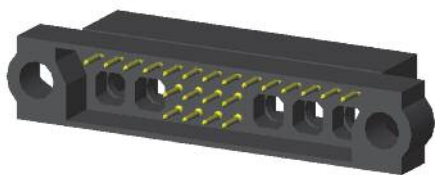
PART NUMBERING REMINDER

Code with Low Frequency contacts only					Additional code for mixed-layout connector (HF/HP)			
Series	Gender	Termination Style	Number of LF contacts	Fixing Hardware	Number of HF/HP contacts pin I side (LF contact number I)	Number of HF/HP contacts opposite to LF contact number I	HF/HP Contact Type	
32	1 male	Refer to table on page 7	006 to 120	Refer to pages 69 to 74	Depends upon the number of LF contacts	HF / HP : 20 contacts max.	HF/HP 30 please refer to pages 75 to 94	
	2 female				Type of HF/HP contact : please refer to pages 8-9			

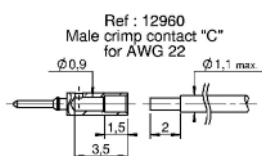
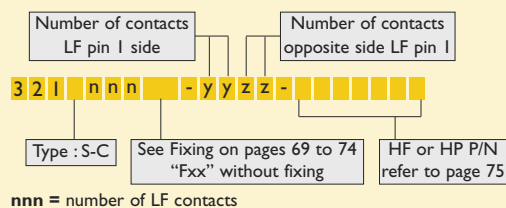
CMM 320

Male mixed-layout

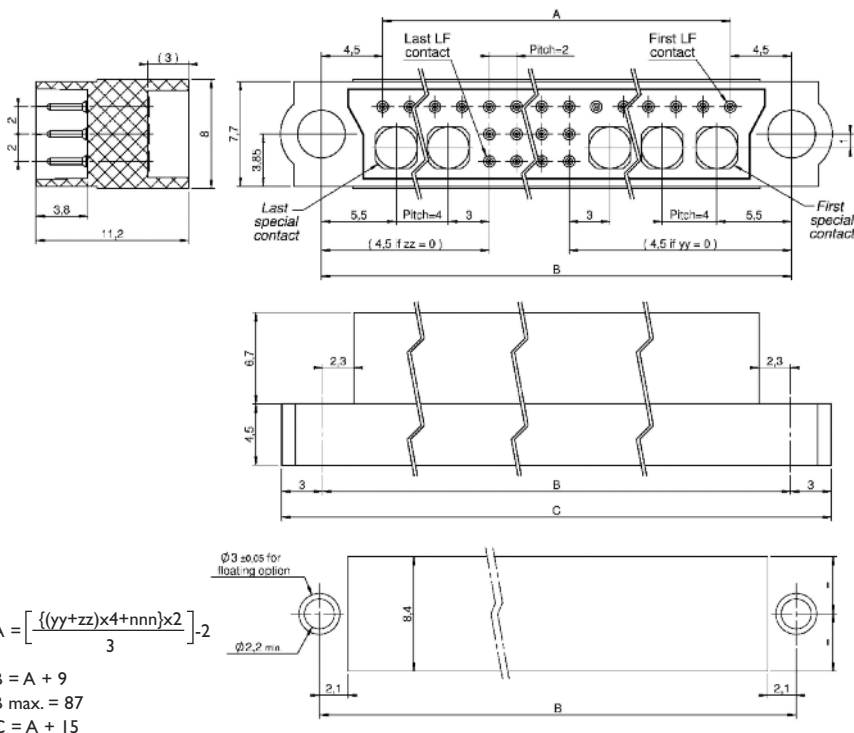
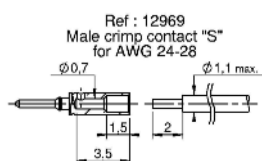
CRIMP



Part numbering :



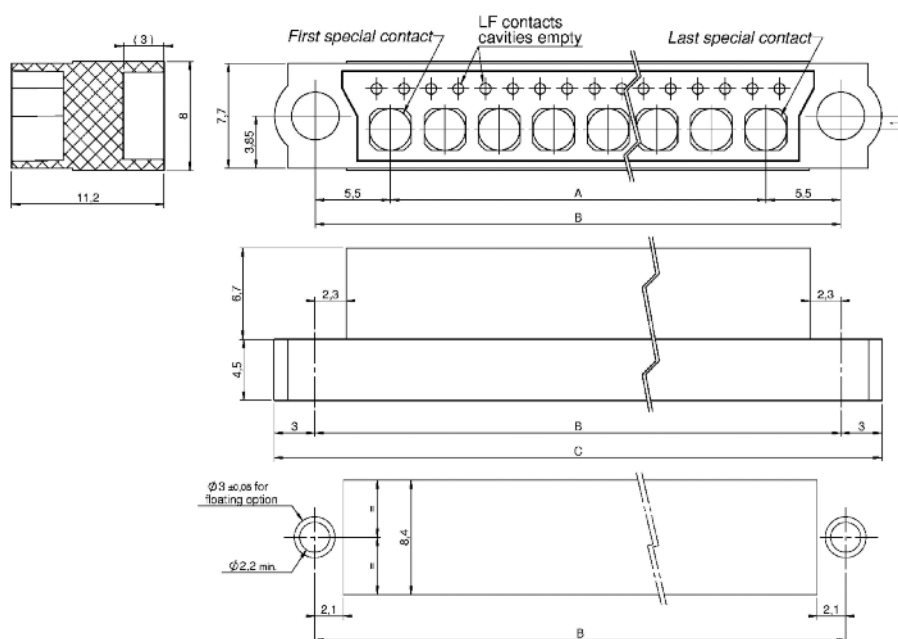
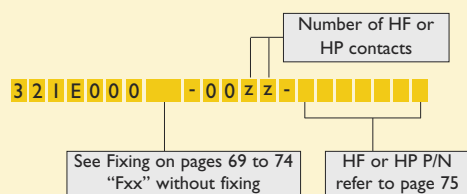
Type	Gauge
S	24-28
C	22



CRIMP FOR HP/HF CONTACTS ONLY



Part numbering :

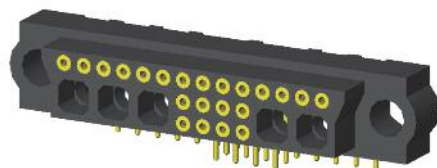


Special contacts min. : 02
max. : 20

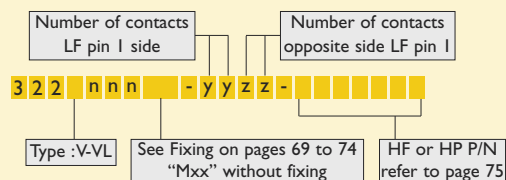
CMM 320

Female mixed-layout

90° PCB



Part numbering :

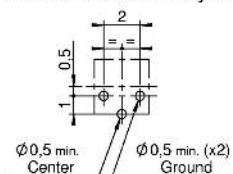


nnn = number of LF contacts

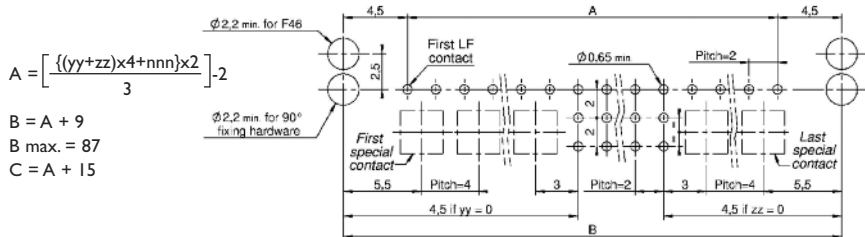
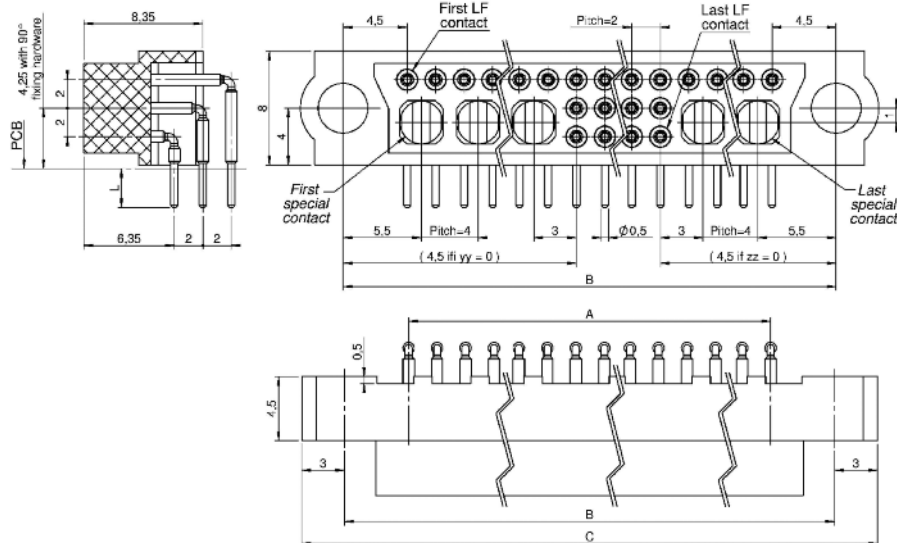
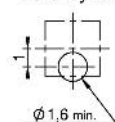
Type	L
V	3
VL	4,5

Pattern for special contact :

HF 30-2400-xx PCB lay-out



HP 30-4400-xx PCB lay-out

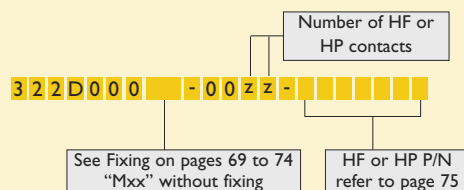


Special contacts mounted

90° PCB FOR HP/HF CONTACTS ONLY

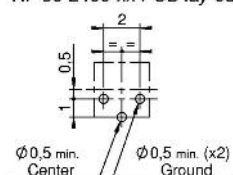


Part numbering :

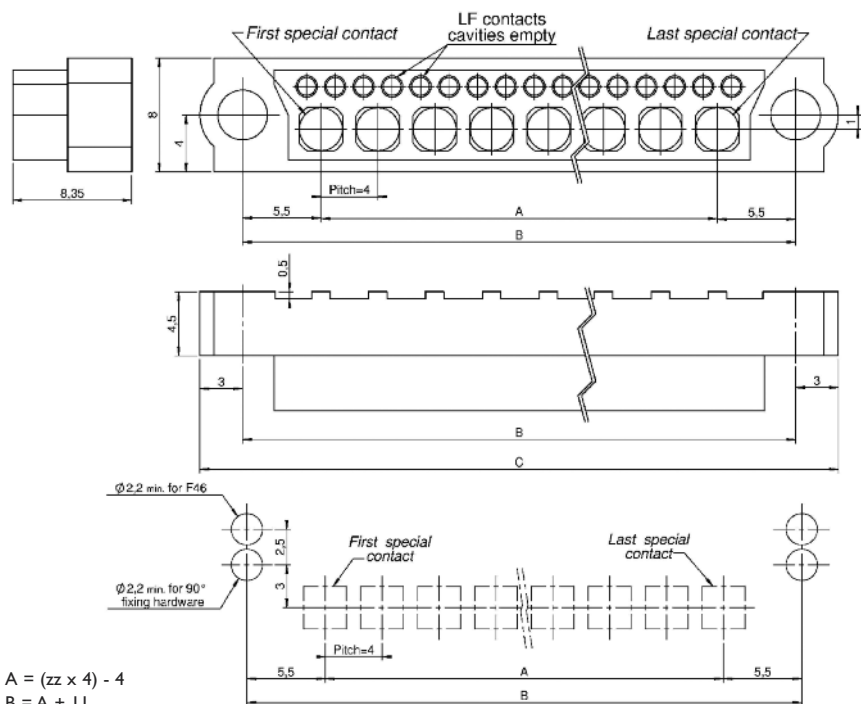
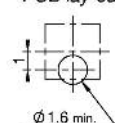


Pattern for special contact :

HF 30-2400-xx PCB lay-out



HP 30-4400-xx PCB lay-out



$$A = (zz \times 4) - 4$$

$$B = A + 11$$

$$C = A + 17$$

Special contacts min.: 02
max.: 20

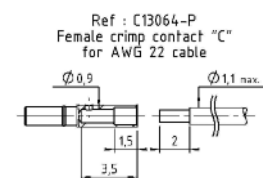
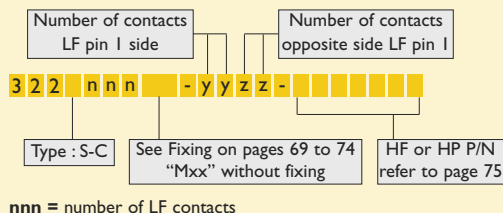
CMM 320

Female mixed-layout

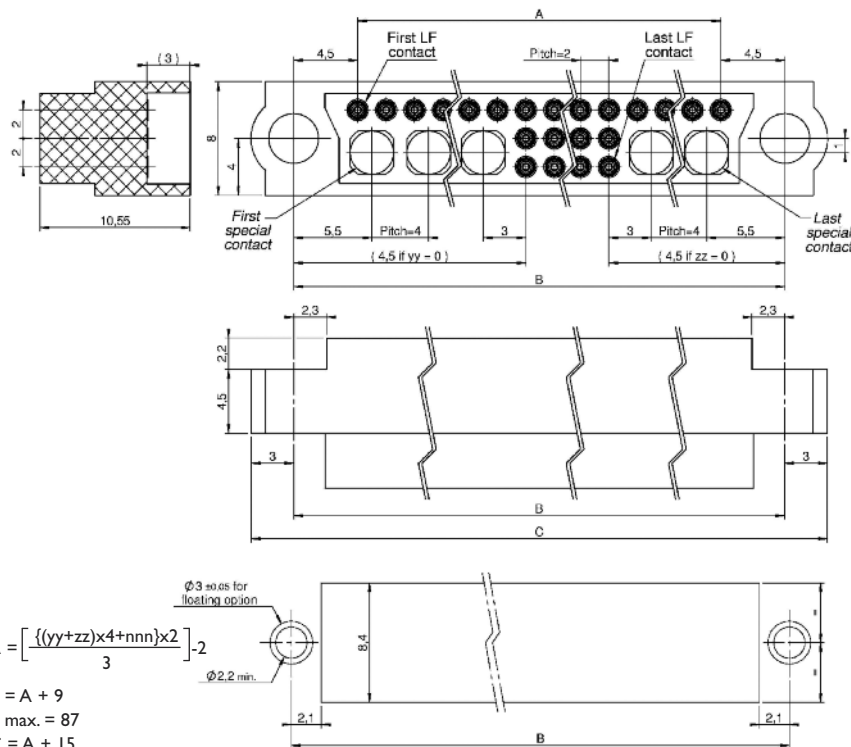
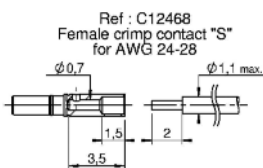
CRIMP



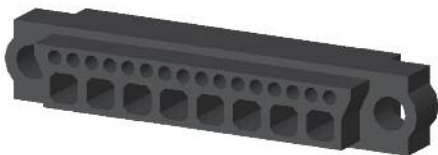
Part numbering :



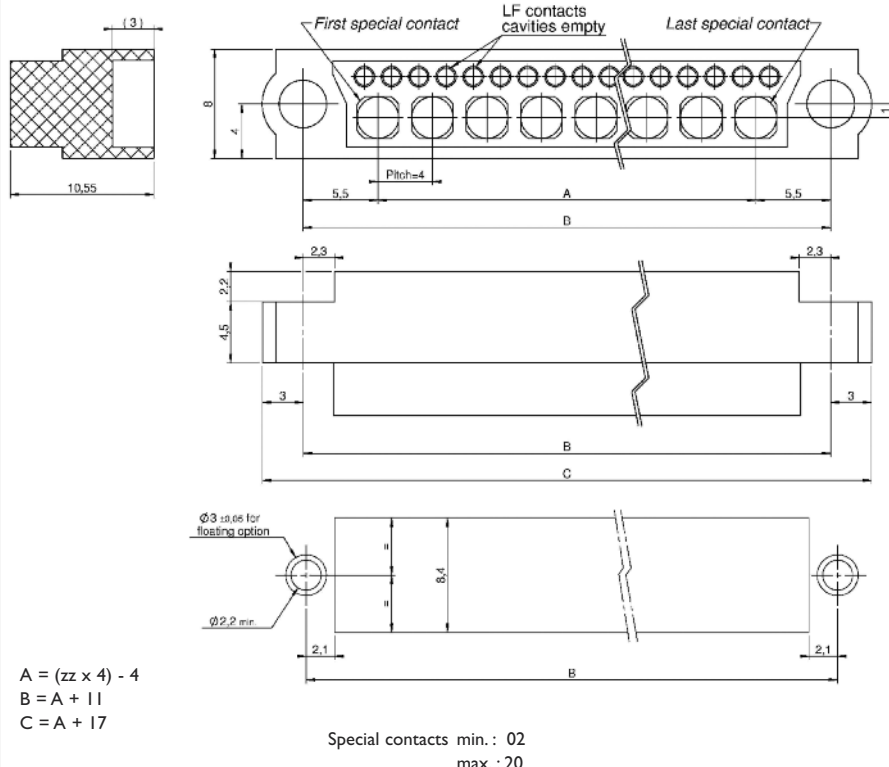
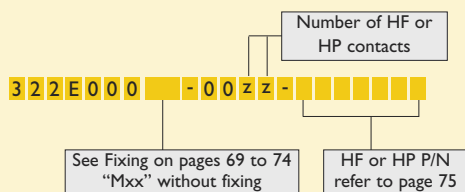
Type	Gauge
S	24-28
C	22



CRIMP FOR HP/HF CONTACTS ONLY

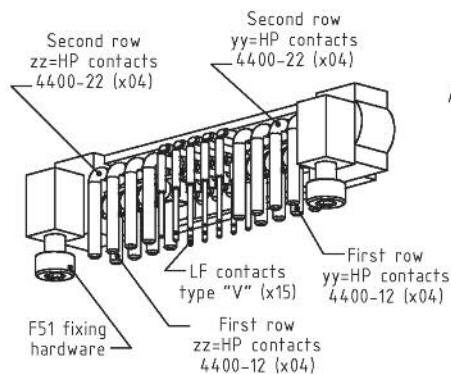
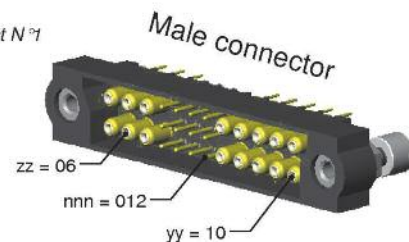
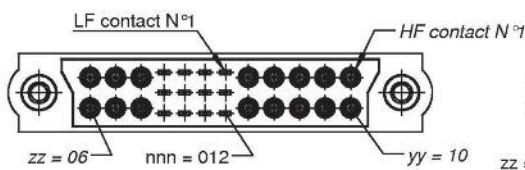
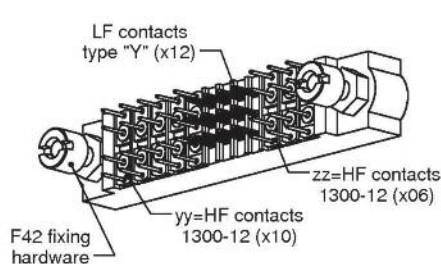


Part numbering :

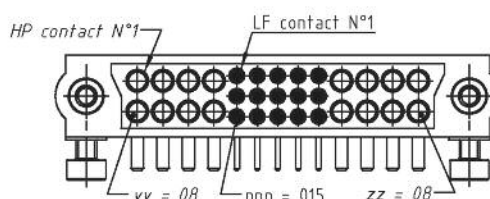


CMM 340

341Y012F42-1006-130012

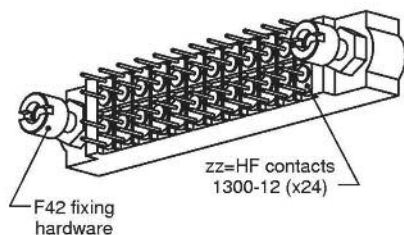
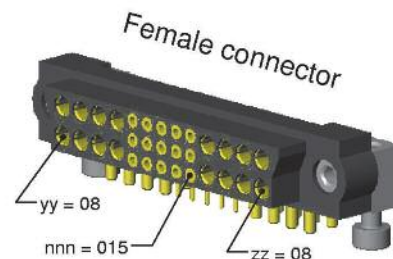


342V015F51-0808-440002

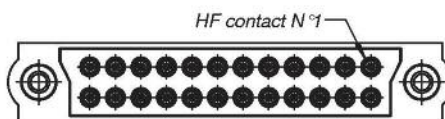


P/N for connector :

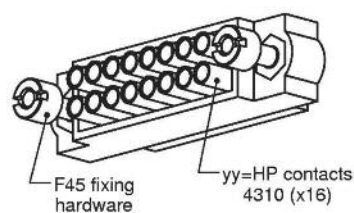
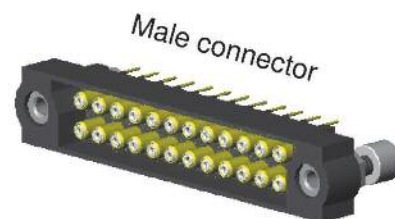
HP 4400-12 + HP 4400-22 = 4400-02



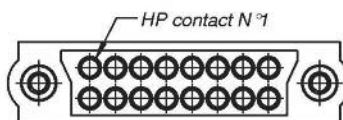
341D000F42-0024-130012



"D" stated in P/N for connectors on PCB with only special contacts.

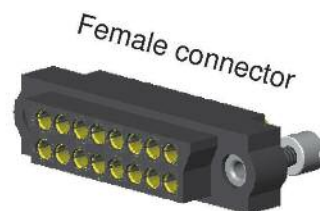


342E000F45-0016-4310



(HP contacts are supplied -not fitted- under P/N 22-4310)

"E" stated in P/N for connectors on cable with only special contacts.



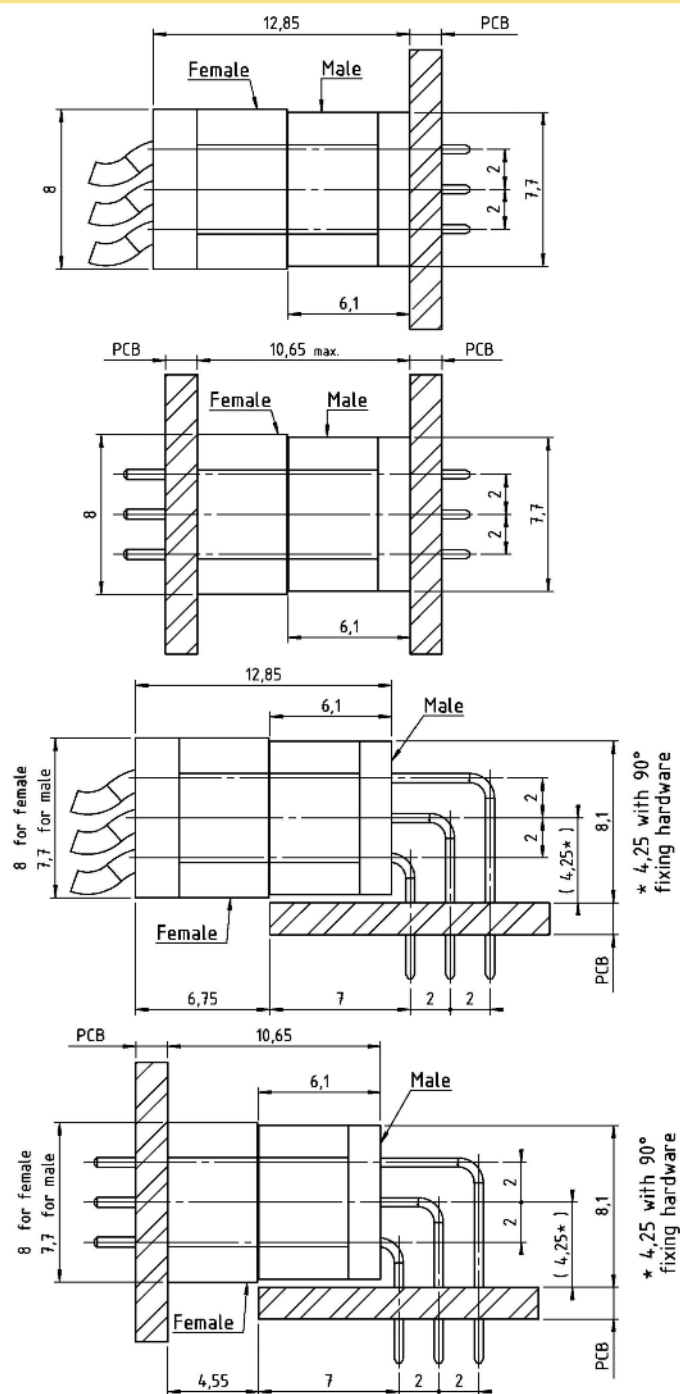
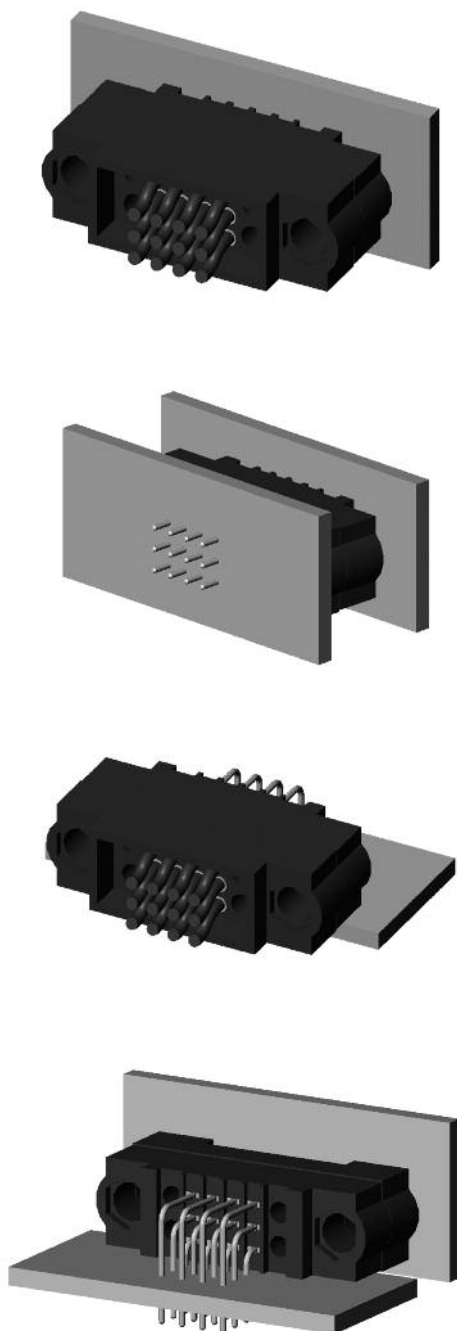
PART NUMBERING REMINDER

Code with Low Frequency contacts only					Additional code for mixed-layout connector (HF/HP)			
Series	Gender	Termination Style	Number of LF contacts	Fixing Hardware	Number of HF/HP contacts pin 1 side (LF contact number 1)	Number of HF/HP contacts opposite to LF contact number 1	HF/HP Contact Type	
34	1 male	Refer to table on page 7	Refer to the series 320	Refer to pages 69 to 74	Depends upon the number of LF contacts	HF / HP : 64 contacts max.	Type of HF/HP contact : please refer to pages 10-11	
34	2 female	Refer to table on page 7	Refer to the series 320	Refer to pages 69 to 74	Depends upon the number of LF contacts	HF / HP : 64 contacts max.	Type of HF/HP contact : please refer to pages 10-11	

CMM 340

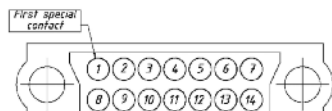
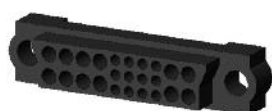
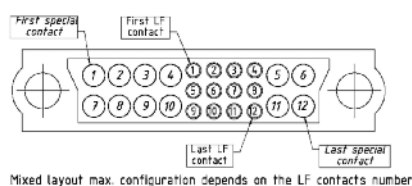
Configuration

CONNECTOR SPACING

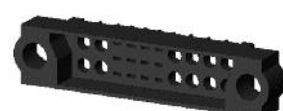
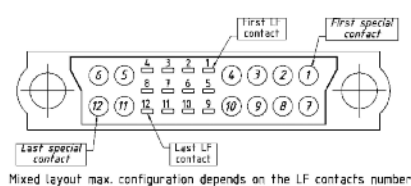


CONTACTS POSITIONS

Female connectors
(shown looking onto mating face)



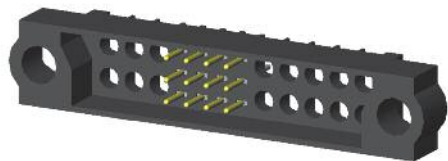
Male connectors
(shown looking onto mating face)



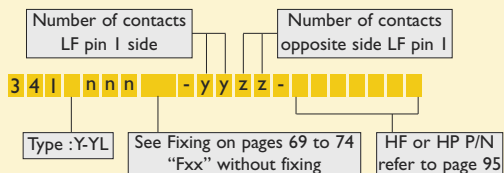
CMM 340

Male mixed-layout

STRAIGHT PCB



Part numbering :

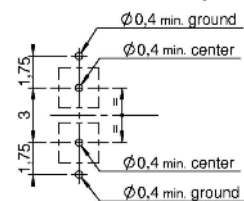


nnn = number of LF contacts

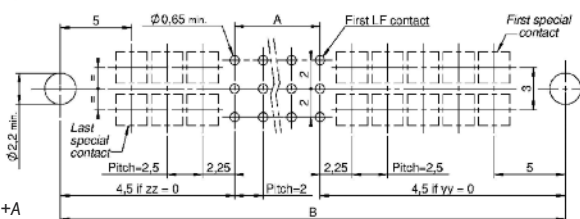
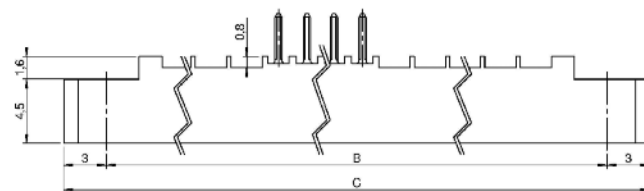
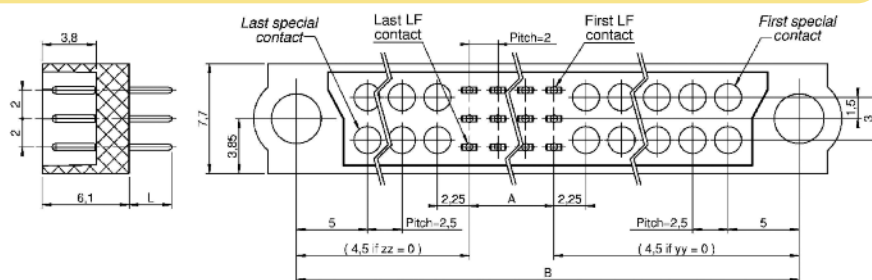
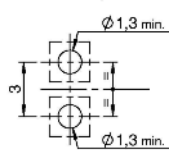
Type	L
Y	3
YL	4,5

Pattern for special contact :

HF 22-1300-xx PCB Lay-out



HP 22-3300-xx PCB Lay-out



$$A = \left\{ \frac{(nnn \times 2)}{3} \right\} - 2$$

if yy and zz ≠ 0 :

$$B = \left\{ \left(\frac{(yy) + (zz)}{2} \right) - 2 \right\} \times 2.5 + 14.5 + A$$

if yy or zz = 0 :

$$B = \left\{ \left(\frac{(yy) \text{ or } (zz)}{2} \right) - 1 \right\} \times 2.5 + 11.75 + A$$

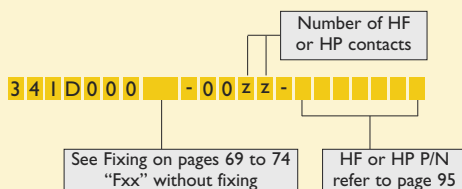
B max. = 87

C = B + 6

STRAIGHT PCB FOR HP/HF CONTACTS ONLY

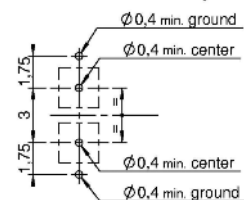


Part numbering :

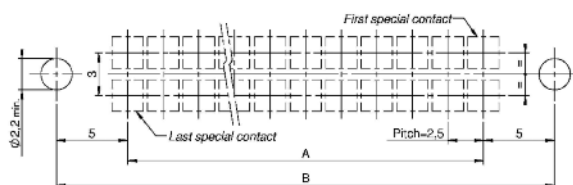
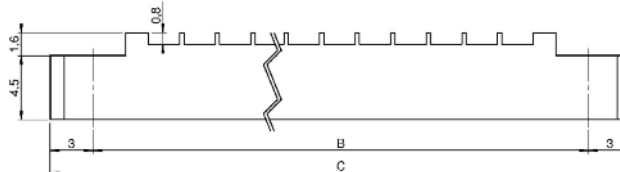
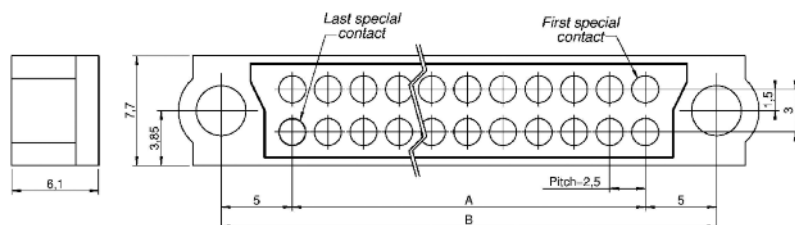
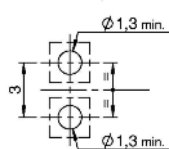


Pattern for special contact :

HF 22-1300-xx PCB Lay-out



HP 22-3300-xx PCB Lay-out



$$A = \left(\frac{(zz \times 2.5)}{2} \right) - 2.5$$

Special contacts min. : 04
max. : 64

B = A + 10

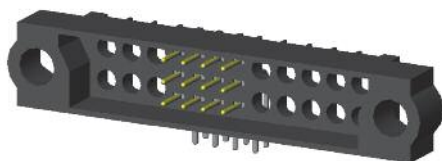
C = B + 6

Refer to dimension table on cover page

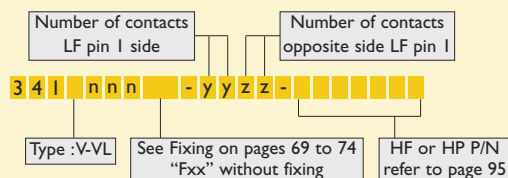
CMM 340

Male mixed-layout

90° PCB



Part numbering :

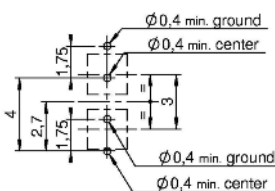


nnn = number of LF contacts

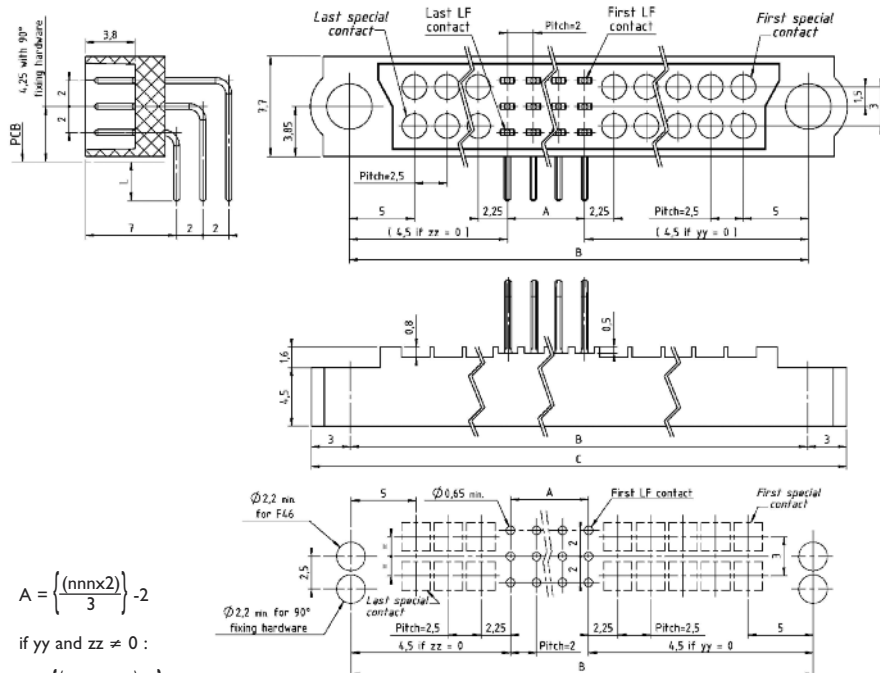
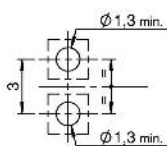
Type	L
V	3
VL	4,5

Pattern for special contact :

HF 22-1400-xx PCB Lay-out



HP 22-3400-xx PCB Lay-out



$$A = \left\{ \frac{(nnn \times 2)}{3} \right\} - 2$$

if yy and zz $\neq$ 0 :

$$B = \left\{ \left(\frac{(yy) + (zz)}{2} \right) - 2 \right\} \times 2.5 + 14.5 + A$$

if yy or zz = 0 :

$$B = \left\{ \left(\frac{(yy) \text{ or } (zz)}{2} \right) - 1 \right\} \times 2.5 + 11.75 + A$$

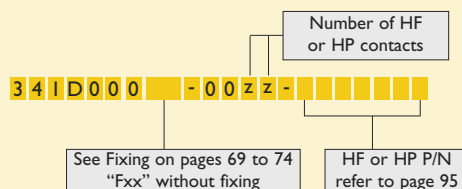
B max. = 87

C = B + 6

90° PCB FOR HP/HF CONTACTS ONLY

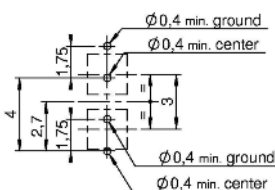


Part numbering :

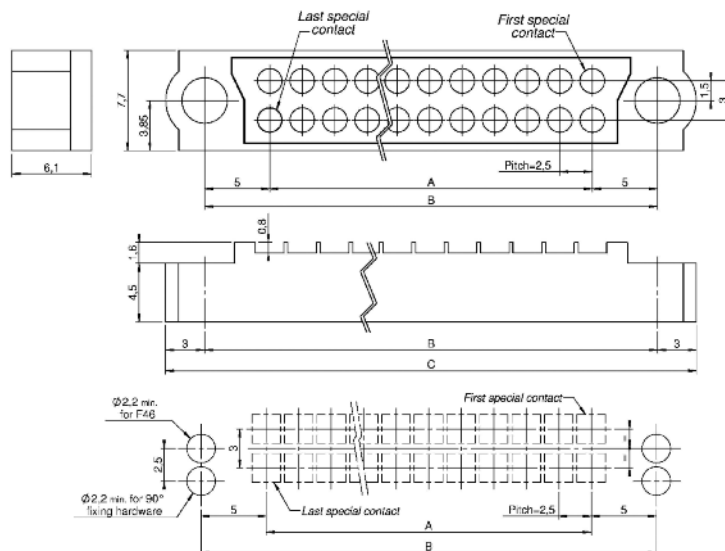
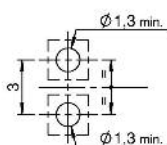


Pattern for special contact :

HF 22-1400-xx PCB Lay-out



HP 22-3400-xx PCB Lay-out



Special contacts min. : 04
max. : 64

$$A = \left(\frac{(zz \times 2.5)}{2} \right) - 2.5$$

B = A + 10

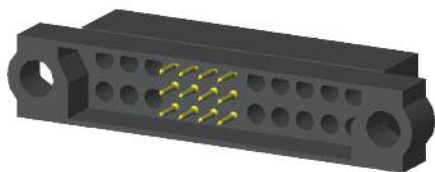
C = B + 6

Refer to dimension table on cover page

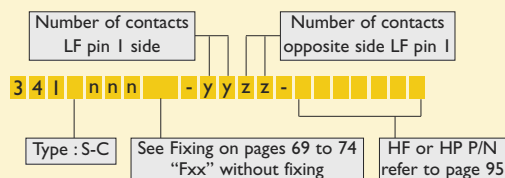
CMM 340

Male mixed-layout

CRIMP

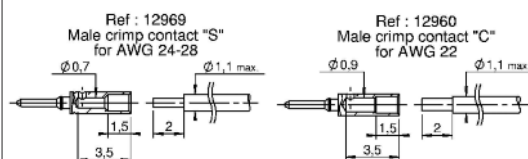


Part numbering :



nnn = number of LF contacts

Type	Gauge
S	24-28
C	22



$$A = \left\{ \frac{(nnn \times 2)}{3} \right\} - 2$$

if yy and zz $\neq$ 0 :

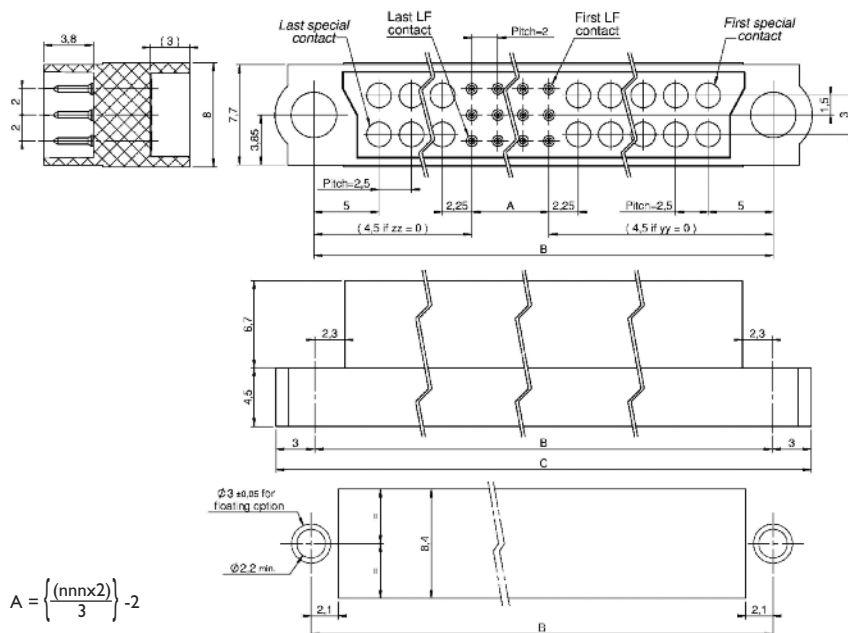
$$B = \left\{ \left(\frac{(yy) + (zz)}{2} \right) - 2 \right\} \times 2,5 + 14,5 + A$$

if yy or zz = 0 :

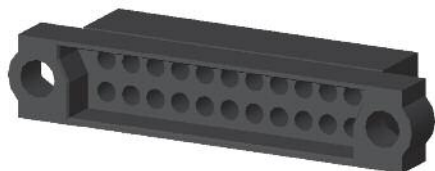
$$B = \left\{ \left(\frac{(yy) \text{ or } (zz)}{2} \right) - 1 \right\} \times 2,5 + 11,75 + A$$

B max. = 87

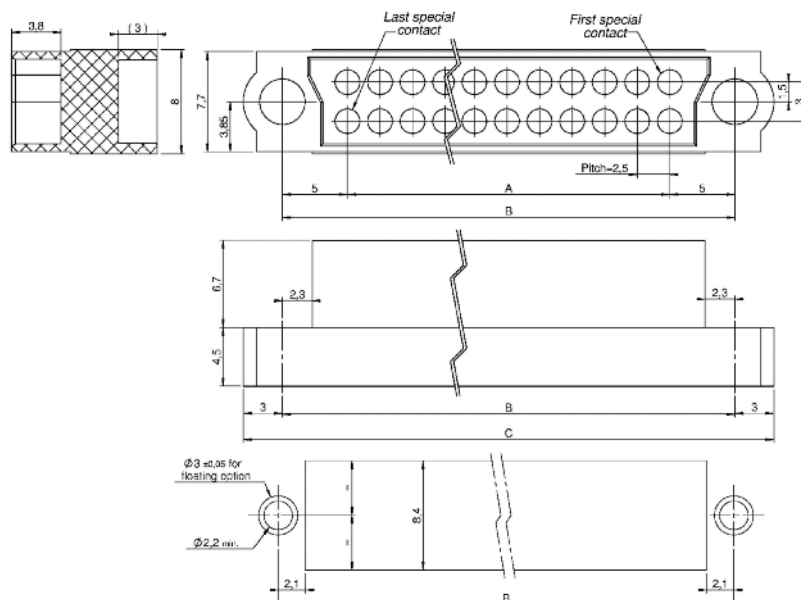
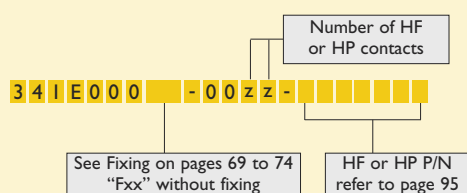
C = B + 6



CRIMP FOR HP/HF CONTACTS ONLY



Part numbering :



$$A = \left(\frac{(zz \times 2,5)}{2} \right) - 2,5$$

B = A + 10

C = B + 6

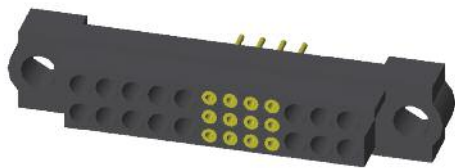
Special contacts min. : 04
max. : 64

Refer to dimension table on cover page

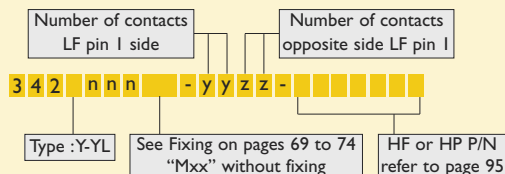
CMM 340

Female mixed-layout

STRAIGHT PCB



Part numbering :

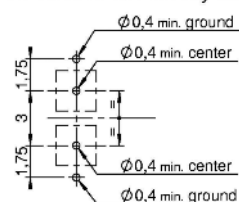


nnn = number of LF contacts

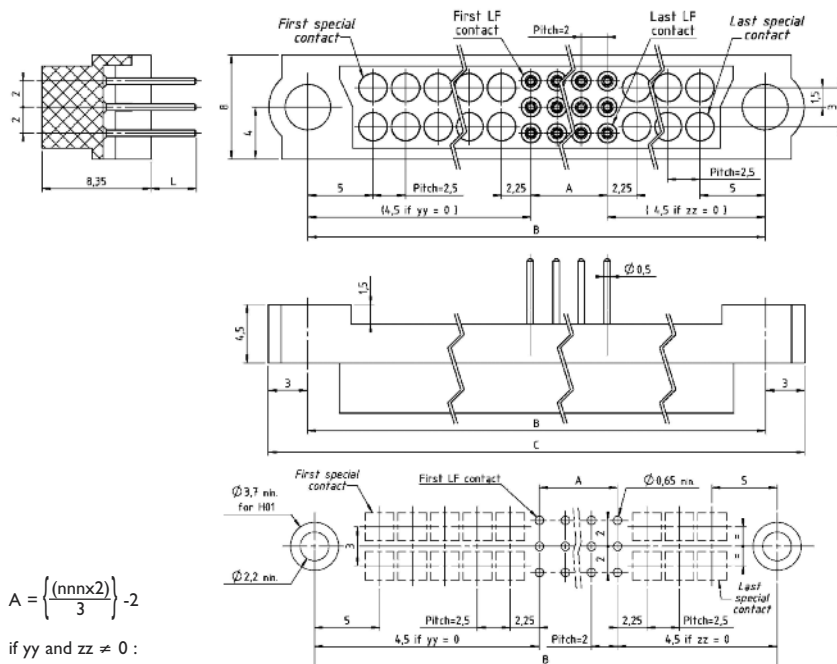
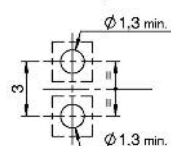
Type	L
Y	3
YL	4,5

Pattern for special contact :

HF 22-2300-xx PCB Lay-out



HP 22-4300-xx
PCB Lay-out



$$A = \left\{ \frac{nnn \times 2}{3} \right\} - 2$$

if yy and zz ≠ 0 :

$$B = \left\{ \left(\frac{yy + zz}{2} \right) - 2 \right\} \times 2,5 + 14,5 + A$$

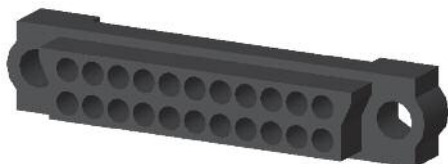
if yy or zz = 0 :

$$B = \left\{ \left(\frac{yy \text{ or } zz}{2} \right) - 1 \right\} \times 2,5 + 11,75 + A$$

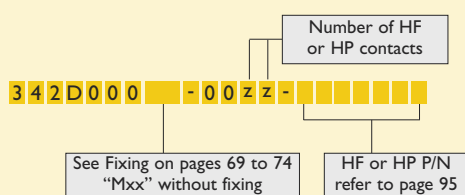
B max. = 87

C = B + 6

STRAIGHT PCB FOR HP/HF CONTACTS ONLY

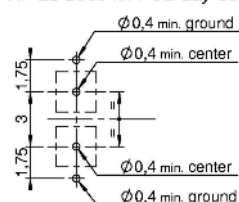


Part numbering :

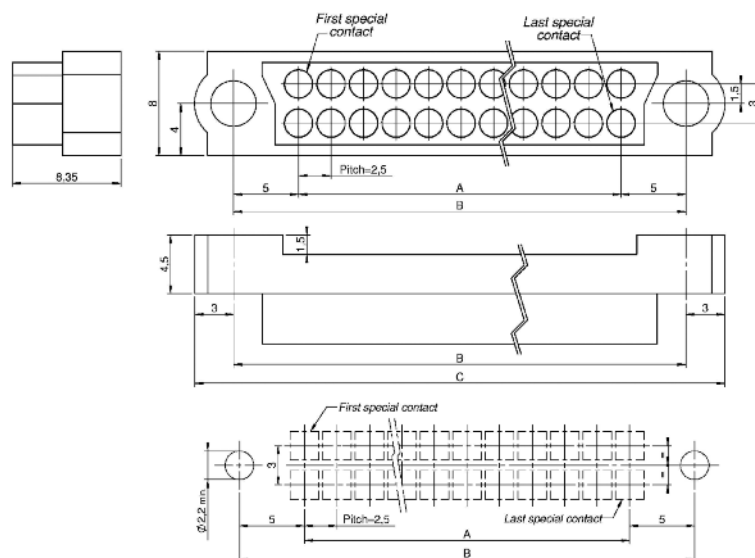
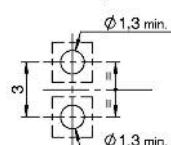


Pattern for special contact :

HF 22-2300-xx PCB Lay-out



HP 22-4300-xx
PCB Lay-out



Special contacts min. : 04
max. : 64

$$A = \left(\frac{zz \times 2,5}{2} \right) - 2,5$$

B = A + 10

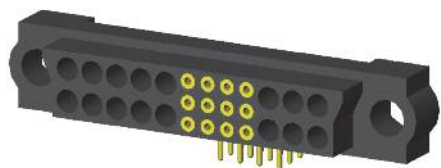
C = B + 6

Refer to dimension table on cover page

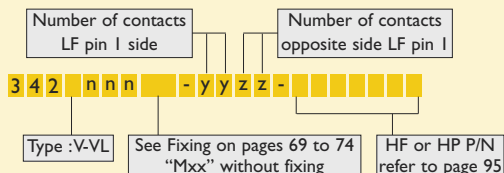
CMM 340

Female mixed-layout

90° PCB



Part numbering :

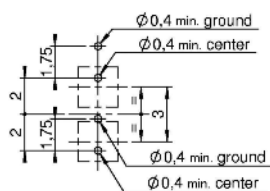


nnn = number of LF contacts

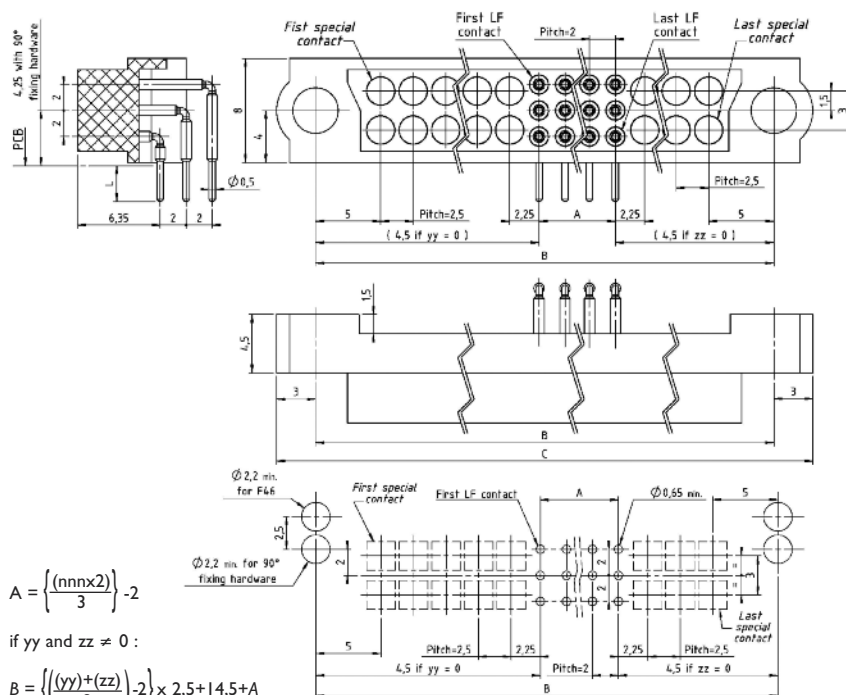
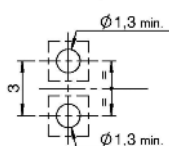
Type	L
V	3
VL	4,5

Pattern for special contact :

HF 22-2400-xx PCB Lay-out



HP 22-4400-xx PCB Lay-out



$$A = \left\{ \frac{(\text{nnn} \times 2)}{3} \right\} - 2$$

if yy and zz ≠ 0 :

$$B = \left\{ \left(\frac{(\text{yy}) + (\text{zz})}{2} \right) - 2 \right\} \times 2,5 + 14,5 + A$$

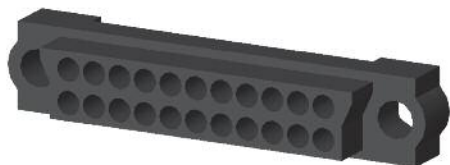
if yy or zz = 0 :

$$B = \left\{ \left(\frac{(\text{yy}) \text{ or } (\text{zz})}{2} \right) - 1 \right\} \times 2,5 + 11,75 + A$$

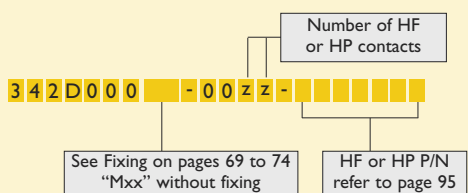
B max. = 87

C = B + 6

90° PCB FOR HP/HF CONTACTS ONLY

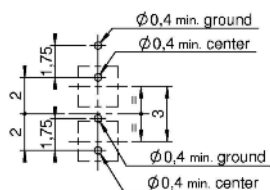


Part numbering :

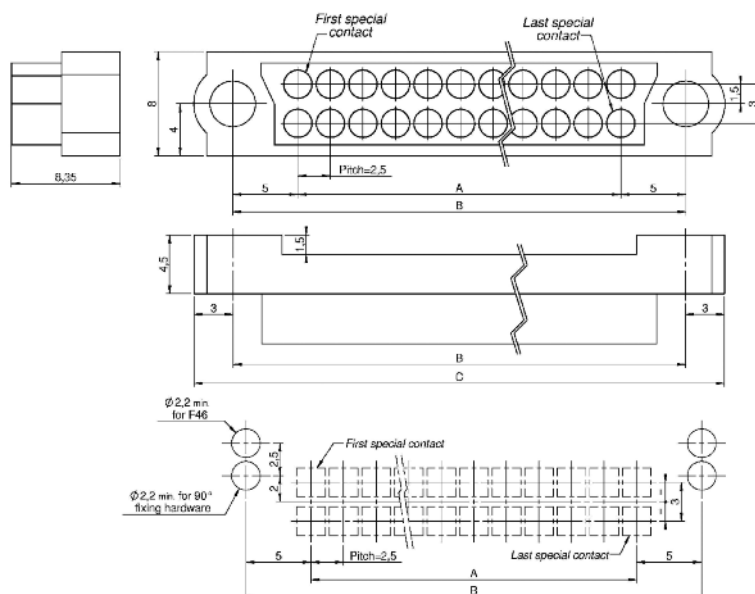
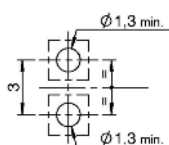


Pattern for special contact :

HF 22-2400-xx PCB Lay-out



HP 22-4400-xx PCB Lay-out



$$A = \left(\frac{(\text{zz} \times 2,5)}{2} \right) - 2,5$$

B = A + 10

C = B + 6

Refer to dimension table on cover page

Special contacts min. : 04
max. : 64

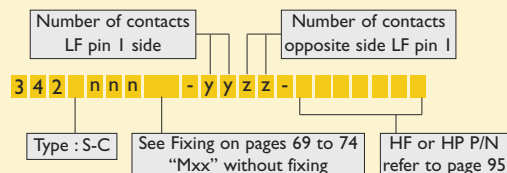
CMM 340

Female mixed-layout

CRIMP

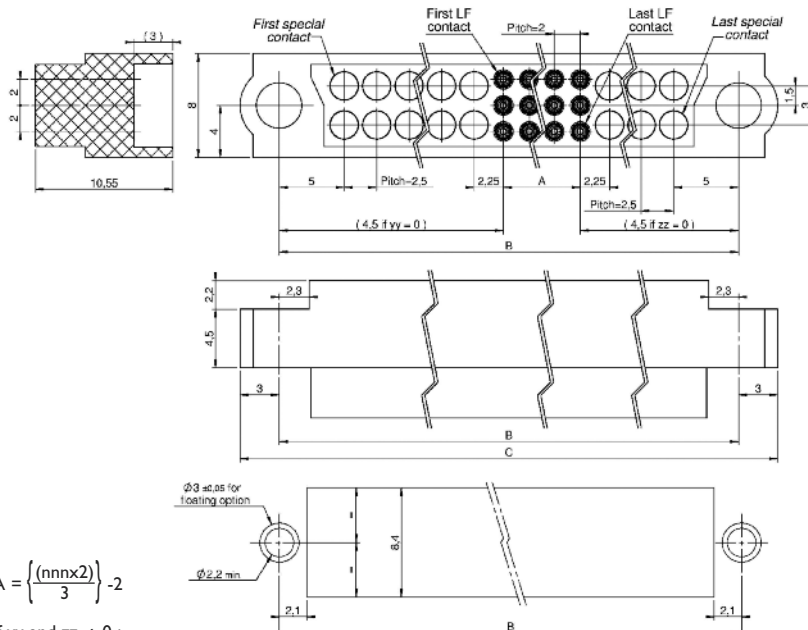
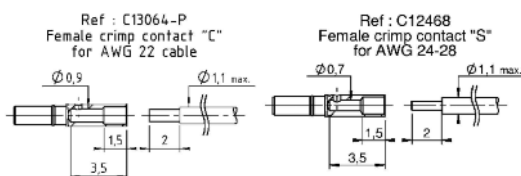


Part numbering :



nnn = number of LF contacts

Type	Gauge
S	24-28
C	22



$$A = \left\{ \frac{nnn \times 2}{3} \right\} - 2$$

if yy and zz $\neq$ 0 :

$$B = \left\{ \left(\frac{yy + zz}{2} \right) - 2 \right\} \times 2,5 + 14,5 + A$$

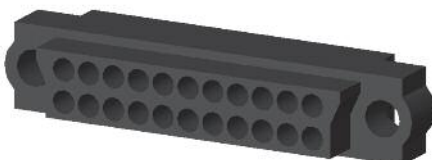
if yy or zz = 0 :

$$B = \left\{ \left(\frac{yy \text{ or } zz}{2} \right) - 1 \right\} \times 2,5 + 11,75 + A$$

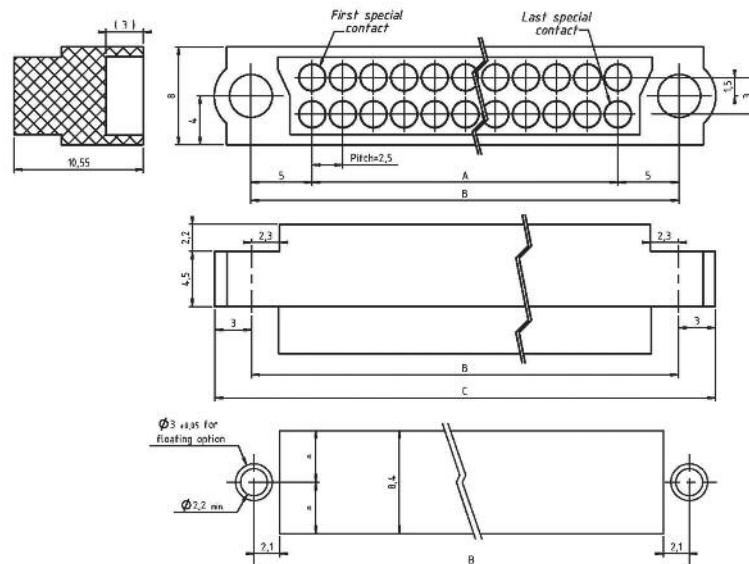
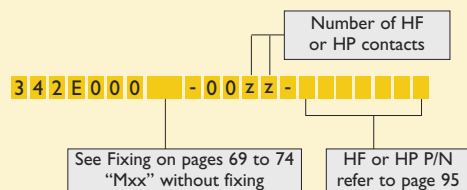
B max. = 87

C = B + 6

CRIMP FOR HP/HF CONTACTS ONLY



Part numbering :



$$A = \left(\frac{zz \times 2,5}{2} \right) - 2,5$$

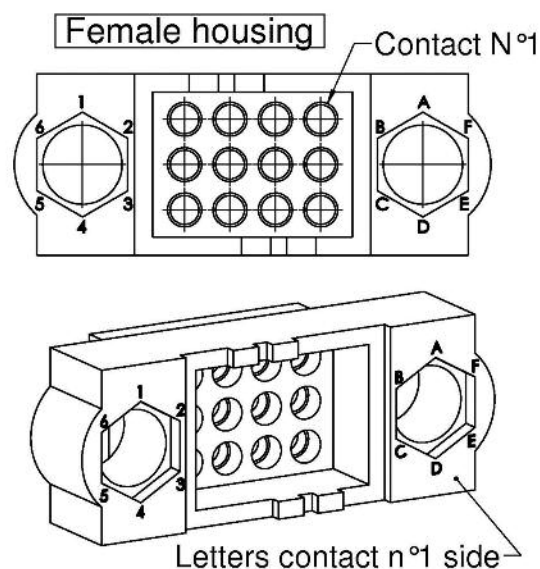
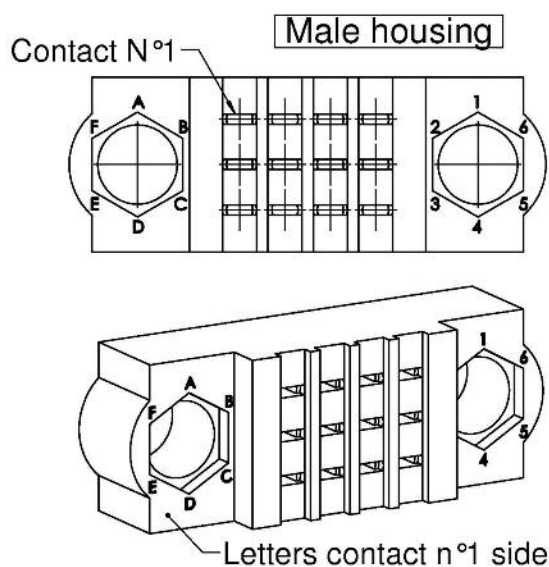
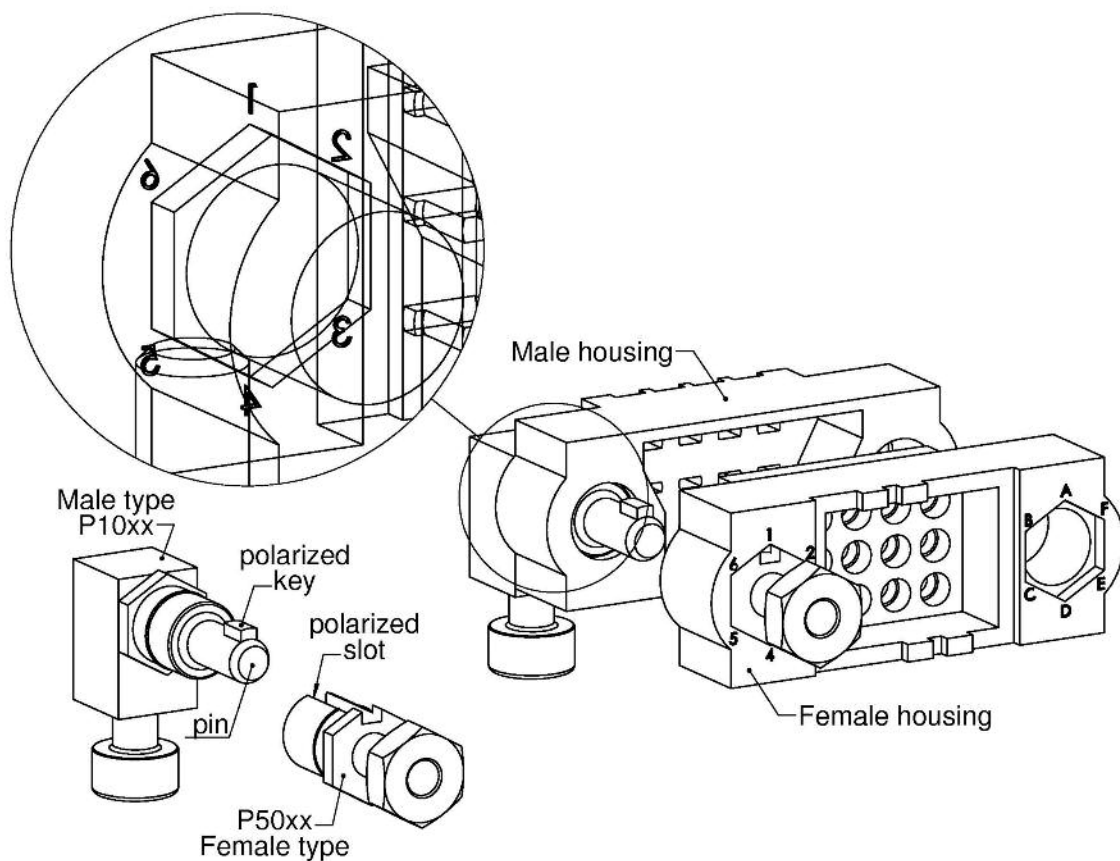
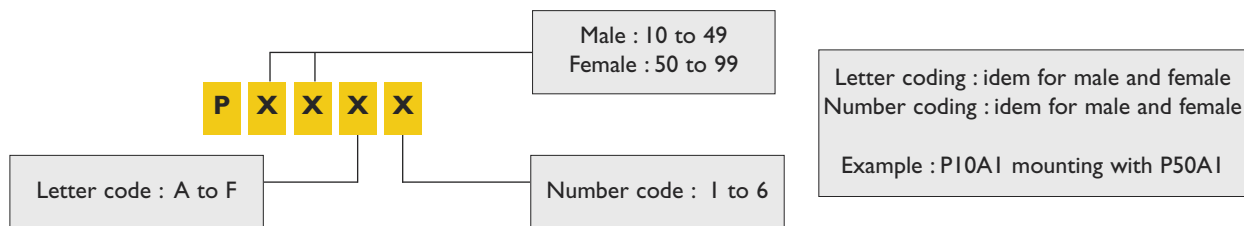
B = A + 10

C = B + 6

Special contacts min.: 04
max.: 64

Refer to dimension table
on cover page

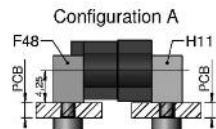
Fixing hardware for CMM SERIES 320/340



Fixing hardware for CMM 320/340

RACK INTERCONNECTION

MALE CONNECTORS CMM SERIES 320 & 340 RACK																			
FEMALE CONNECTORS SERIES 320 & 340 RACK	Type of contact in connector Type of PCB mount	PCB Contacts										Contacts on cable							
		Straight										Straight				90°		Floating	No fixing on PCB
		PCB thickness (mm)		0,8 min. 2 max.		1,5 min. 4 max.		0,8 min. 2 max.		1,5 min. 4 max.		4 max.		0,8 min. 2 max.	1,5 min. 4 max.	4 max.			
			Fixing	M38	M38H	M36	M36H	F58	F58H	F59	F59H	F48	H11	M35	M39	F48	H11	M3xx	F40
PCB Contacts	90° Straight	0,8 min. 2 max.	M35					OK	OK	OK	OK	OK				OK			OK
			M35H					OK	OK	OK	OK	OK				OK			OK
		1,5 min. 4 max.	M39					OK	OK	OK	OK	OK				OK			OK
			M39H					OK	OK	OK	OK	OK				OK			OK
		4 max.	H11					OK	OK	OK	OK	A				A			OK
	No fixing on PCB		F48	OK	OK	OK	OK						A	OK	OK		A	OK	
			F40	OK	OK	OK	OK						OK	OK	OK		OK	OK	
	90°	0,8 min. 2 max.	M35					OK	OK	OK	OK	OK				OK			OK
			M39					OK	OK	OK	OK	OK				OK			OK
		1,5 min. 4 max.	M39					OK	OK	OK	OK	OK				OK			OK
Contacts on cable	90°	4 max.	H11					OK	OK	OK	OK	A				A			OK
			F48	OK	OK	OK	OK					A	OK	OK		A	OK		
			F40	OK	OK	OK	OK						OK	OK	OK		OK	OK	
		Floating	M3xx					OK	OK	OK	OK	OK				OK			OK
		No fixing on PCB	F40	OK	OK	OK	OK						OK	OK	OK		OK	OK	



Recommended Torque : 0,2 N/m



A Card extension

REFERENCE	ASSEMBLY ON PCB	OVERALL DIMENSIONS	RECOMMENDATION
F40	Straight on PCB 		F40 : CMM female : Y-YL-S-C-E (D : straight) CMM male : S-C-E
F48	90° on PCB 4 max. 		F48 : CMM female : V-VL-S-C-E (D : 90°) CMM male : V-VL-R-S-C-E (D : 90°)
F58	Straight on PCB 0,8 min / 2 max 		F58 : CMM male : Y (D : straight)
F58H			F58H : CMM male : Y (D : straight)
F59	Straight on PCB 1,5 min / 4 max 		F59 : CMM male : YL (D : straight)
F59H			F59H : CMM male : YL (D : straight)

Make it a habit! Use easy & automatic configurators for CMM micro-connectors single part and mating-half construction on www.nicomatic.com.

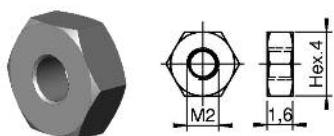
法国NCM代理商中国统一热线4006-022-002 上海 深圳 北京 天津 湖南省株洲

shunto@126.com NCM连接器价格查询 www.shonto.cn

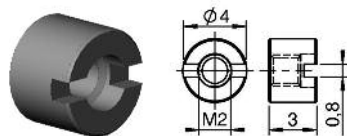
Fixing hardware for CMM 320/340

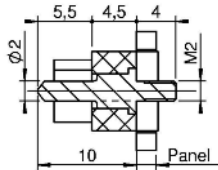
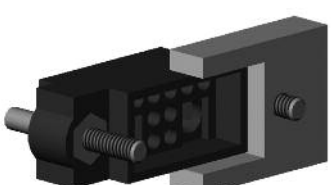
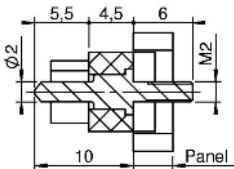
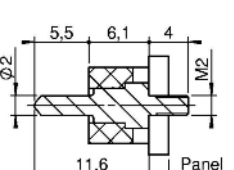
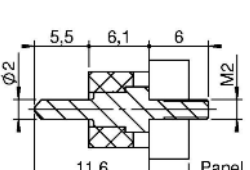
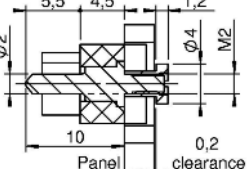
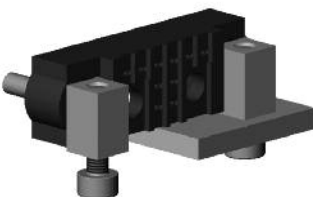
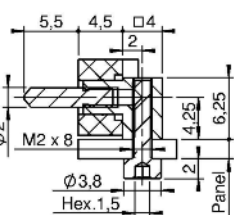
RACK INTERCONNECTION

HEXAGONAL NUT



STANDARD NUT



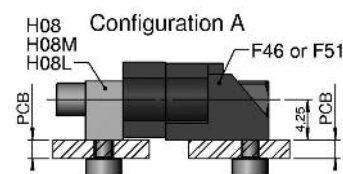
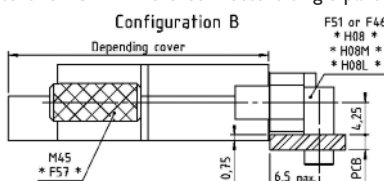
REFERENCE	ASSEMBLY ON PCB	OVERALL DIMENSIONS	RECOMMENDATION
M35 	Straight on PCB 0,8 min / 2 max 		M35 : CMM female : Y-S-C (D-E : straight) CMM male : S-C (E : straight) M35H : CMM female : Y (D : straight)
M35H 			
M39 	Straight on PCB 1,5 min / 4 max 		M39 : CMM female : YL-S-C (D-E : straight) CMM male : S-C (E : straight) M39H : CMM female : YL (D : straight)
M39H 			
M38 	Straight on PCB 0,8 min / 2 max 		M38 : CMM male : Y (D : straight) M38H : CMM male : Y (D : straight)
M38H 			
M36 	Straight on PCB 1,5 min / 4 max 		M36 : CMM male : YL (D : straight) M36H : CMM male : YL (D : straight)
M36H 			
M3xx xx = (PCB thickness + 0,2 mm) x 10 Example : for 3 mm PCB, the reference is M332 (3 + 0,2) x 10 = 32 xx = 32	Straight on PCB with floating option 		M3xx : CMM female : S-C (E : straight) CMM male : S-C (E : straight)
H11	90° on PCB 4 max. 		H11 : CMM female : V-VL-S-C-E (D : 90°) CMM male : V-VL-R-S-C-E (D : 90°)

Fixing hardware for CMM 320/340

LOCKED INTERCONNECTION

MALE CONNECTORS CMM SERIES 320 & 340 WITH LOCKING																																	
Type of contact in connector				PCB Contacts												Contacts on cable																	
Type of PCB mount				Straight				90°				Card edge with 30-1500-12 HF		No fixing on PCB		Straight				90°				Floating fixing		No fixing on PCB		No fixing on PCB		With cover		With cover	
PCB thickness (mm)				0,8 min. 2 max.		1,5 min. 4 max.		4 max.		1min. 2max.	2min. 3max.	3min. 4max.					0,8 min. 2max.	1,5 min. 4max.	4 max.		1min. 2max.	2min. 3max.	3min. 4max.										
Fixing				F42	F42H	F44	F44H	F46	F51	H08	H08M	H08L	F50	H01	H01C	F52	F45	F46	F51	H08	H08M	H08L	F4xx	H01	H01C	F41	F57	M45					
FEMALE CONNECTORS CMM SERIES 320 & 340 WITH LOCKING	PCB Contacts	Straight	0,8 min. 2 max.	F52						OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK			
				F52H							OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK		
			1,5 min. 4 max.	F45							OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK		
				F45H							OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK		
		90°	4 max.	F46							A	A	A		OK	OK						A	A	A		OK	OK				B		
				F51							A	A	A		OK	OK						A	A	A		OK	OK				B		
			1 min. 2 max.	H08	OK	OK	OK	OK	A	A								OK	OK	A	A				OK			OK	B				
				H08M	OK	OK	OK	OK	A	A								OK	OK	A	A				OK			OK	B				
	Contacts on cable	Straight	3 min. 4 max.	H08L	OK	OK	OK	OK	A	A							OK	OK	A	A				OK			OK	B					
			No fixing on PCB	H01	OK	OK	OK	OK	OK	OK				OK				OK	OK	OK	OK				OK			OK	OK				
				H01C	OK	OK	OK	OK	OK	OK				OK				OK	OK	OK	OK				OK			OK	OK				
				F41							OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK		
		90°	0,8 min. 2 max.	F52							OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK		
				F45							OK	OK	OK		OK	OK						OK	OK	OK		OK	OK				OK		
			4 max.	F46							A	A	A		OK	OK						A	A	A		OK	OK				B		
				F51							A	A	A		OK	OK						A	A	A		OK	OK				B		
FEMALE CONNECTORS CMM SERIES 320 & 340 WITH LOCKING	Contacts on cable	90°	1 min. 2 max.	H08	OK	OK	OK	OK	A	A							OK	OK	A	A				OK			OK	B					
				H08M	OK	OK	OK	OK	A	A							OK	OK	A	A				OK			OK	B					
				H08L	OK	OK	OK	OK	A	A							OK	OK	A	A				OK			OK	B					
			Floating fixing	F4xx							OK	OK	OK		OK	OK					OK	OK	OK		OK	OK				OK			
		No fixing on PCB	H01	OK	OK	OK	OK	OK	OK				OK	OK	OK	OK	OK	OK	OK	OK				OK		OK	OK	OK					
				H01C	OK	OK	OK	OK	OK	OK				OK	OK	OK	OK	OK	OK	OK				OK		OK	OK	OK					
				F41							OK	OK	OK									OK	OK	OK		OK					OK		
				With cover	F57							B	B	B		OK	OK					B	B	B		OK					OK		
	With cover	M45	OK	OK	OK	OK	B	B				OK				OK	OK	B	B				OK			OK	OK						

Make it a habit! Use easy & automatic configurators for CMM micro-connectors single part and mating-half construction on www.nicomatic.com.



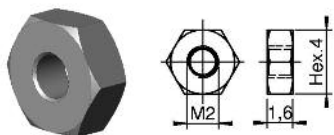
CMM 320/340 MALE AND FEMALE THREADED FIXING HARDWARE

REFERENCE	ASSEMBLY ON PCB	OVERALL DIMENSIONS	RECOMMENDATION
H01 H01C	Straight on PCB 		H01/H01C : CMM female : Y-YL-S-C-E (D : straight) CMM male : Y-YL-S-C-E (D : straight)
H08 PCB : 1 min. / 2 max. H08M PCB : 2 min. / 3 max. H08L PCB : 3 min. / 4 max.	90° on PCB 		H08/H08M/H08L : CMM female : V-VL-S-C-E (D : 90°) CMM male : V-VL-R-S-C-E (D : 90°)

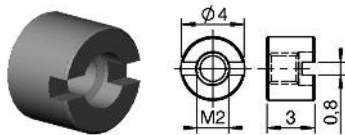
Fixing hardware for CMM 320/340

LOCKED INTERCONNECTION

HEXAGONAL NUT



STANDARD NUT

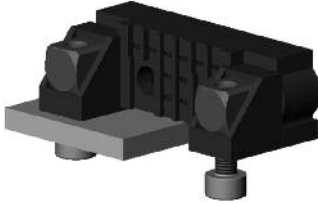
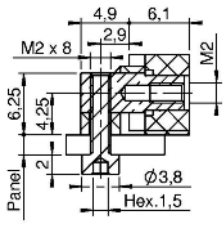
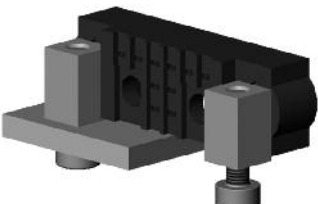
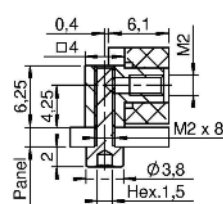
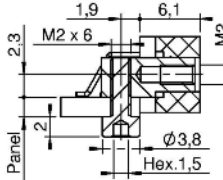
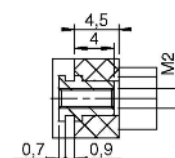
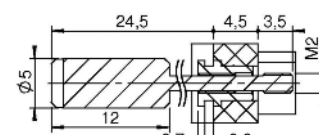


Recommended Torque : 0,2 N/m

REFERENCE	ASSEMBLY ON PCB	OVERALL DIMENSIONS	RECOMMENDATION
F4XX xx = (PCB thickness + 0,2 mm) x 10 Example : for 3 mm PCB, the reference is F432 (3 + 0,2) x 10 = 32 xx = 32	Straight on PCB floating option 		F4XX : CMM female : S-C (E : straight) CMM male : S-C (E : straight)
F4I	Straight on PCB 		F4I : CMM female : Y-YL-S-C-E (D : straight) CMM male : S-C-E
F52 	Straight on PCB 0,8 min / 2 max 		F52 : CMM female : Y-S-C (D-E : straight) CMM male : S-C (E : straight) F52H : CMM female : Y (D : straight)
F52H 			
F45 	Straight on PCB 1,5 min / 4 max 		F45 : CMM female : YL-S-C (D-E : straight) CMM male : S-C (E : straight) F45H : CMM female : YL (D : straight)
F45H 			
F42 	Straight on PCB 0,8 min / 2 max 		F42 : CMM male : Y (D : straight) F42H : CMM male : Y (D : straight)
F42H 			
F44 	Straight on PCB 1,5 min / 4 max 		F44 : CMM male : YL (D : straight) F44H : CMM male : YL (D : straight)
F44H 			

Fixing for CMM 320/340

CMM 320/340 MALE AND FEMALE TAPPED FIXING HARDWARE

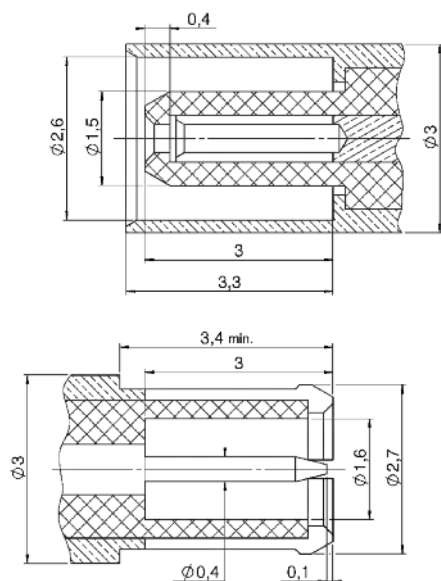
REFERENCE	ASSEMBLY ON PCB	OVERALL DIMENSIONS	RECOMMENDATION
F46	90° on PCB 4 max. 		F46 : CMM female : V-VL-S-C-E (D : 90°) CMM male : V-VL-R-S-C-E (D : 90°)
F51	90° on PCB 4 max. 		F51 : CMM female : V-VL-S-C-E (D : 90°) CMM male : V-VL-R-S-C-E (D : 90°)
F50	90° on PCB 4 max. 		F50 : Card edge LF contact or mixed
F57	Cover option only 		Male and female S-C (E : straight) 
M45	Cover option only 		Male and female S-C (E : straight) 

HF : High Frequency contacts series 30

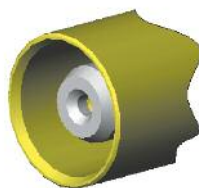
HP : High Power contacts series 30

FOR CMM 220 AND 320

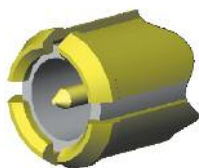
INSERTION



HF female contact insertion



HF male contact insertion



PART NUMBERING FOR PCB HF & HP SPECIAL CONTACTS

These two digits are linked to the connector. Do not use them inside a CMM part number when loaded. All dash signs also disappear

Contact type :
3 = straight
4 = right angle
5 = SMT 90°
6 = SMT straight

Termination length
"CMM" = 3mm
"45" = 4.5mm
"12" = 3mm (Female CMM320)
"14" = 4.5mm (Female CMM320)
"..."

30-00-00

Coaxmatic 30™
1 = male coax
2 = female coax
3 = high power male
4 = high power female

PART NUMBERING FOR HF & HP SPECIAL CONTACTS ON-CABLE

These two digits are linked to the connector. Do not use them inside a CMM part number when loaded. All dash signs also disappear

For HF contacts only Inner contact
Z = solder
S = crimp

For HF contacts only Shield
Z = solder
S = crimp

Contact type :
3 = straight
4 = right angle

Use these 2 digits only with 1.2mm dia. cables mounted on a HF straight contact
Crimp shield type: 01 = refer to page 81
02 = refer to page 81

30-00-00-75

Special contacts :
1 = male HF
2 = female HF
3 = male HP
4 = female HP

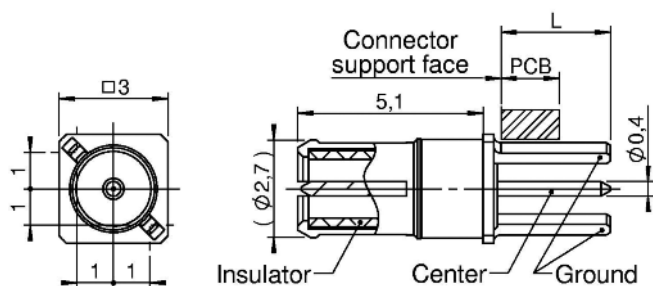
Double shield
DS

Use these 2 digits only with 75 Ohm cables

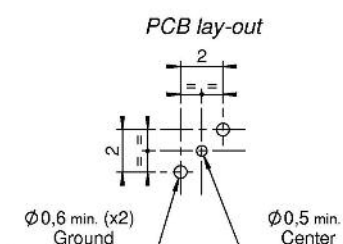
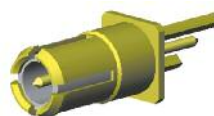
Contact termination:
10 = for HP 10A
15 = for HP 15A
20 = for HP 20A
12 = for HF cable 1.2mm
20 = for HF cable 2mm
24 = for HF cable 2.4mm
26 = for HF cable 2.6mm
47 = for HF cable type UT47
85 = for HF cable type UT85
"..."

HF : High Frequency contact series 30

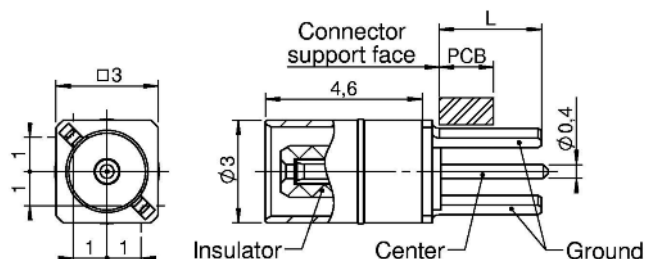
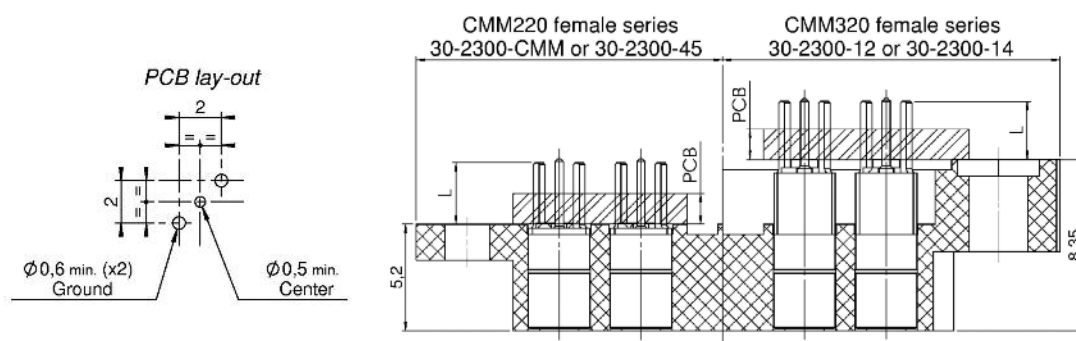
MALE STRAIGHT ON PCB P/N 30-1300-xx



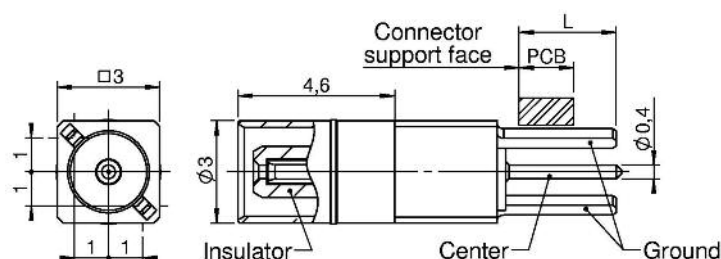
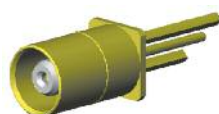
Loaded	Length L
I300CMM	3 mm
I30045	4,5 mm



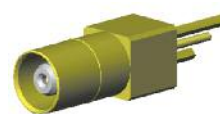
FEMALE STRAIGHT ON PCB P/N 30-2300-xx



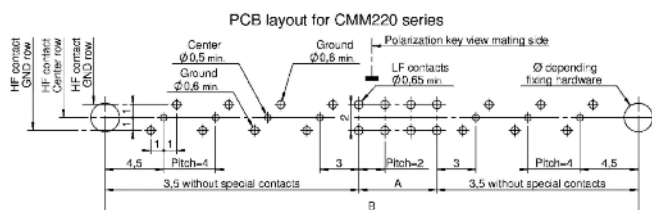
Loaded	Length L
2300CMM	3 mm
230045	4,5 mm



Loaded	Length L
230012	3 mm
230014	4,5 mm



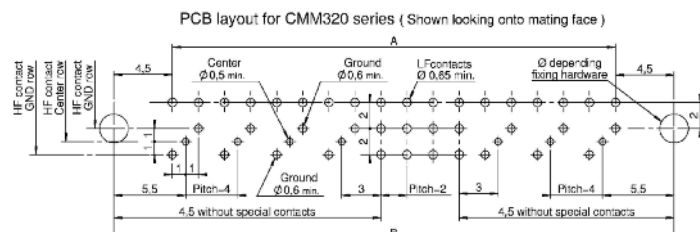
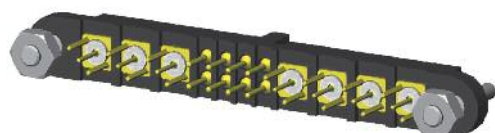
PCB LAYOUT 30-1300-xx & 30-2300-xx



$$A = nn - 2$$

$$B = ((yy + zz) \times 4) + A + 7$$

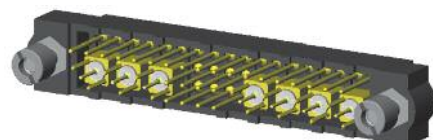
$$B \text{ max.} = 65 \text{ mm}$$



$$A = \left[\frac{((yy + zz) \times 4 + nn) \times 2}{3} \right] - 2$$

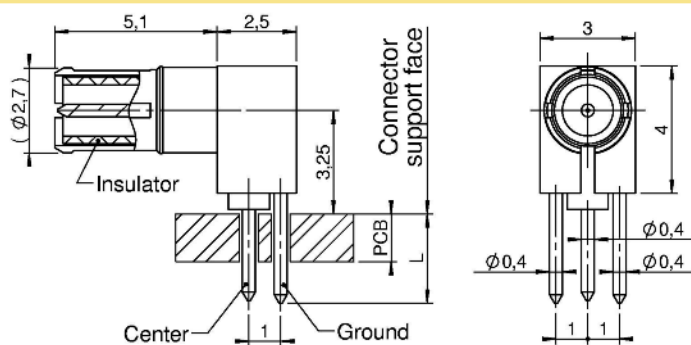
$$B = A + 9$$

$$B \text{ max.} = 87$$

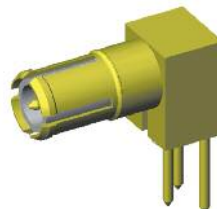


HF : High Frequency contact series 30

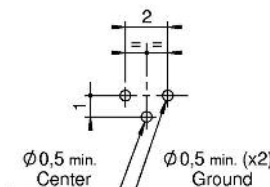
MALE 90° PCB P/N 30-1400-xx



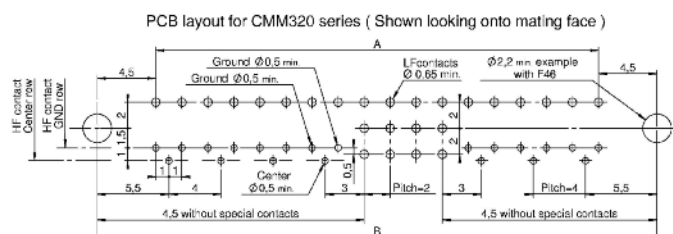
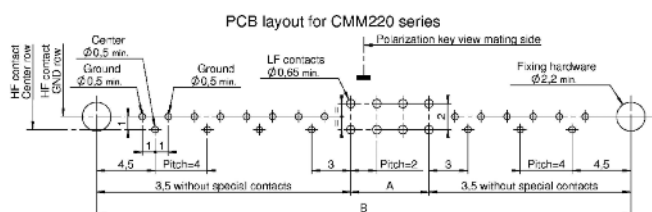
Loaded	Length L
I400CMM	3 mm
I40045	4,5 mm



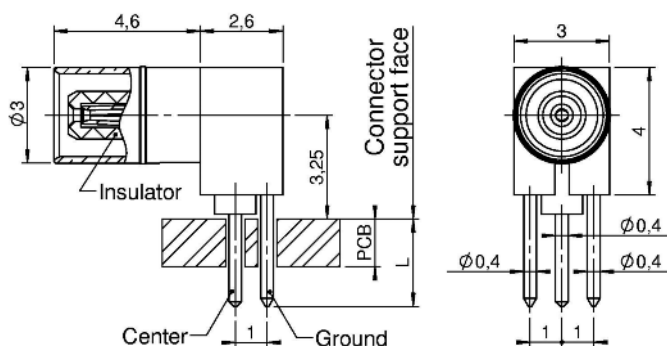
PCB lay-out



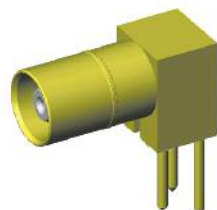
PCB LAYOUT 30-1400-xx



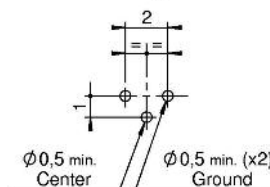
FEMALE 90° PCB P/N 30-2400-xx



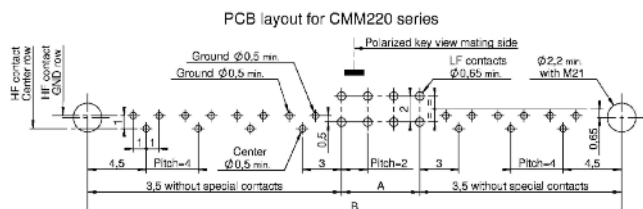
Loaded	Length L
2400CMM	3 mm
240045	4,5 mm



PCB lay-out



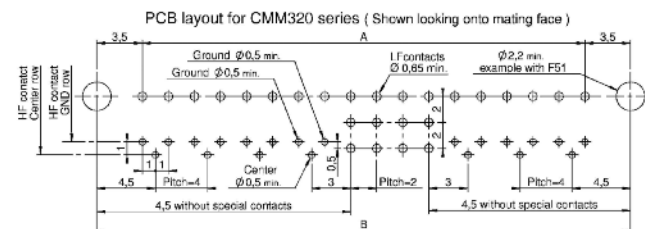
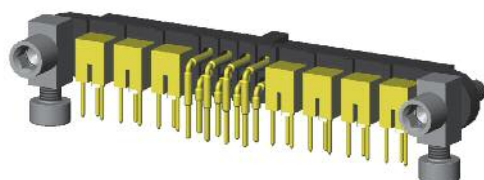
PCB LAYOUT 30-2400-xx



$$A = nn - 2$$

$$B = ((yy + zz) \times 4) + A + 7$$

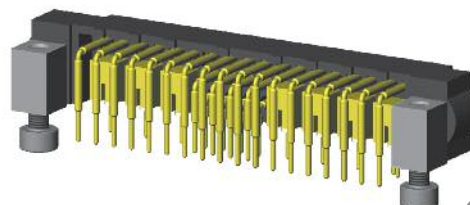
$$B \text{ max.} = 65 \text{ mm}$$



$$A = \left[\frac{((yy + zz) \times 4 + nn) \times 2}{3} \right] - 2$$

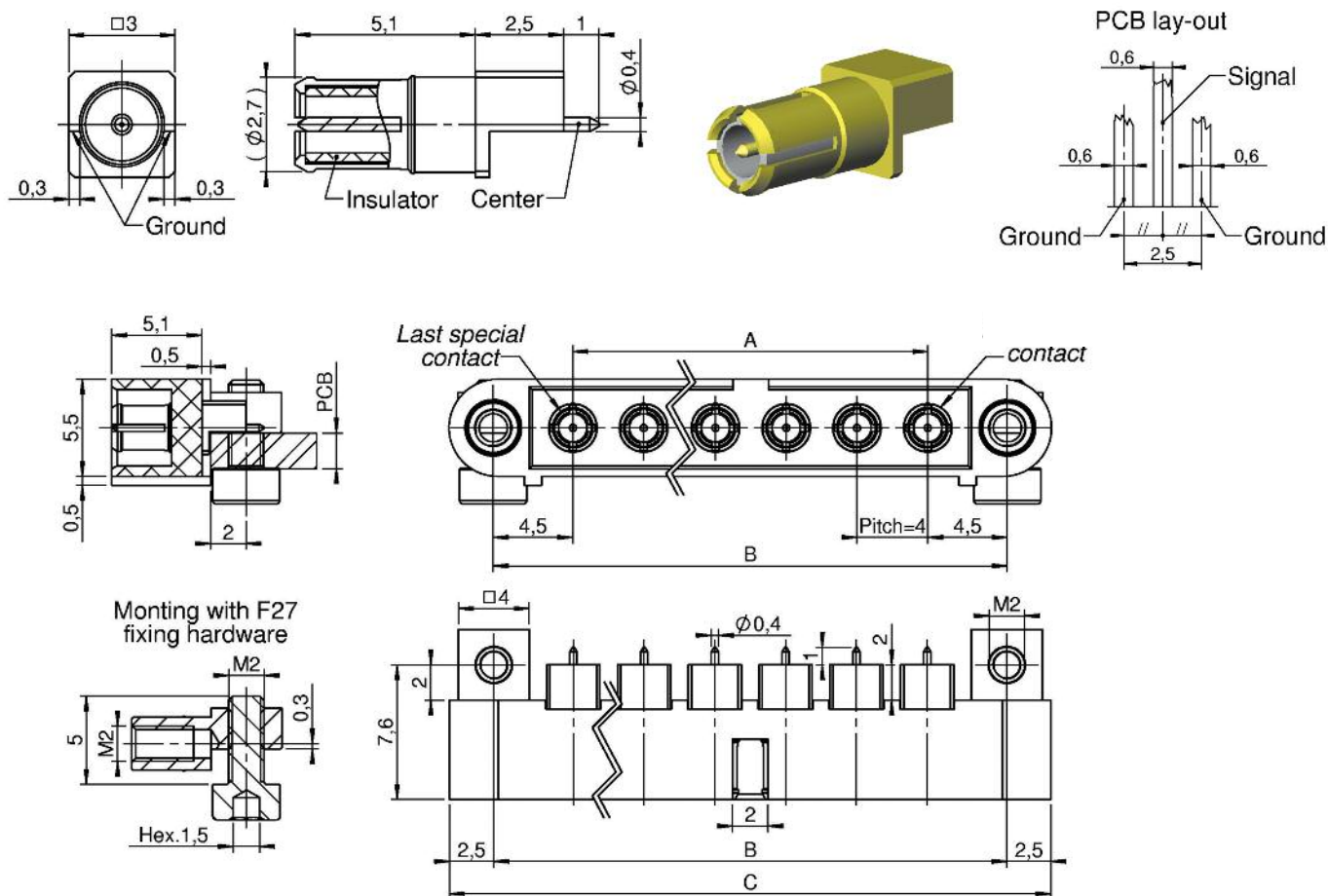
$$B = A + 9$$

$$B \text{ max.} = 87$$

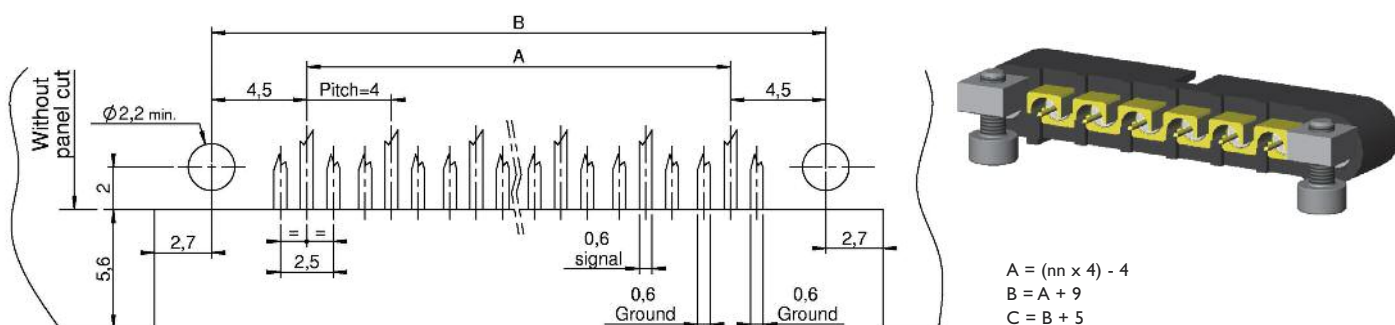


HF : High Frequency contact series 30

MALE 90° SMT FOR CMM 220 SERIES (WITHOUT CONTACTS) P/N 30-1500-CMM



PCB LAYOUT 30-1500-CMM



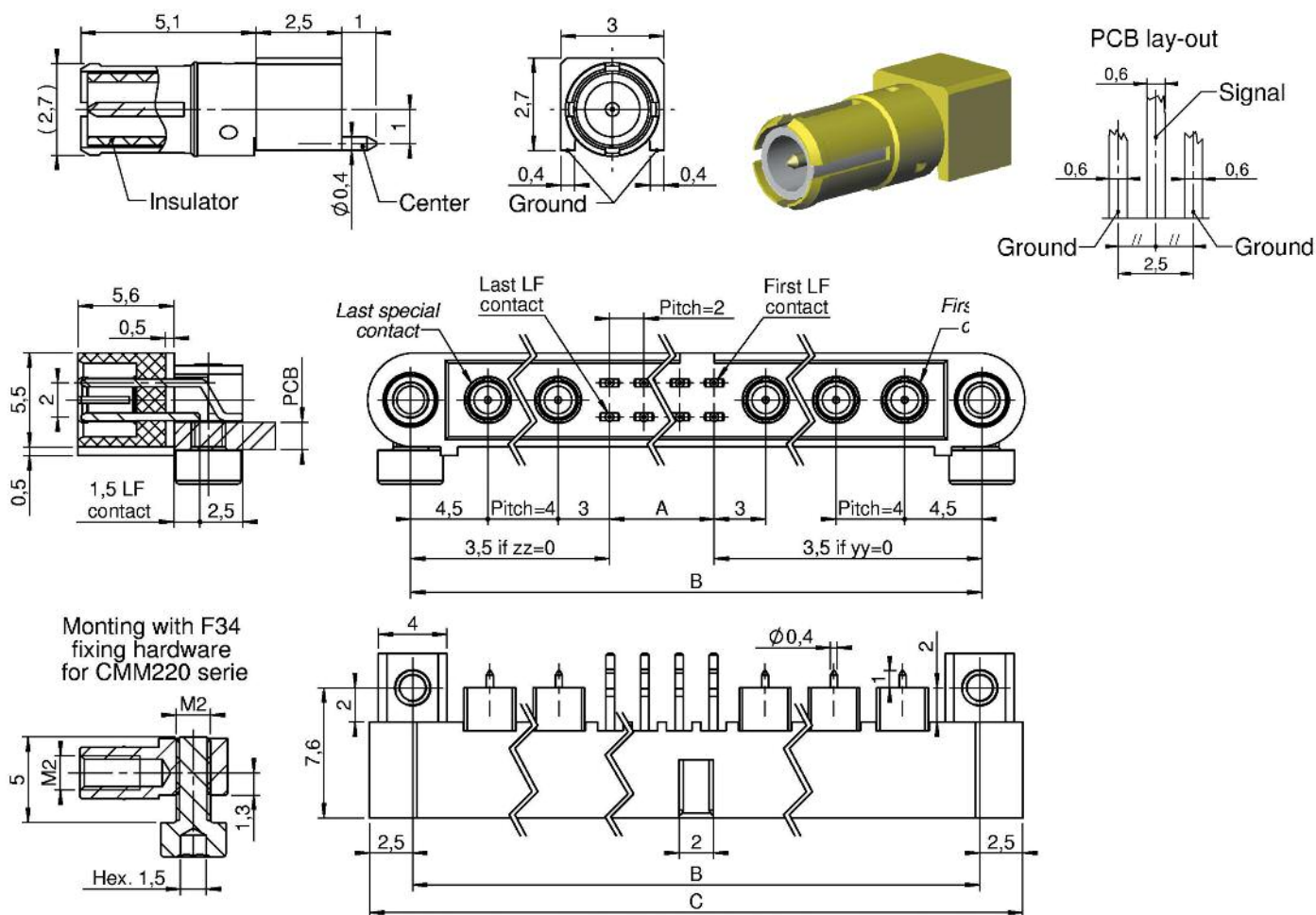
PART NUMBERING

Number of contacts

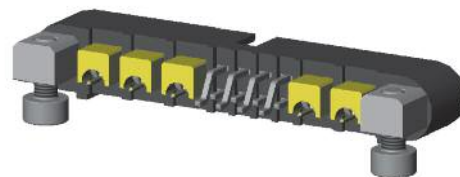
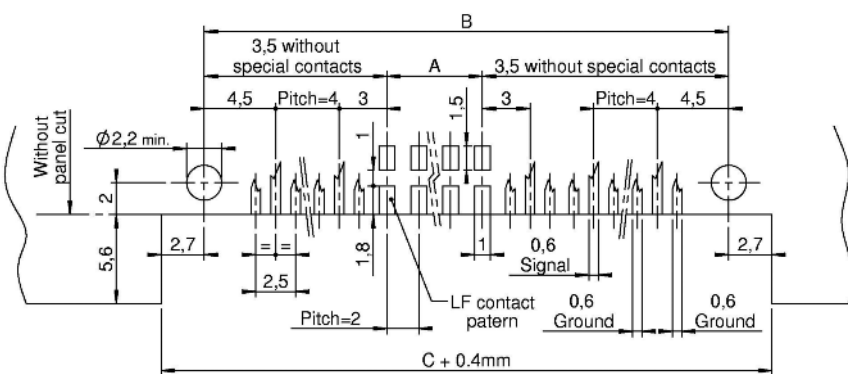
221D00F27-00ZZ-1500CMM

HF : High Frequency contact series 30

MALE 90° SMT FOR CMM 220 SERIES P/N 30-1500-12



PCB LAYOUT 30-1500-12



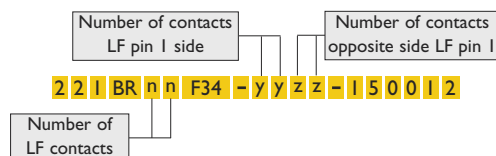
$$A = nn - 2$$

$$B = \{(yy + zz) \times 4\} + A + 7$$

$$B \text{ max.} = 65 \text{ mm}$$

$$C = B + 5$$

PART NUMBERING

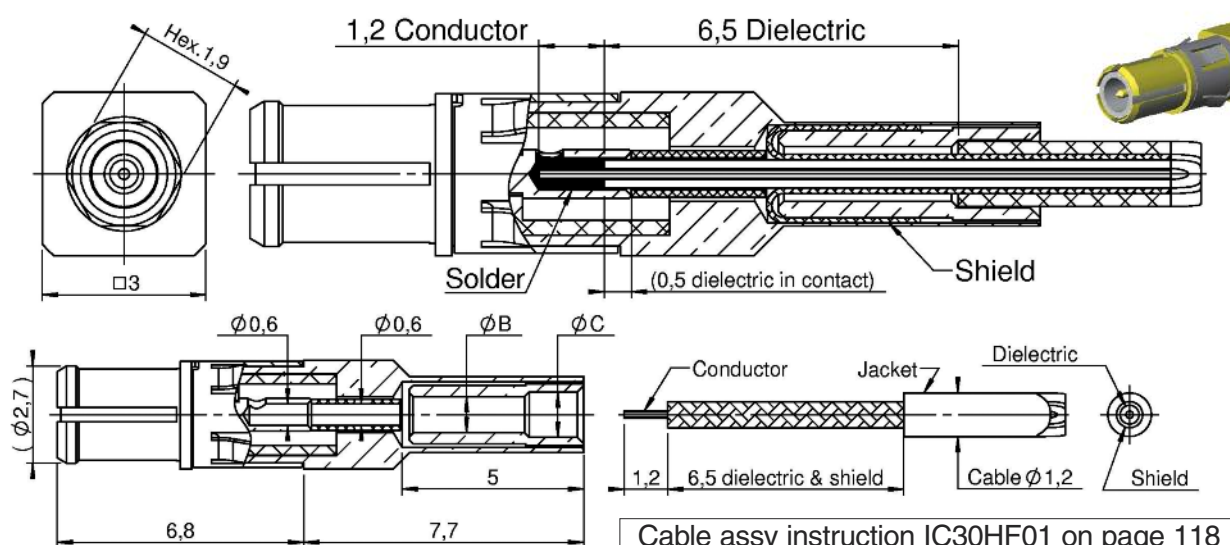


MALE 90° SMT FOR CMM 320 SERIES P/N 30-1500-12

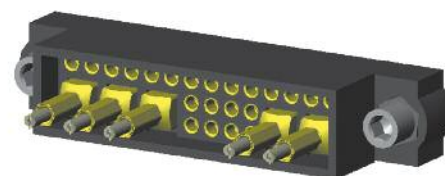


HF : High Frequency contact series 30

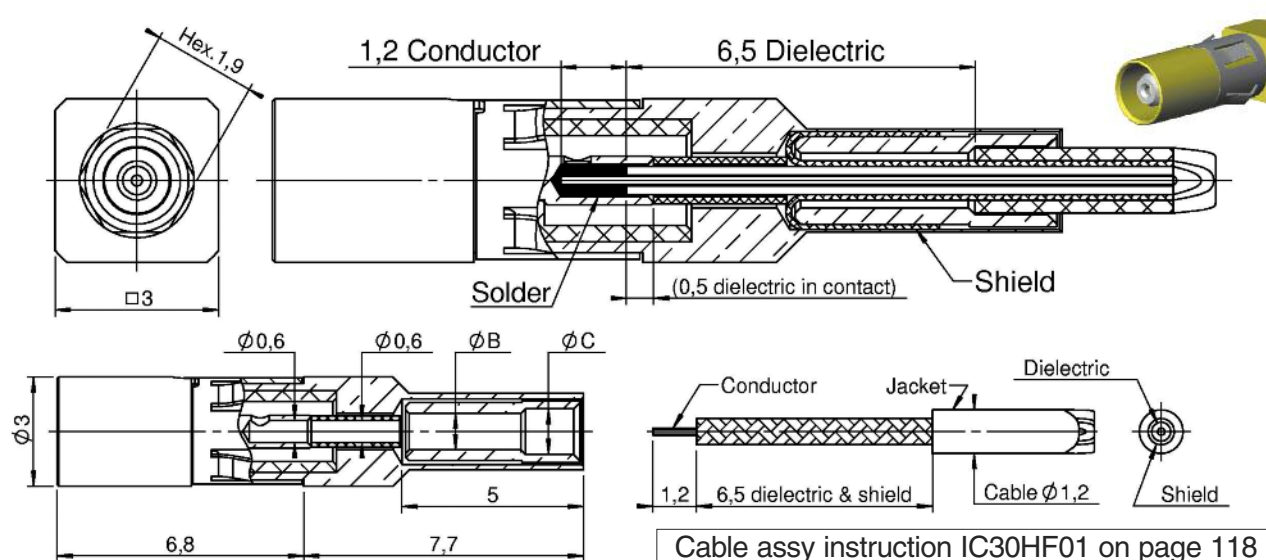
MALE STRAIGHT CRIMP ON CABLES Ø 1.2 P/N 30-1312-ZS



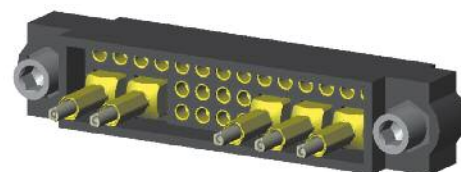
Loaded	Unloaded	ØB	ØC	
I312ZS01	30-1312-ZS-01	1 mm	1,25 mm	For cable type NEXANS 50VMTX
I312ZS02	30-1312-ZS-02	0,85 mm	1,15 mm	For cable type AXON SM50



FEMALE STRAIGHT CRIMP ON CABLES Ø 1.2 P/N 30-2312-ZS

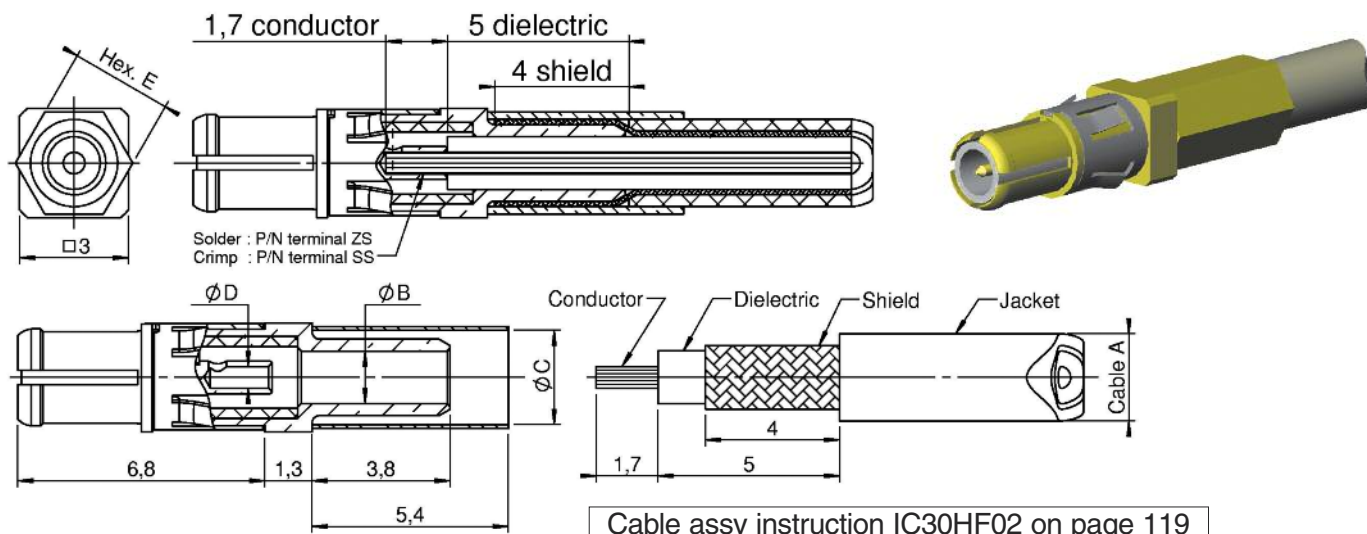


Loaded	Unloaded	ØB	ØC	
2312ZS01	30-2312-ZS-01	1 mm	1,25 mm	For cable type NEXANS 50VMTX
2312ZS02	30-2312-ZS-02	0,85 mm	1,15 mm	For cable type AXON SM50

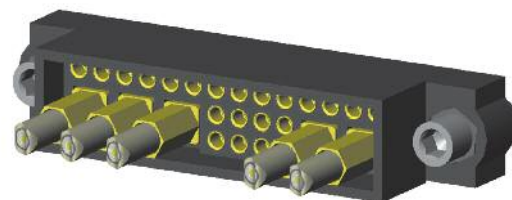


HF : High Frequency contact series 30

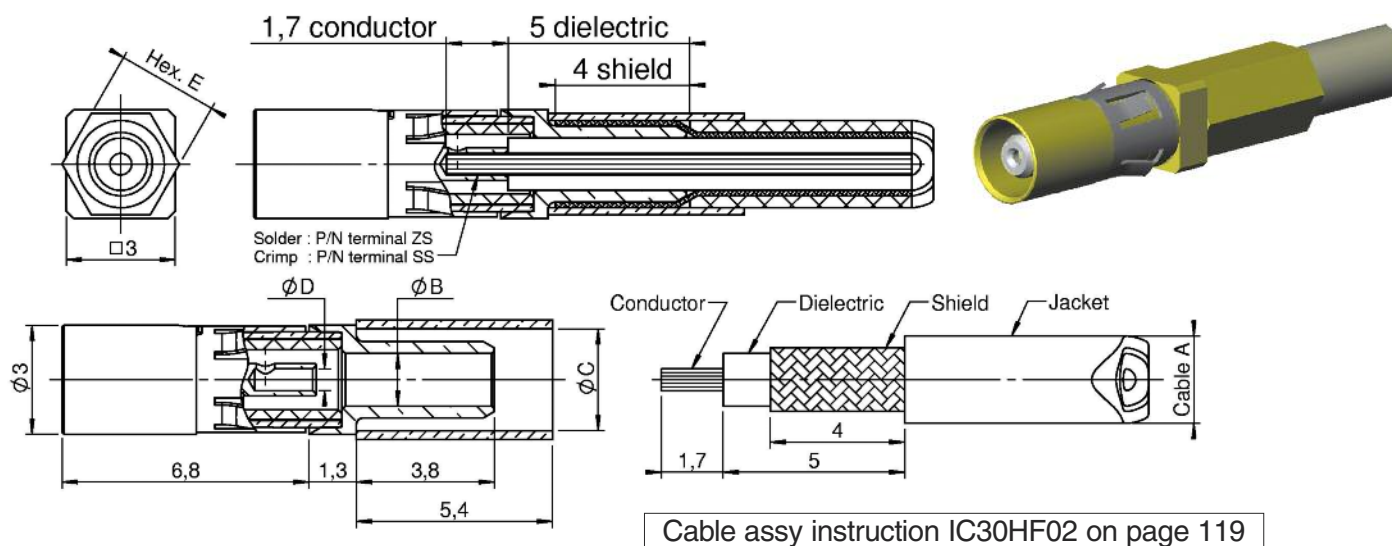
MALE STRAIGHT CRIMP ON CABLE P/N 30-13xx-SS & 30-13xx-ZS



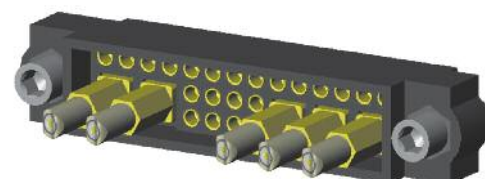
Loaded	Unloaded	Cable A	ØB	ØC	ØD	Hex. E
I320SS	30-1320-SS	Ø 2,0	1 mm	2,2 mm	0,5 mm	2,4 on flat
I324SS	30-1324-SS	Ø 2,4	1,5 mm	2,8 mm	0,6 mm	2,8 on flat
I326SS	30-1326-SS	Ø 2,7	1,7 mm	2,8 mm	0,6 mm	2,8 on flat



FEMALE STRAIGHT CRIMP ON CABLE P/N 30-23xx-SS & 30-23xx-ZS

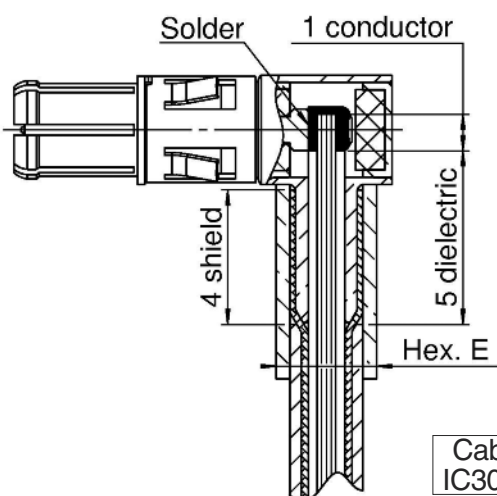


Loaded	Unloaded	Cable A	ØB	ØC	ØD	Hex. E
2320SS	30-2320-SS	Ø 2,0	1 mm	2,2 mm	0,5 mm	2,4 on flat
2324SS	30-2324-SS	Ø 2,4	1,5 mm	2,8 mm	0,6 mm	2,8 on flat
2326SS	30-2326-SS	Ø 2,7	1,7 mm	2,8 mm	0,6 mm	2,8 on flat



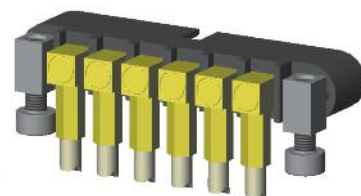
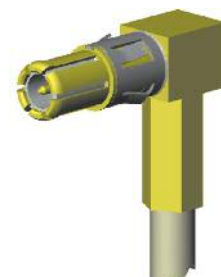
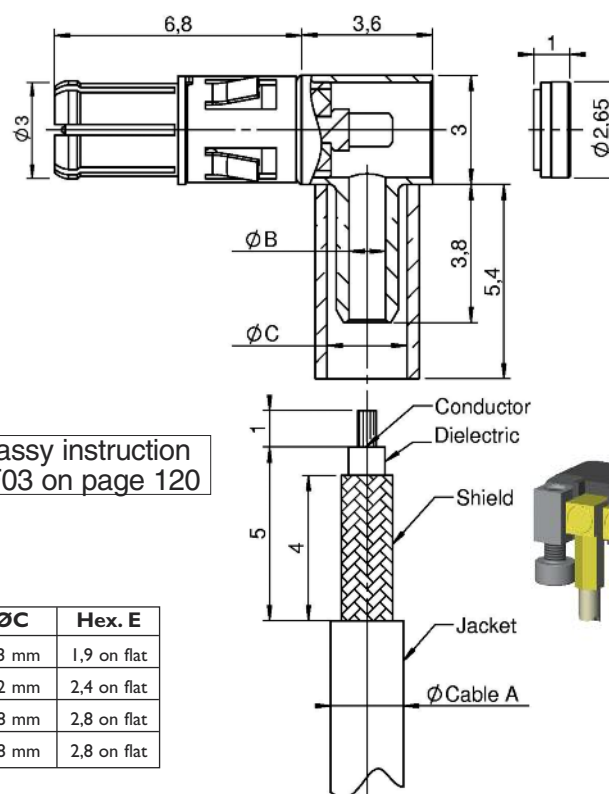
HF : High Frequency contact series 30

MALE 90° CRIMP ON CABLE P/N 30-14xx-ZS

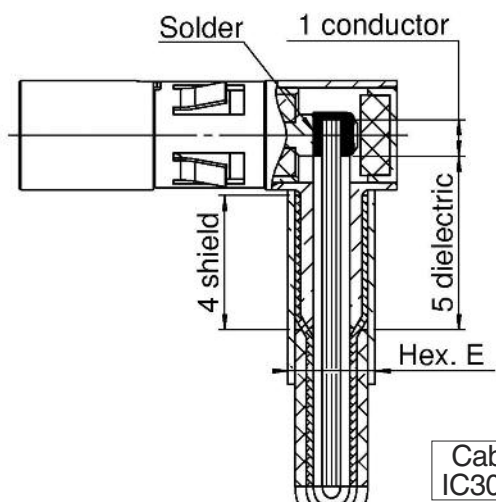


Cable assy instruction
IC30HF03 on page 120

Loaded	Unloaded	Cable A	ØB	ØC	Hex. E
I412ZS	30-I412-ZS	Ø 1,2	0,7 mm	1,3 mm	1,9 on flat
I420ZS	30-I420-ZS	Ø 2,0	1 mm	2,2 mm	2,4 on flat
I424ZS	30-I424-ZS	Ø 2,4	1,5 mm	2,8 mm	2,8 on flat
I426ZS	30-I426-ZS	Ø 2,7	1,7 mm	2,8 mm	2,8 on flat

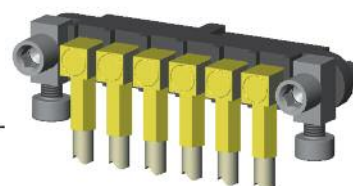
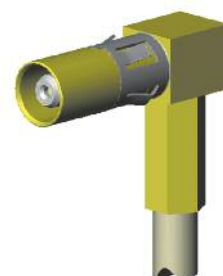
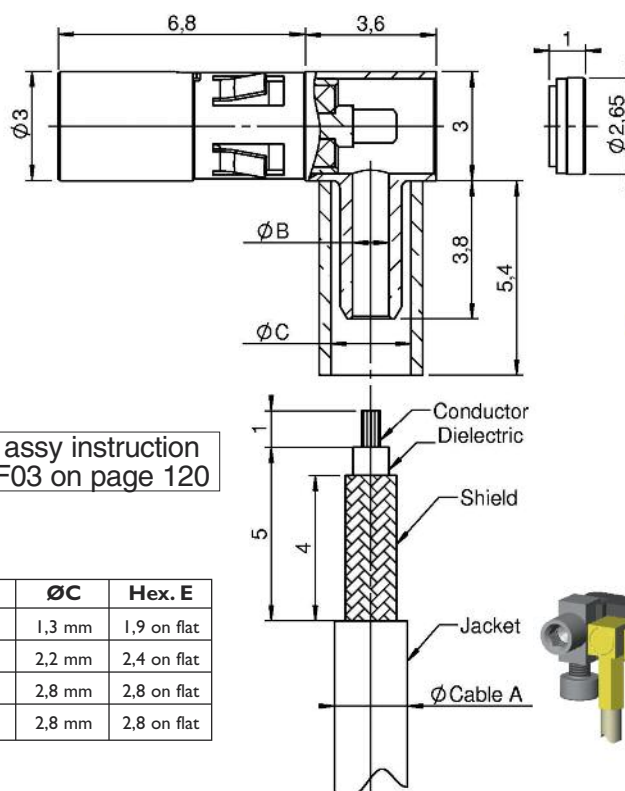


FEMALE 90° CRIMP ON CABLE P/N 30-24xx-ZS



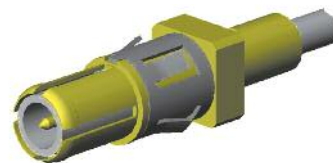
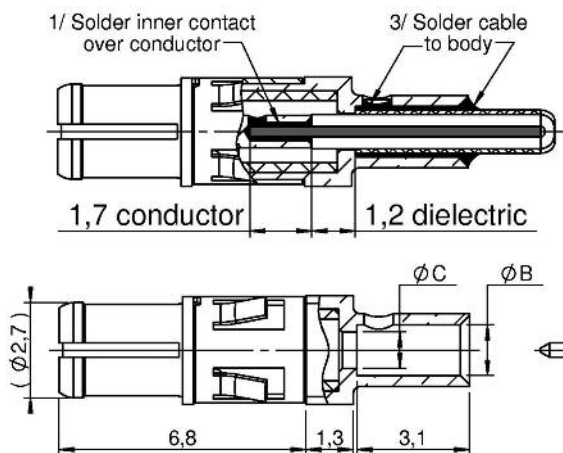
Cable assy instruction
IC30HF03 on page 120

Loaded	Unloaded	Cable A	ØB	ØC	Hex. E
2412ZS	30-2412-ZS	Ø 1,2	0,7 mm	1,3 mm	1,9 on flat
2420ZS	30-2420-ZS	Ø 2,0	1 mm	2,2 mm	2,4 on flat
2424ZS	30-2424-ZS	Ø 2,4	1,5 mm	2,8 mm	2,8 on flat
2426ZS	30-2426-ZS	Ø 2,7	1,7 mm	2,8 mm	2,8 on flat



HF : High Frequency contact series 30

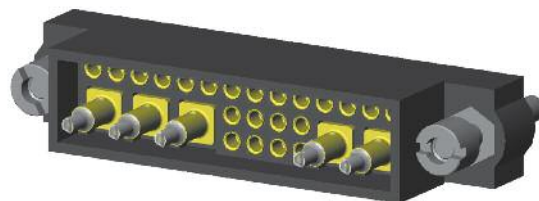
MALE STRAIGHT ON CABLE SEMI-RIGID P/N 30-13xx-ZZ



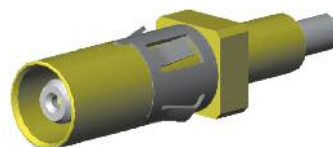
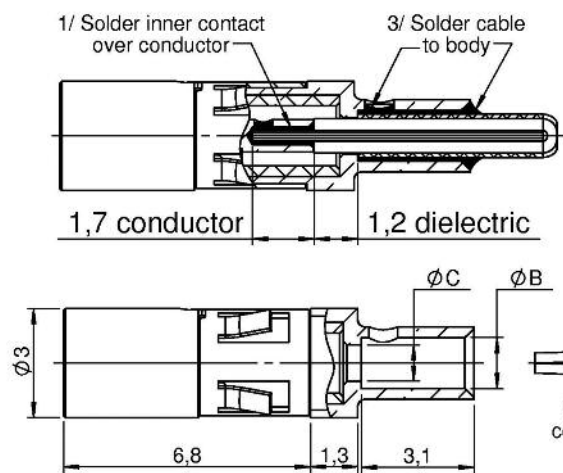
MONTING PROCESS :

- 1/ Solder inner contact over conductor.
- 2/ Push cable with inner contact in body.
- 3/ Solder cable to body. (Tooling reference C14777)

Loaded	Unloaded	Cable A	ØB	ØC	ØD
I347ZZ	30-I347-ZZ	UT 47	1,4 mm	1 mm	0,5 mm
I385ZZ	30-I385-ZZ	UT 85	2,3 mm	1,7 mm	0,6 mm



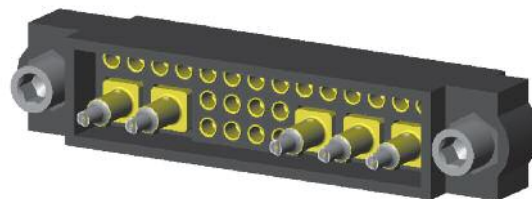
FEMALE STRAIGHT ON CABLE SEMI-RIGID P/N 30-23xx-ZZ



MONTING PROCESS :

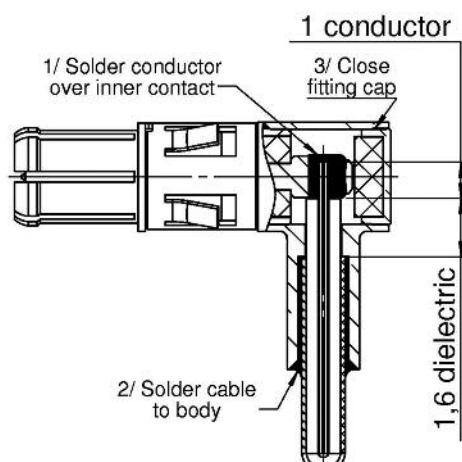
- 1/ Solder inner contact over conductor.
- 2/ Push cable with inner contact in body.
- 3/ Solder cable to body. (Tooling reference C14777)

Loaded	Unloaded	Cable A	ØB	ØC	ØD
2347ZZ	30-2347-ZZ	UT 47	1,4 mm	1 mm	0,5 mm
2385ZZ	30-2385-ZZ	UT 85	2,3 mm	1,7 mm	0,6 mm



HF : High Frequency contact series 30

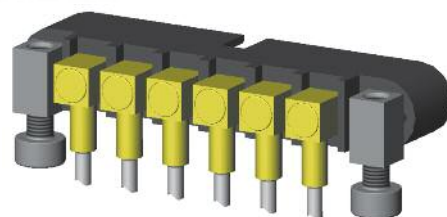
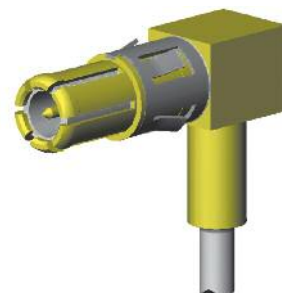
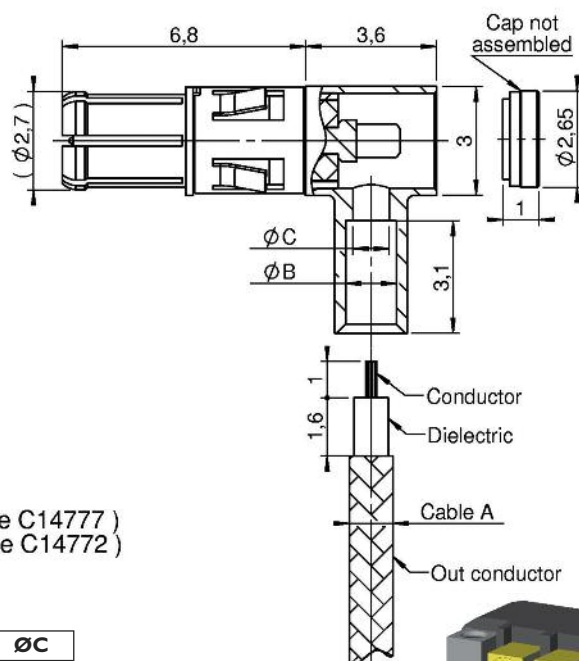
MALE 90° ON CABLE SEMI-RIGID P/N 30-14xx-ZZ



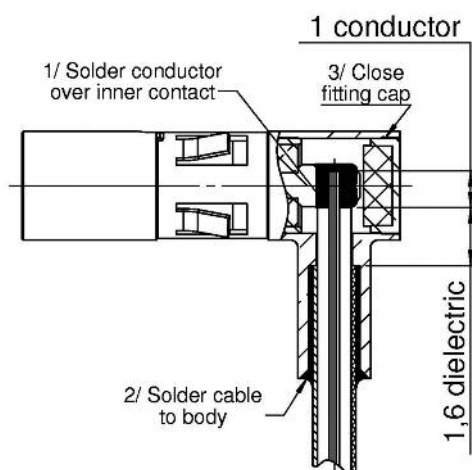
MONTING PROCESS :

- 1/ Solder conductor over inner contact.
- 2/ Solder cable to body. (Tooling reference C14777)
- 3/ Assembly the cap to body (Tooling reference C14772)

Loaded	Unloaded	Cable A	ØB	ØC
I447ZZ	30-I447-ZZ	UT 47	1,4 mm	1 mm
I485ZZ	30-I485-ZZ	UT 85	2,3 mm	1,7 mm



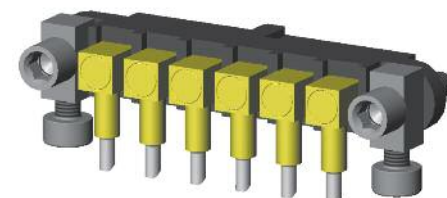
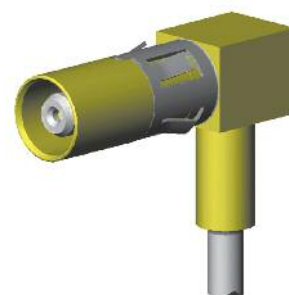
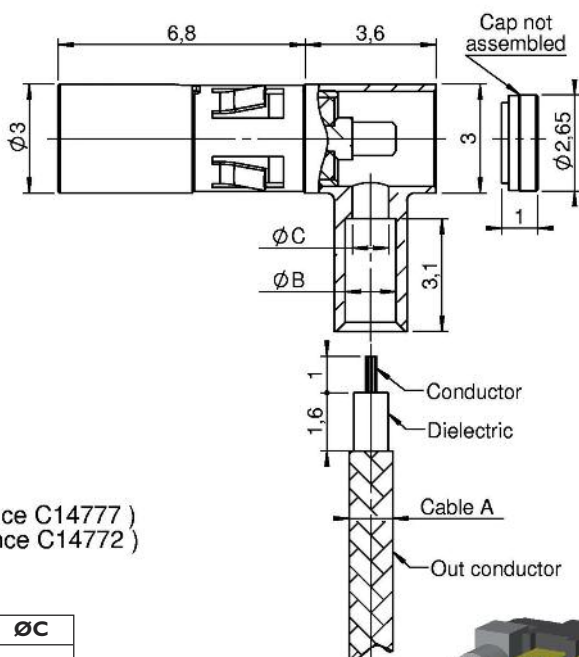
FEMALE 90° ON CABLE SEMI-RIGID P/N 30-24xx-ZZ



MONTING PROCESS :

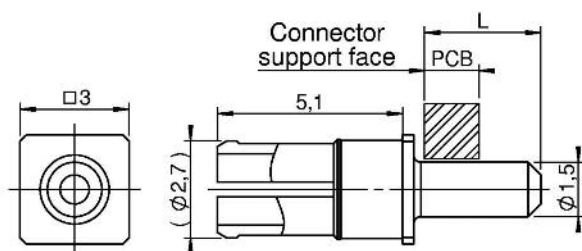
- 1/ Solder conductor over inner contact.
- 2/ Solder cable to body. (Tooling reference C14777)
- 3/ Assembly the cap to body (Tooling reference C14772)

Loaded	Unloaded	Cable A	ØB	ØC
2447ZZ	30-2447-ZZ	UT 47	1,4 mm	1 mm
2485ZZ	30-2485-ZZ	UT 85	2,3 mm	1,7 mm

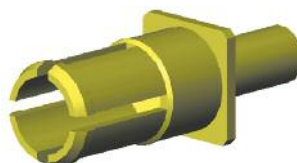


HP : High Power contact series 30

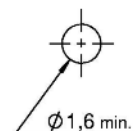
MALE STRAIGHT ON PCB P/N 30-3300-XX



Loaded	Length L
3300CMM	3 mm
330045	4,5 mm

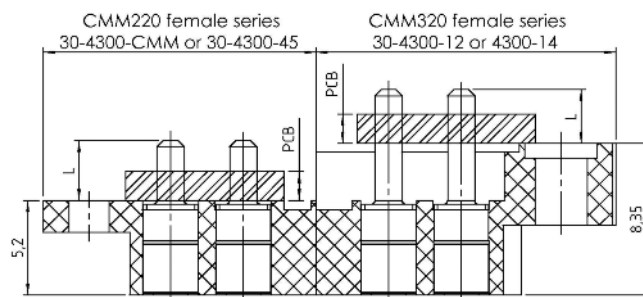
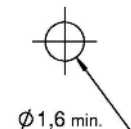


PCB lay-out

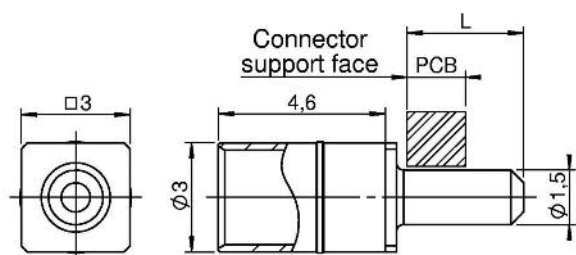
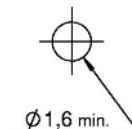


FEMALE STRAIGHT ON PCB P/N 30-4300-XX

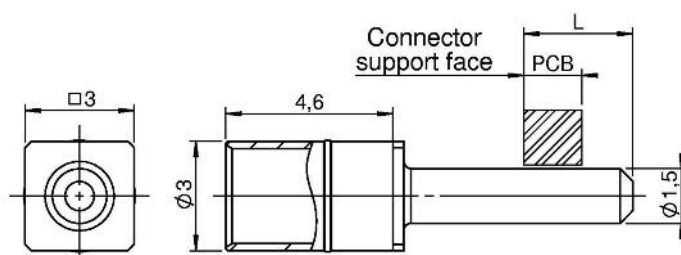
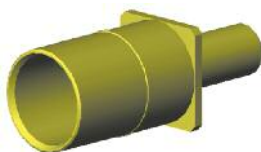
PCB lay-out



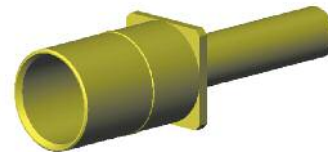
PCB lay-out



Loaded	Length L
4300CMM	3 mm
430045	4,5 mm

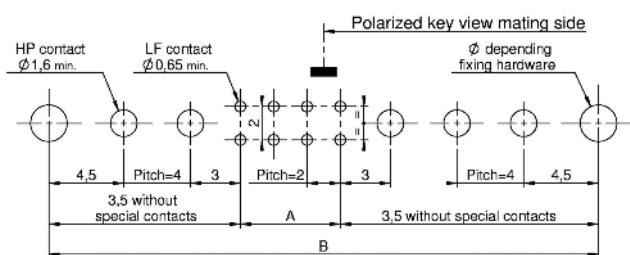


Loaded	Length L
430012	3 mm
430014	4,5 mm



PCB LAYOUT 30-3300-XX & 30-4300-XX

PCB lay-out 220 series



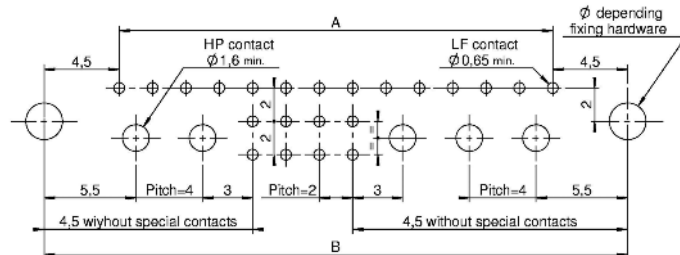
$$A = nn - 2$$

$$B = \{(yy + zz) \times 4\} + A + 7$$

$$B \text{ max.} = 65 \text{ mm}$$



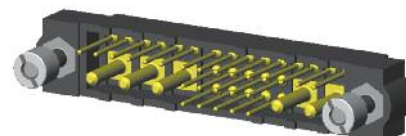
PCB lay-out for CMM320 series (Shown looking onto mating face)



$$A = \left[\frac{\{(yy + zz) \times 4 + nn\} \times 2}{3} \right] - 2$$

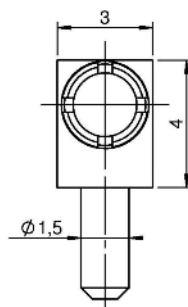
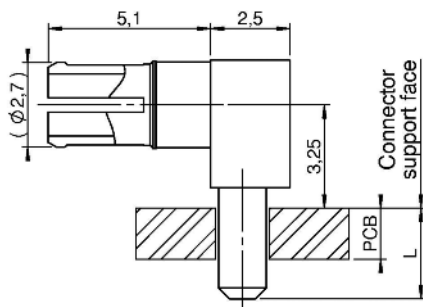
$$B = A + 9$$

$$B \text{ max.} = 87$$

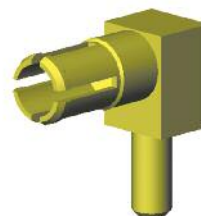


HP : High Power contact series 30

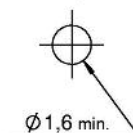
MALE 90° PCB P/N 30-3400-XX



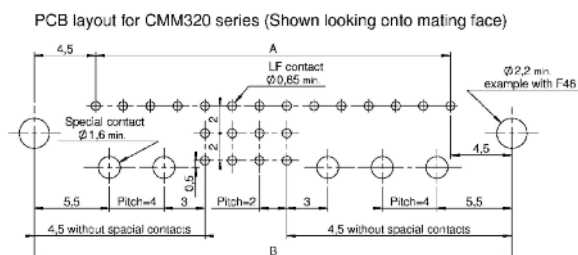
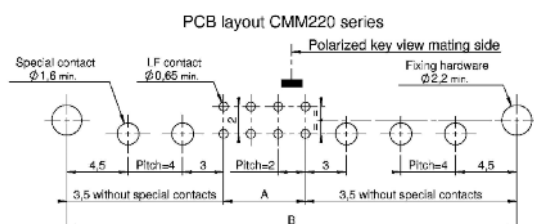
Loaded	Length L
3400CMM	3 mm
340045	4.5 mm



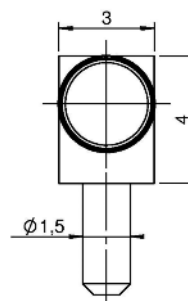
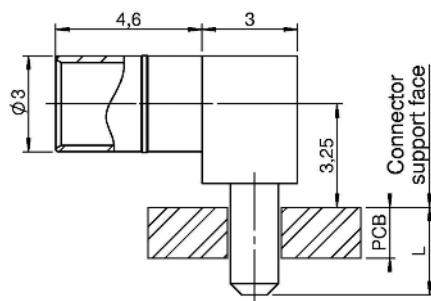
PCB lay-out



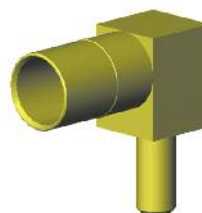
PCB LAYOUT 30-3400-XX



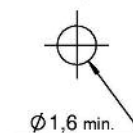
FEMALE 90° PCB P/N 30-4400-XX



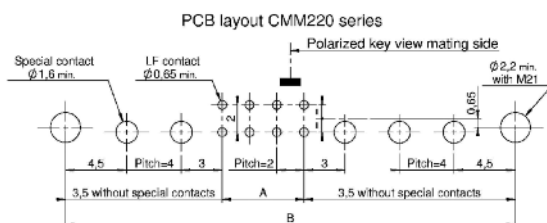
Loaded	Length L
4400CMM	3 mm
440045	4.5 mm



PCB lay-out



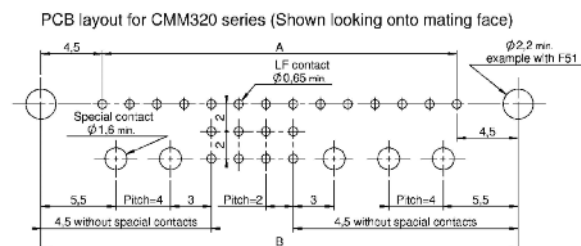
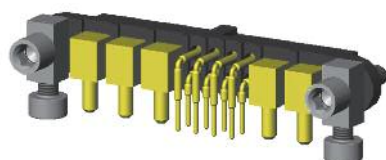
PCB LAYOUT 30-4400-XX



$$A = nn - 2$$

$$B = \{(yy + zz) \times 4\} + A + 7$$

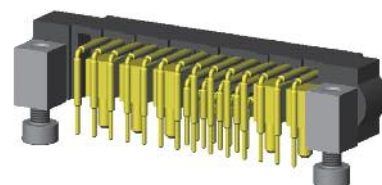
$$B \text{ max.} = 65 \text{ mm}$$



$$A = \left[\frac{\{(yy + zz) \times 4 + nn\} \times 2}{3} \right] - 2$$

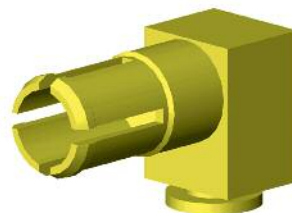
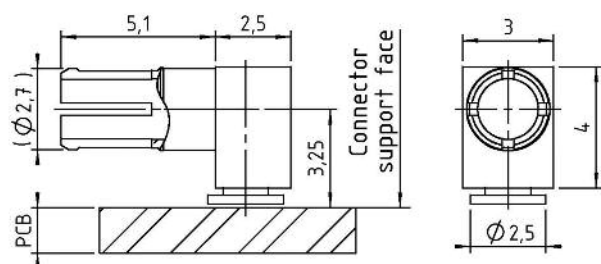
$$B = A + 9$$

$$B \text{ max.} = 87$$

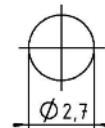


HP : High Power contact series 30

MALE 90° SMT 30-3500

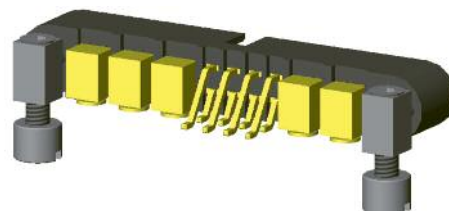
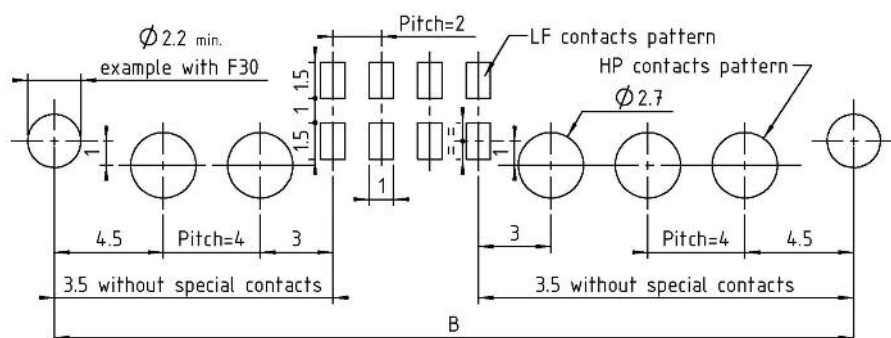


PCB layout

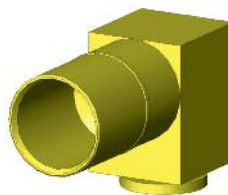
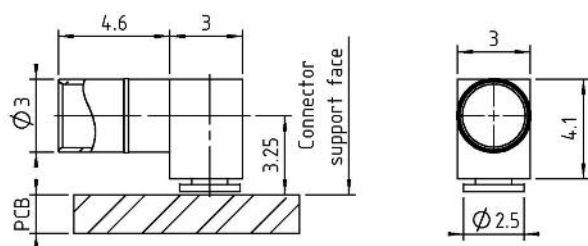


PCB LAYOUT 30-3500

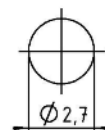
PCB layout for CMM220 male series



FEMALE 90° SMT 30-4500

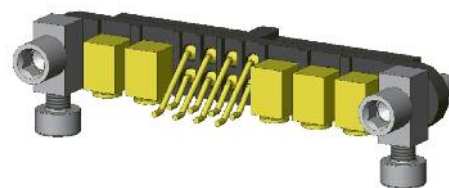
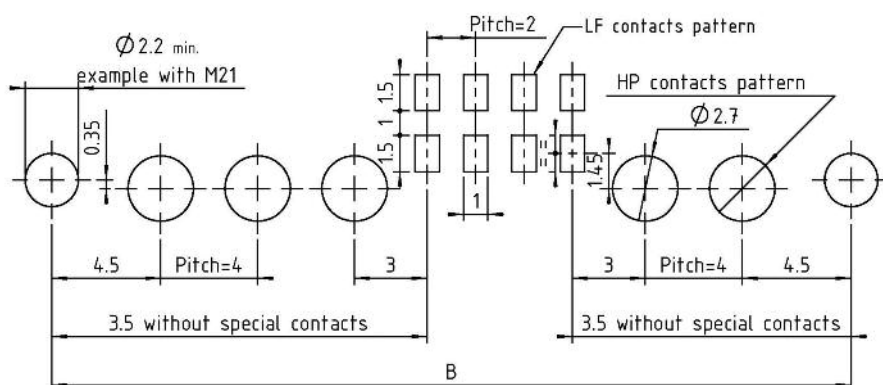


PCB layout



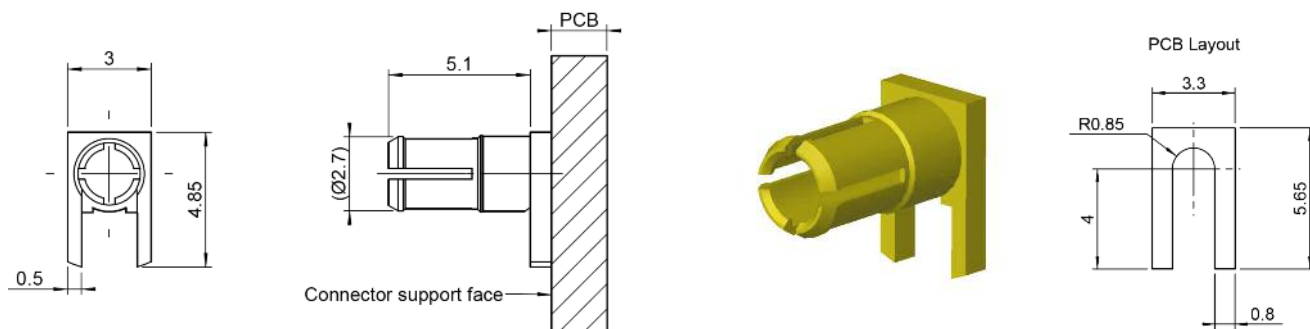
PCB LAYOUT 30-4500

PCB layout for CMM220 female series

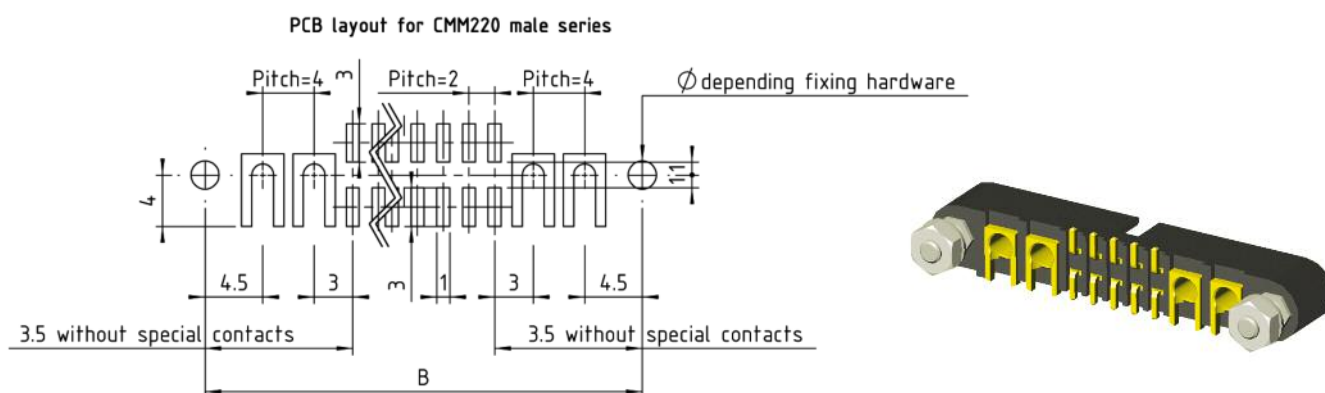


HP : High Power contact series 30

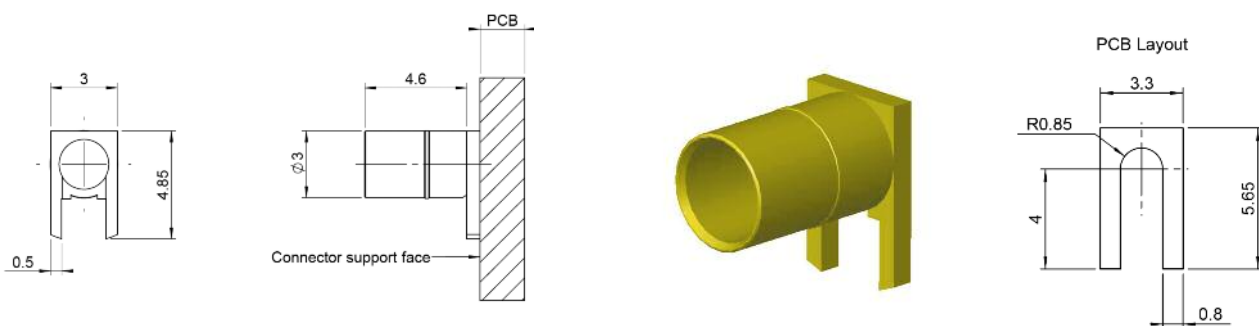
MALE STRAIGHT SMT P/N 30-3600



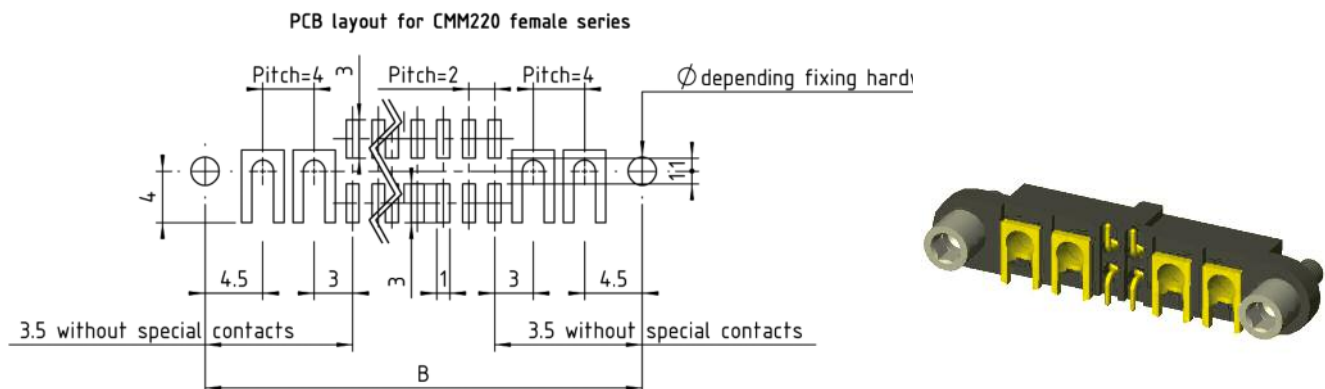
PCB LAYOUT 30-3600



FEMALE STRAIGHT SMT P/N 30-4600

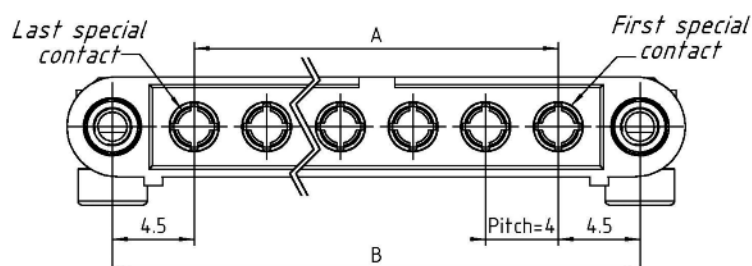
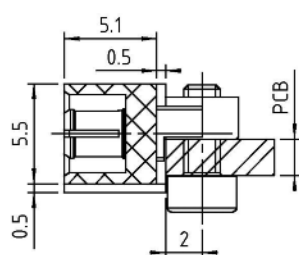
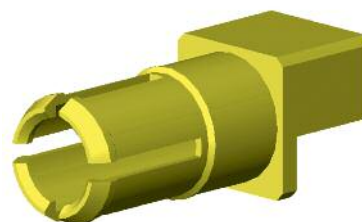
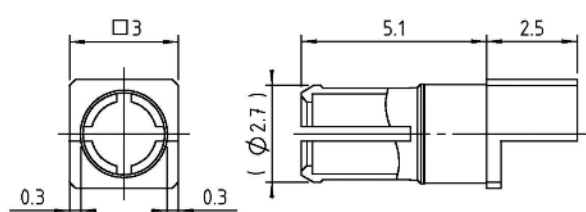


PCB LAYOUT 30-4600

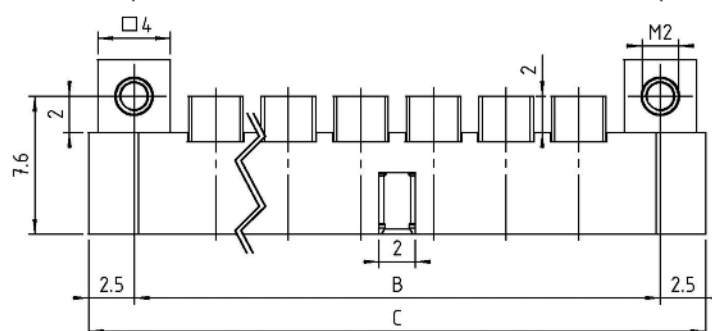
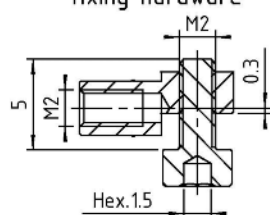


HP : High Power contact series 30

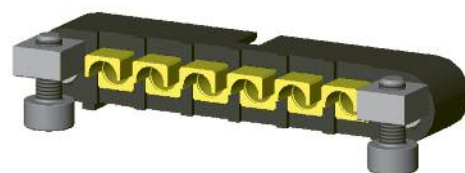
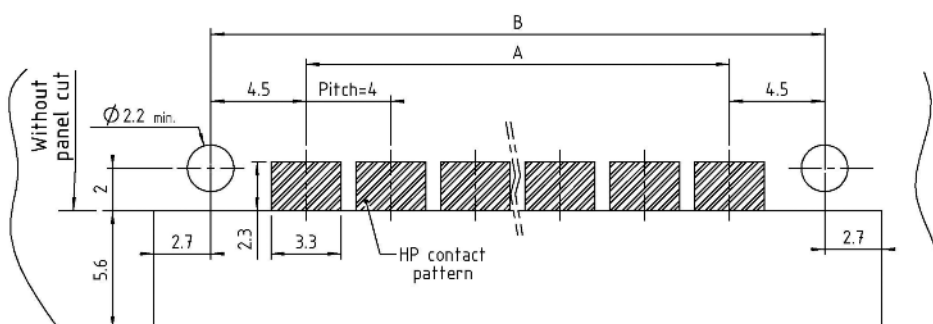
MALE 90° SMT CARD EDGE (WITHOUT LF CONTACTS) 30-3500-CMM



Monting with F27
fixing hardware



PCB LAYOUT 30-3500-CMM



$$\begin{aligned} A &= (nn \times 4) - 4 \\ B &= A + 9 \\ C &= B + 5 \end{aligned}$$

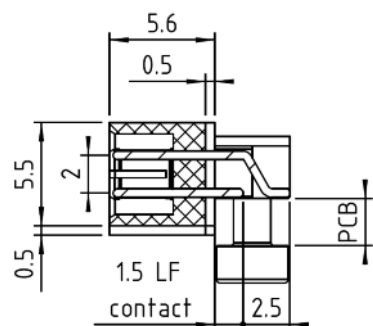
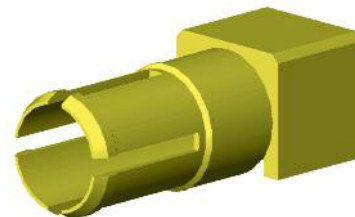
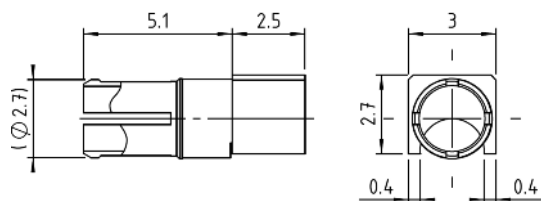
PART NUMBERING

2 2 1 D 0 0 F27 - 0 0 Z Z - 3 5 0 0 C M M

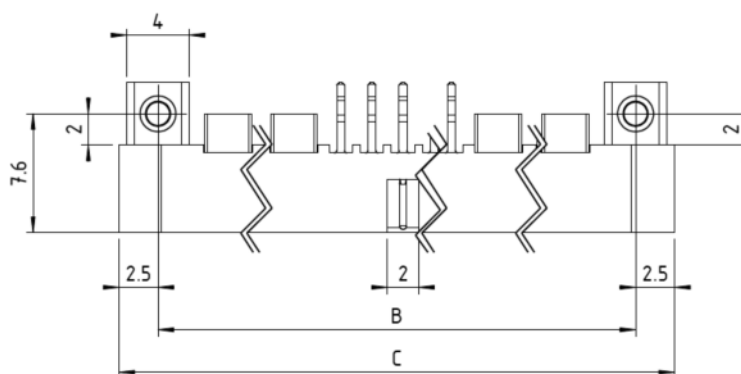
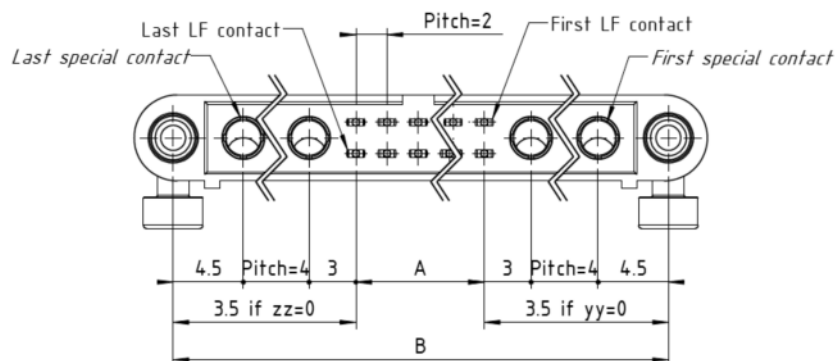
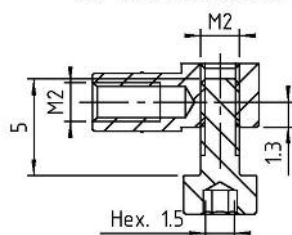
Number of contacts

HP : High Power contact series 30

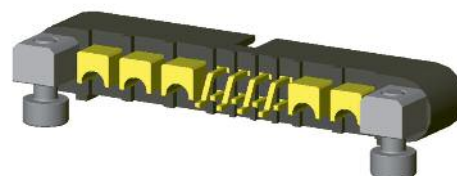
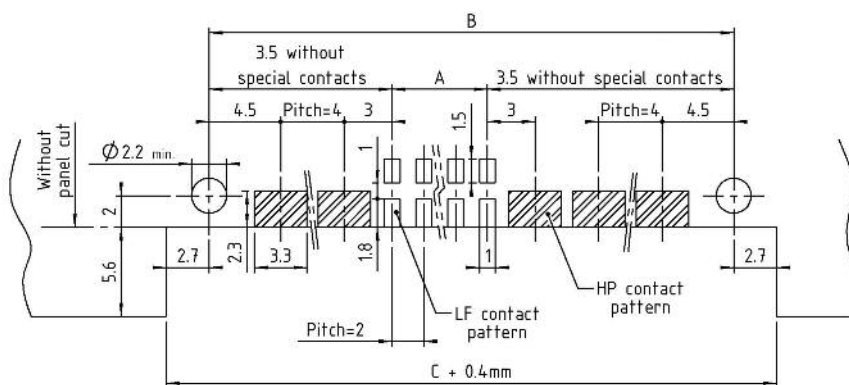
MALE 90° SMT CARD EDGE 30-3500-12 (FOR CMM 220 SERIES)



Monting with F34
fixing hardware
for CMM220 serie

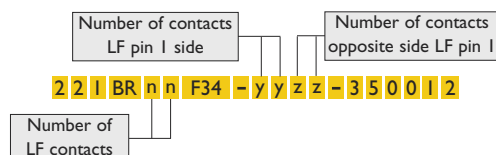


PCB LAYOUT 30-3500-12



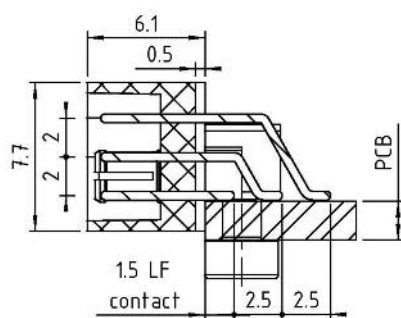
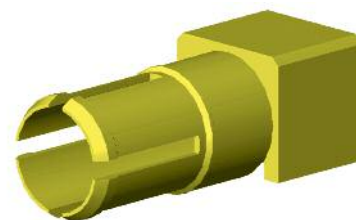
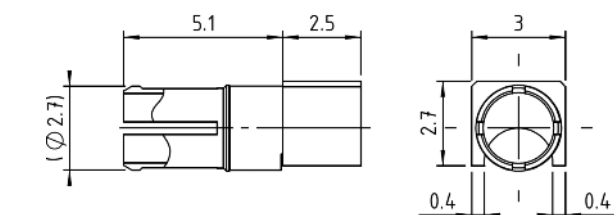
$$\begin{aligned} A &= nn - 2 \\ B &= ((yy + zz) \times 4) + A + 7 \\ B \text{ max.} &= 65 \text{ mm} \\ C &= B + 5 \end{aligned}$$

PART NUMBERING

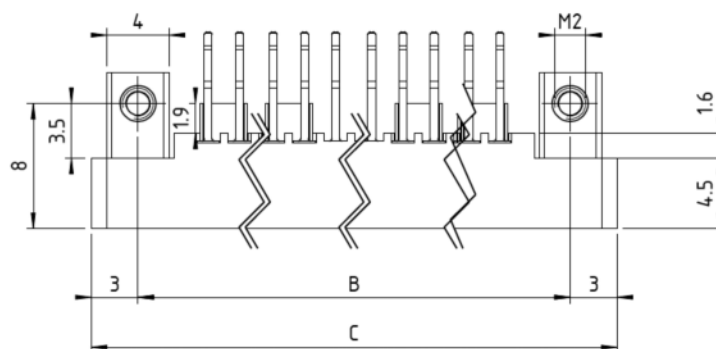
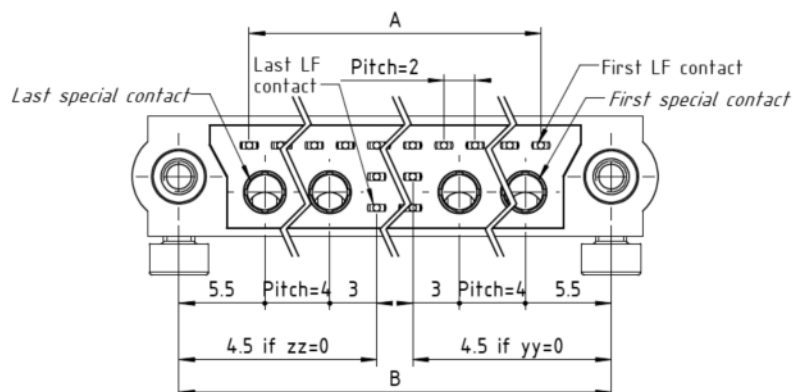
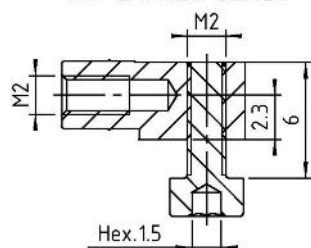


HP : High Power contact series 30

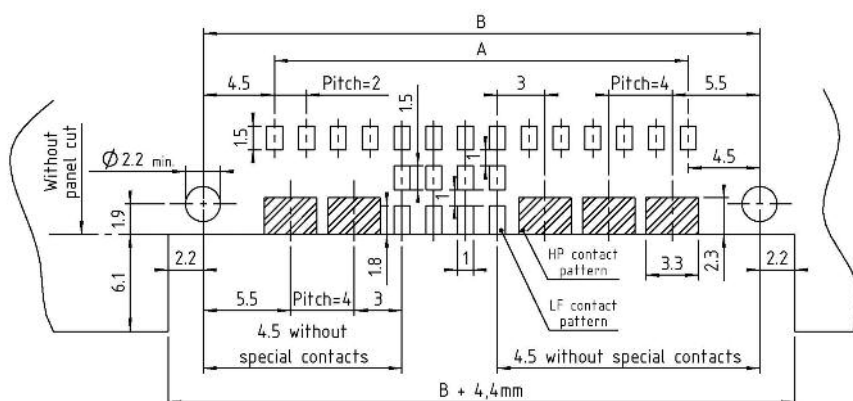
MALE 90° SMT CARD EDGE 30-3500-12 (FOR CMM 320 SERIES)



Monting F50
fixing hardware
for CMM320 series



PCB LAYOUT 30-3500-12



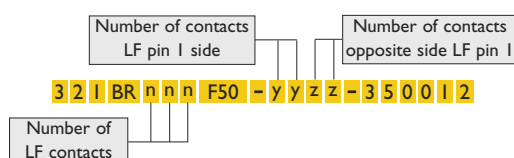
$$A = \left[\frac{\{(yy + zz) \times 4 + nn\} \times 2}{3} \right] - 2$$

$$B = A + 9$$

$$B \text{ max.} = 87$$

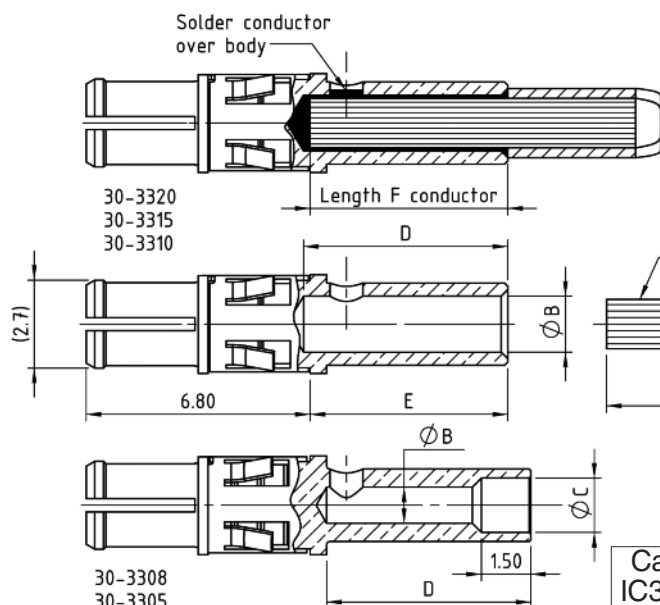
$$C = A + 15$$

PART NUMBERING

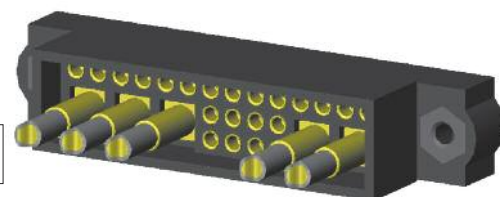
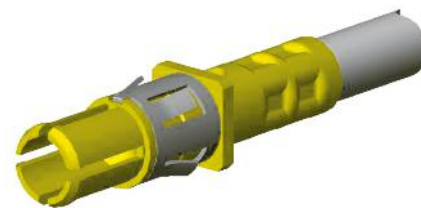


HP : High Power contact series 30

MALE STRAIGHT ON CABLE P/N 30-33xx (solder or crimp)

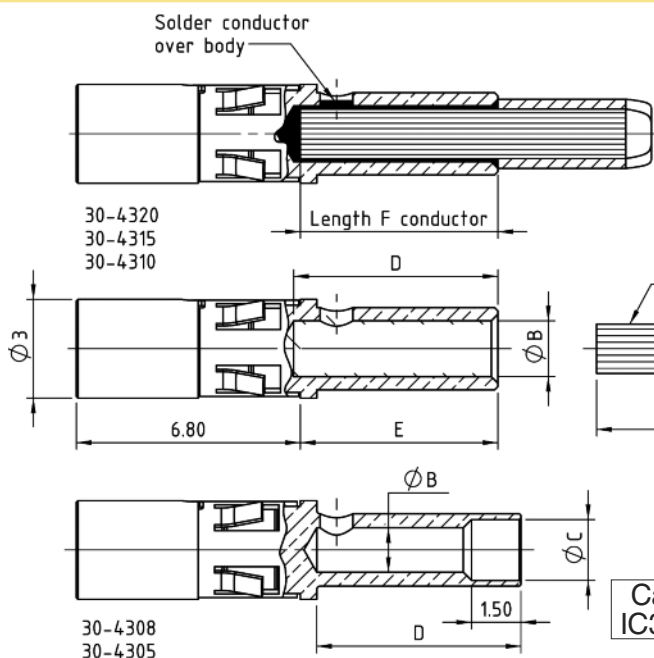


Cable assy instruction
IC30HP02 on page 122

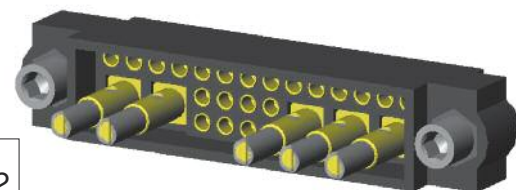
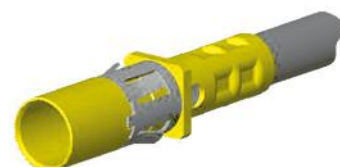


Loaded	Unloaded	Ampere	Cable A				ØB	ØC	Length D hole	Length E body	Length F conductor	Solder	Crimp by HX3 Hexagone size/Dies	Crimp by AF8
			AWG 20	AWG 18	AWG 16	AWG 14								
3305	30-3305	5A	X				1,1 mm	1,65 mm	6,2 mm	6,7 mm	4,5 mm	OK	Hex. 1,9 mm/C14923	OK
3308	30-3308	8A		X			1,35 mm	1,85 mm	6,2 mm	6,7 mm	4,5 mm	OK	Hex. 1,9 mm/C14923	OK
3310	30-3310	10A	X	X	X		1,7 mm		6,2 mm	6 mm	6 mm	OK		OK
3315	30-3315	15A				X	2 mm		6,2 mm	6 mm	6 mm	OK		OK
3320	30-3320	20A				X	2,6 mm		5,5 mm	6 mm	5,3 mm	OK		OK

FEMALE STRAIGHT ON CABLE P/N 30-43xx (solder or crimp)



Cable assy instruction
IC30HP02 on page 122

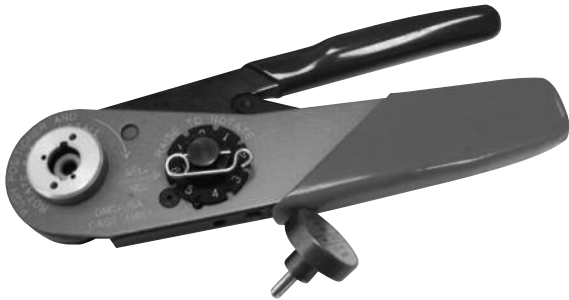


Loaded	Unloaded	Ampere	Cable A				ØB	ØC	Length D hole	Length E body	Length F conductor	Solder	Crimp by HX3 Hexagone size/Dies	Crimp by AF8
			AWG 20	AWG 18	AWG 16	AWG 14								
4305	30-4305	5A	X				1,1 mm	1,65 mm	6,2 mm	6,7 mm	4,5 mm	OK	Hex. 1,9 mm/C14923	OK
4308	30-4308	8A		X			1,35 mm	1,85 mm	6,2 mm	6,7 mm	4,5 mm	OK	Hex. 1,9 mm/C14923	OK
4310	30-4310	10A	X	X	X		1,7 mm		6,2 mm	6 mm	6 mm	OK		OK
4315	30-4315	15A				X	2 mm		6,2 mm	6 mm	6 mm	OK		OK
4320	30-4320	20A				X	2,6 mm		5,5 mm	6 mm	5,3 mm	OK		OK

Tools

DANIELS MH800 TOOL AND POSITIONER P/N K1131 & K1692

Tools reference	Barrel
DANIELS MH800 only	MH800
Positioner K1692 only	C12929
Positioner K1131 only	K1131
DANIELS MH800 & K1131	C12237
DANIELS MH800 & K1692	C14925



Crimp barrel accomodation for LF contacts					
Hand crimp tool reference	Positioner	Contacts type	Contacts reference	Wire size (AWG)	Crimp tool setting
DANIELS MH800	K1692	Male C	I2960	22	6
DANIELS MH800	K1692	Male S	I2969	24	7
DANIELS MH800	K1692	Male S	I2969	26 & 28	6
DANIELS MH800	K1692	Female C	C13064-P	22	6
DANIELS MH800	K1692	Female S	C12468	24	7
DANIELS MH800	K1692	Female S	C12468	26 & 28	6

Crimp barrel accomodation for central contact HF30 series			
Hand crimp tool reference	Positioner	Conductor	Crimp tool setting
DANIELS MH800	K1131	Ø 0,30	2 & 3
DANIELS MH800	K1131	Ø 0,50	3 & 4

DANIELS AF8 TOOL P/N 16459

Tools reference	Reference Nicomatic
DANIELS AF8 only	I6459
DANIELS AF8 + C16460	C16462
DANIELS AF8 + C16461	C16463



Crimp barrel accomodation for crimping HP contact		
Hand crimp tool reference	Positioner	HP contact serie
DANIELS AF8	C16460	30
DANIELS AF8	C16461	22



Tools

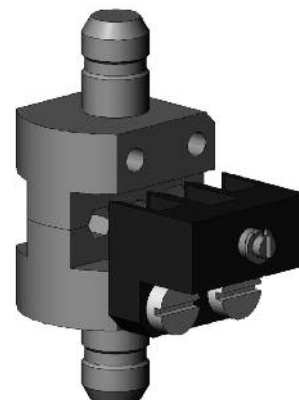
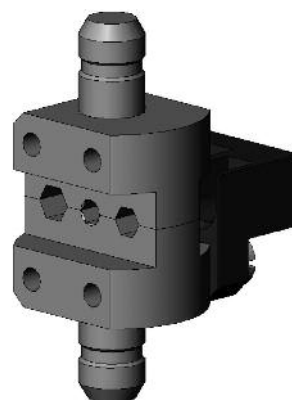
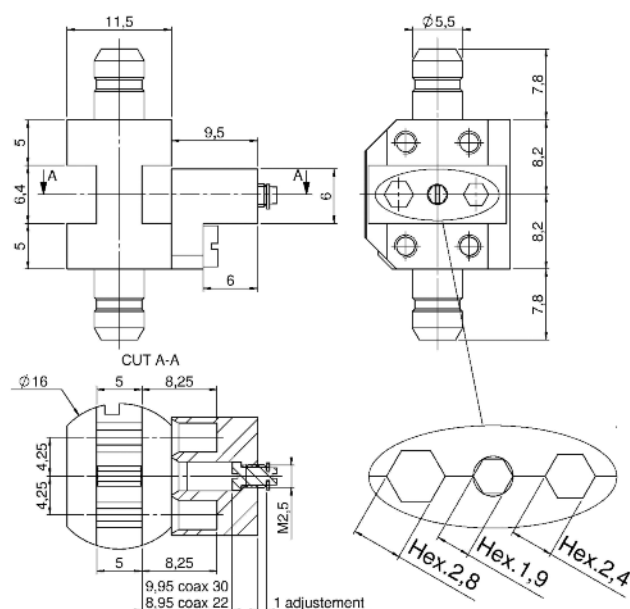
DANIELS HX3 TOOL P/N 13858

Tools reference	Reference Nicomatic
DANIELS HX3 only	I3858
DANIELS HX3 & C13847	C12238
DANIELS HX3 & C14680	C14770

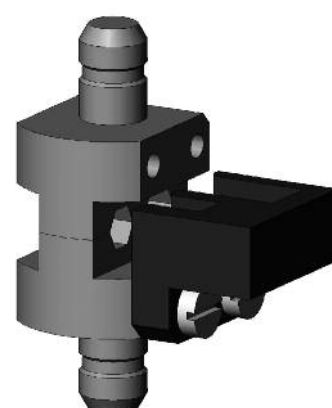
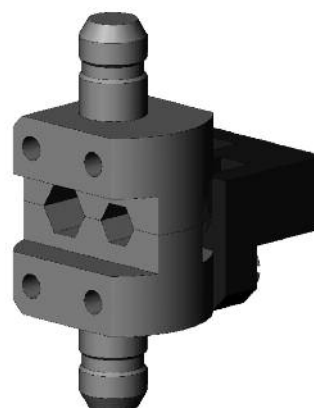
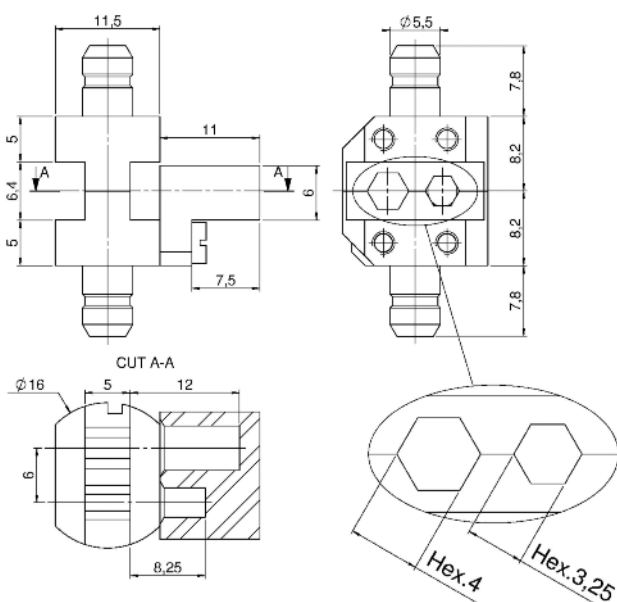


Crimp barrel accomodation for crimping coaxial contact shield		
Hand crimp tool reference	Dies	Hexagonal imprint
DANIELS HX3	C13847	Hex. 1,9 / Hex. 2,4 / Hex. 2,8
DANIELS HX3	C14680	Hex. 3,25 / Hex. 4

CRIMP DIE C13847 FOR DANIELS HX3 TOOL (HF CONTACT)

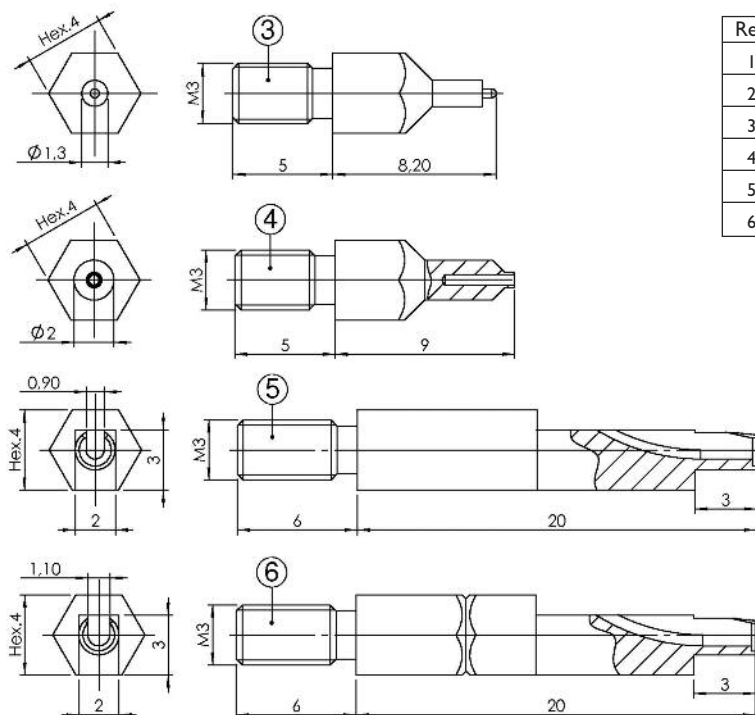


CRIMP DIE C14680 FOR DANIELS HX3 TOOL (HF CONTACT)

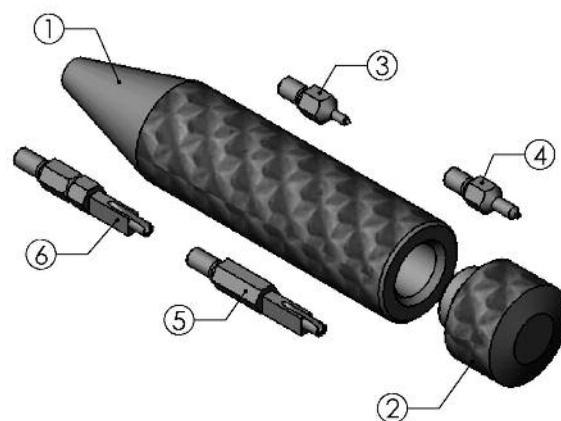


Tools

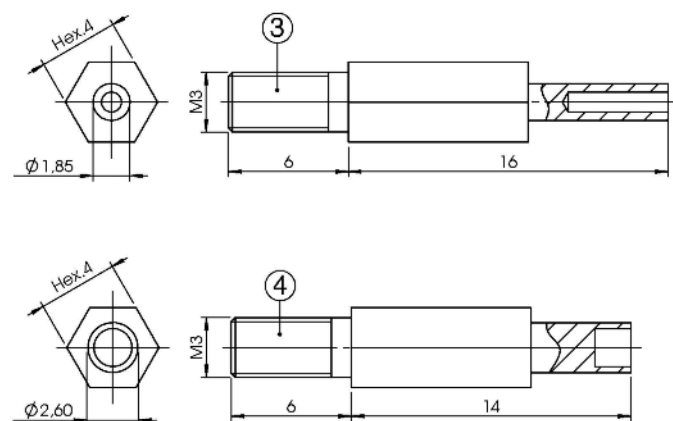
LF CONTACTS INSERTION & WITHDRAWAL TOOL P/N C12935



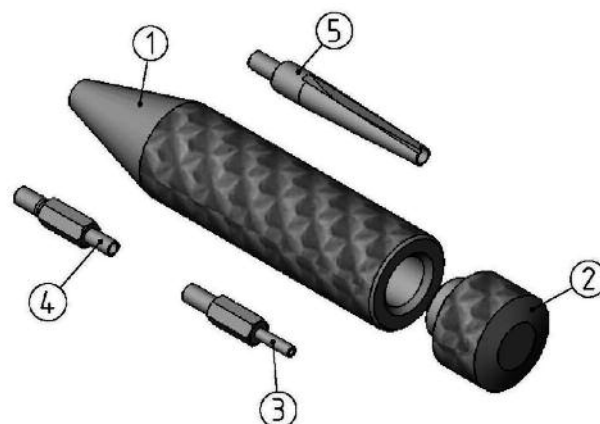
Rep	Reference	Assembly C12935
1	I3241	Body
2	I3240	Plug
3	I3170	Female contact extraction tip
4	I3242	Male contact extraction tip
5	I3171	24-28 AWG insertion tip
6	I3712	22 AWG insertion tip



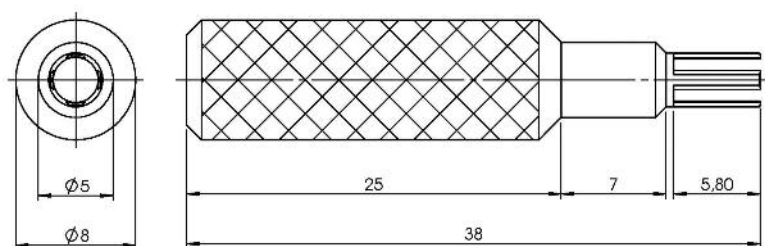
HF / HP SERIES 22 CONTACTS REMOVAL P/N C13997



Rep	Reference	Assembly C13997
1	I3241	Body
2	I3240	Plug
3	I3995	Female contact extraction tip
4	I3996	Male contact extraction tip
5	I6139	Male & female contact insertion tool

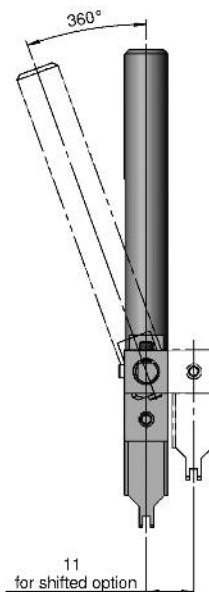
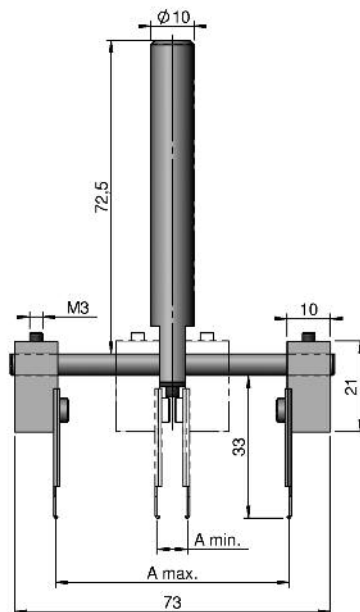
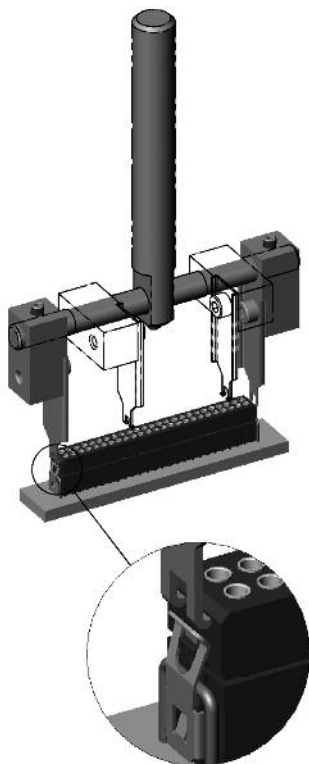


HF / HP SERIES 30 CONTACTS REMOVAL P/N 12368



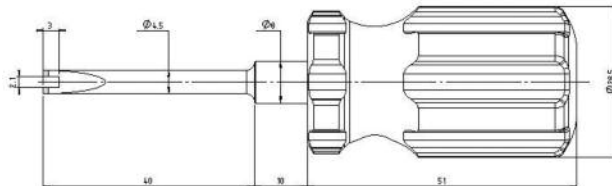
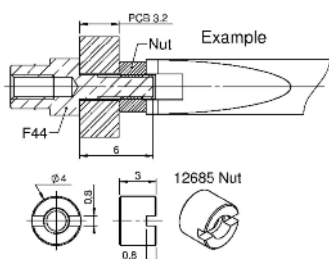
Tools

LATCH SEPARATION TOOL P/N C14790



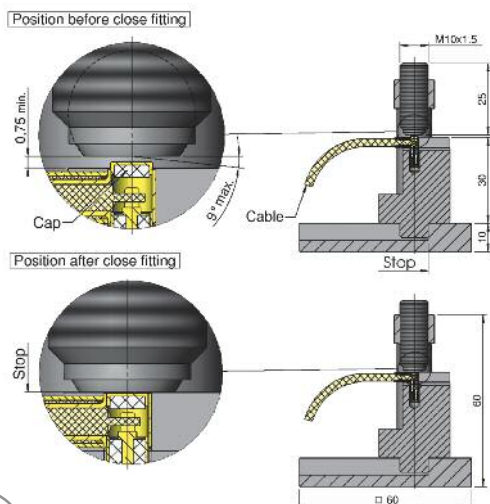
Series	A max.		A min.	
	A max.	LF contacts	A min.	LF contacts
CMM 100	53	25	7	2
CMM 200	53	50	7	4

SCREWDRIVER P/N C14743 FOR NUT P/N 12685

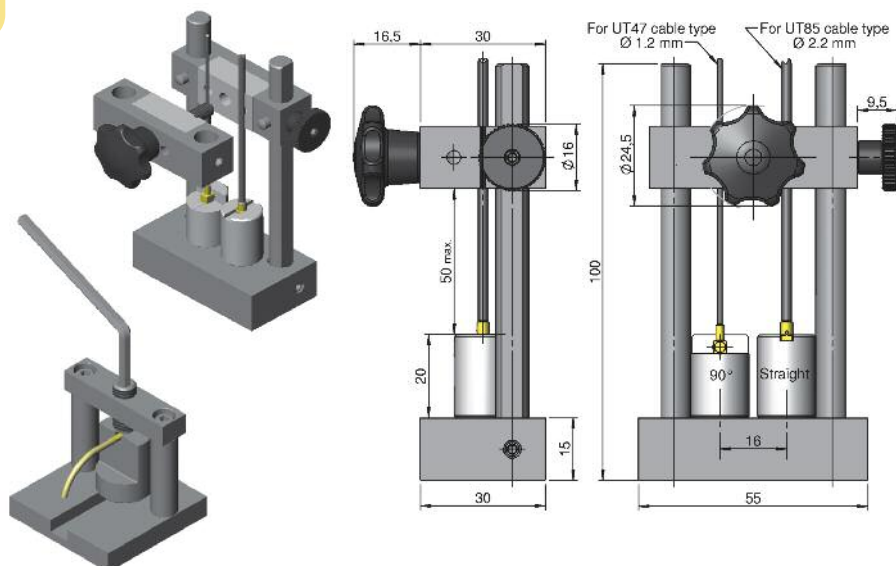


Optional: dynamometric screwdriver specifically designed for low torques (includes bits & adjusting key).

MOUNTING OF C14772 BACK CAPS



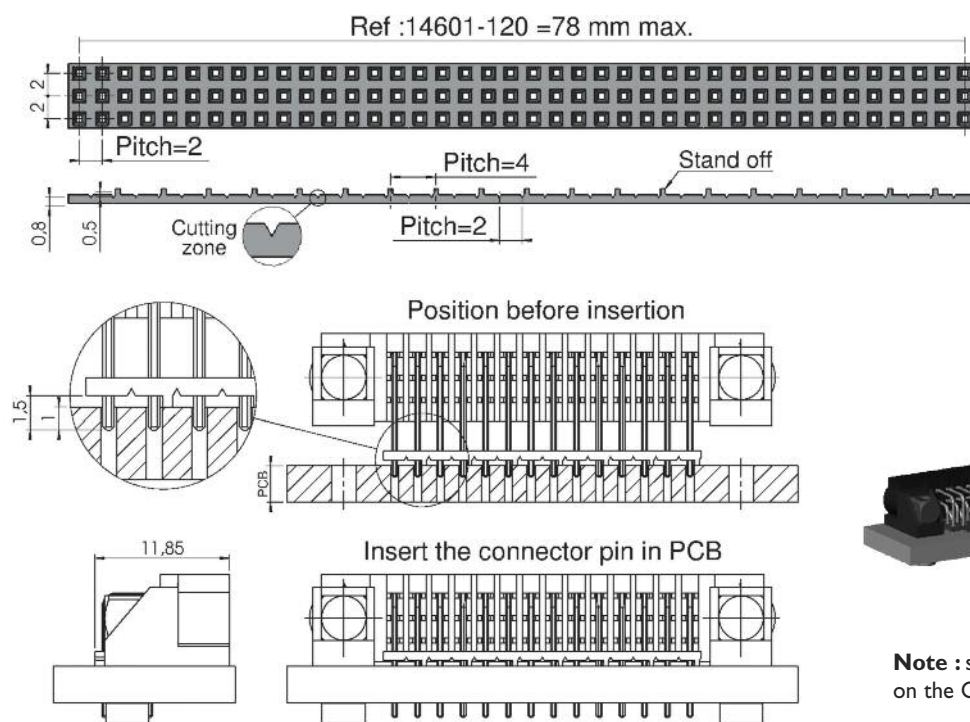
SUCOFLEX SOLDER TOOL P/N C14777



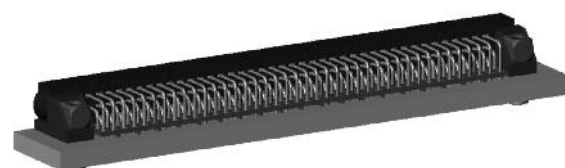
Accessories

CONTACTS ALIGNMENT PLATE P/N 14601-120

Material : high temperature thermoplastic (-55°C to +200°C)



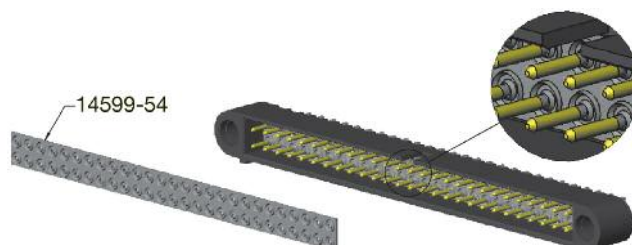
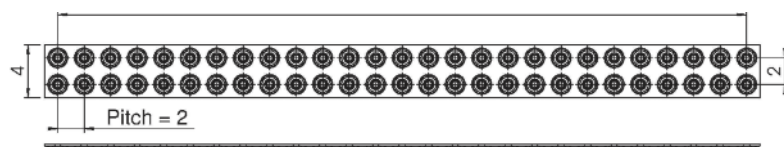
Divisible



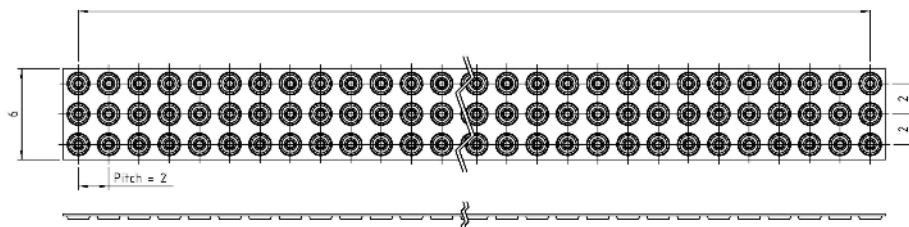
Note : systematically delivered and mounted on the CMM 320 series "right angle" (V and VL types)

SILICON INTERFACIAL SEAL (for male connector except S-C types)

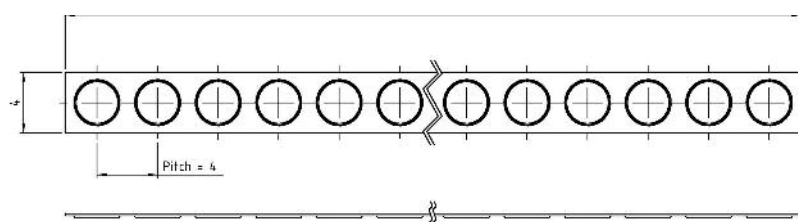
LF 220 series P/N 14599-54 = 52 mm max.



LF 320 series P/N 14980-120 = 78 mm max.



Special contacts 220 series P/N 16053-15 = 60,2 mm max.

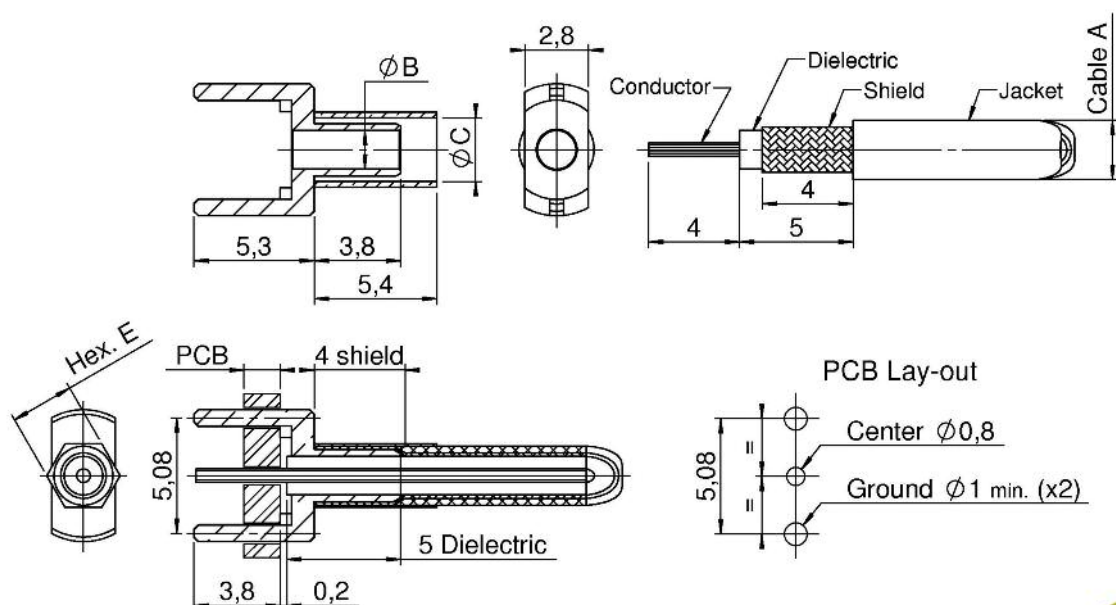


Mix-layout on request

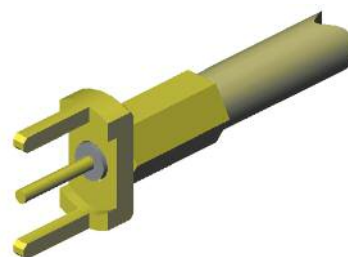
Accessories

COAX CABLE CRIMP TERMINATION

(straight for cables $\varnothing 2$ and $\varnothing 2,7$)

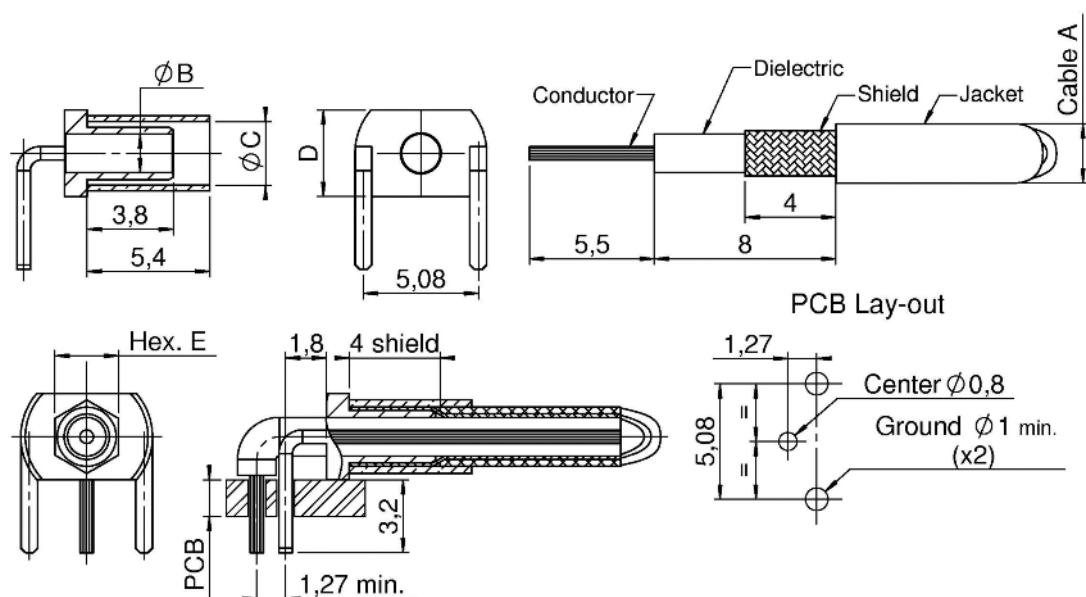


	CI4759	CI4760
Cable A	$\varnothing 2$	$\varnothing 2,7$
$\varnothing B$	1 mm	1,7 mm
$\varnothing C$	2,2 mm	2,8 mm
Hex. E	2,4 on flat	2,8 on flat

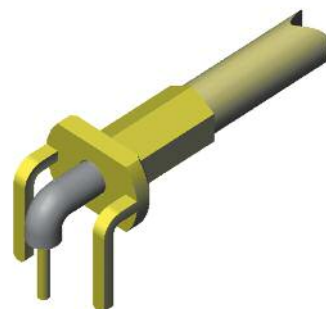


COAX CABLE CRIMP TERMINATION

(90° for cables $\varnothing 2$ and $\varnothing 2,7$)



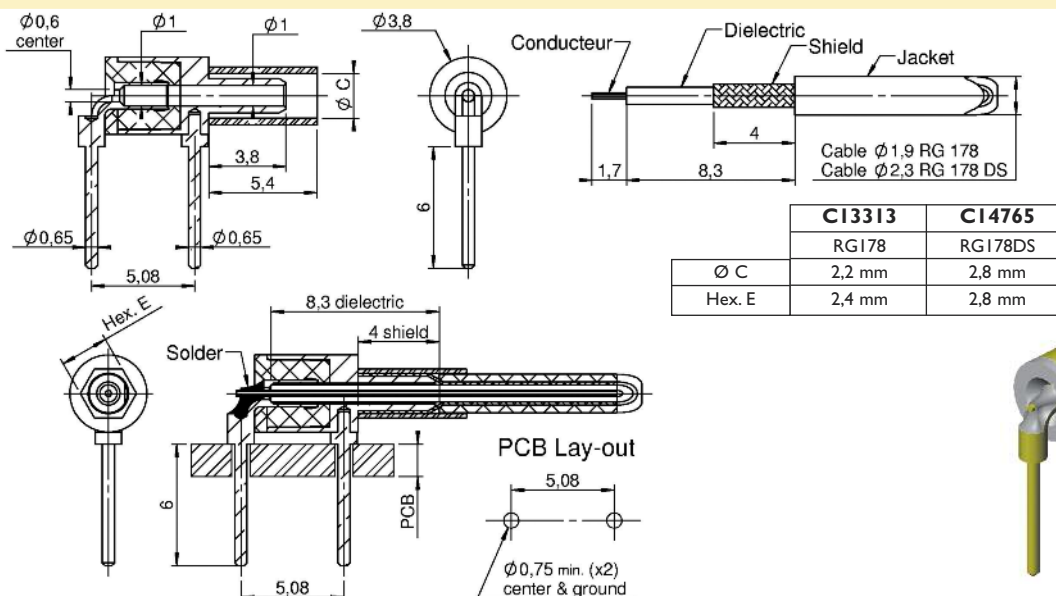
	CI4761	CI4762
Cable A	$\varnothing 2$	$\varnothing 2,7$
$\varnothing B$	1 mm	1,7 mm
$\varnothing C$	2,2 mm	2,8 mm
Length D	3,4 mm	3,8 mm
Hex. E	2,4 on flat	2,8 on flat



Accessories

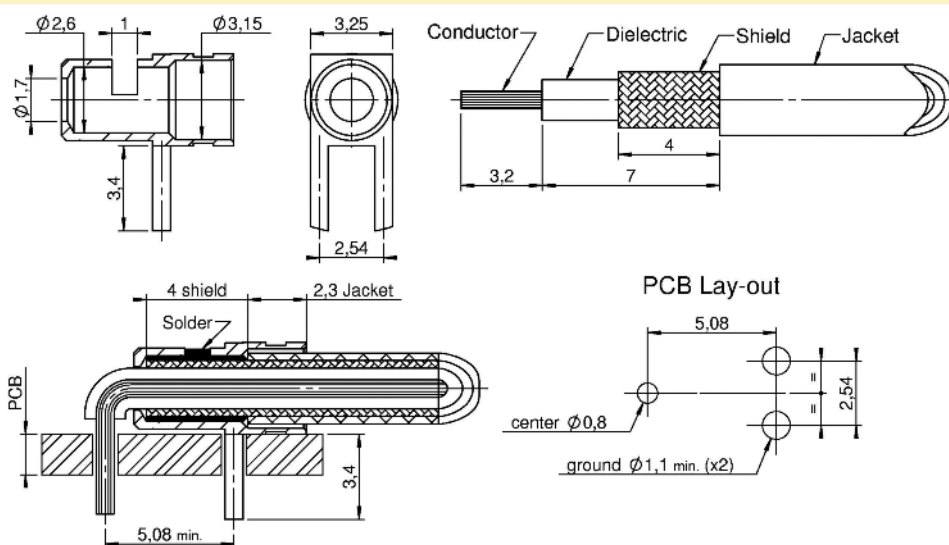
COAX CABLE CRIMP TERMINATION

P/N C13313 for RG 178 and P/N C14765 for RG 178 DS



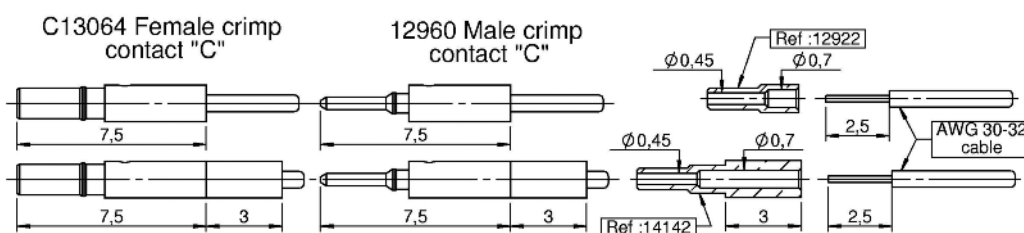
COAX CABLE CRIMP TERMINATION

P/N C12780 for cables RG 316



CRIMP GAUGE REDUCER

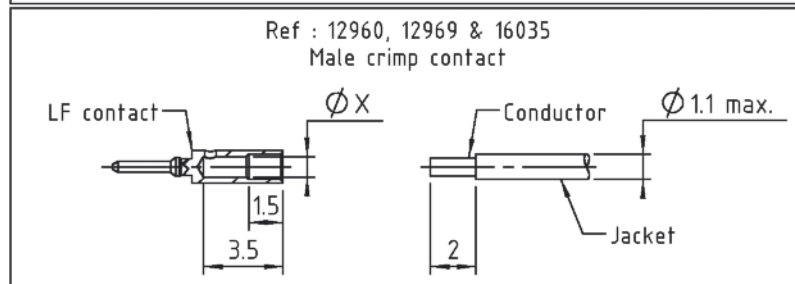
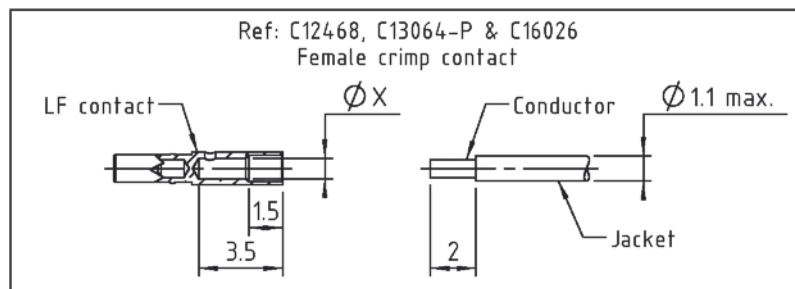
for awg 30-32 for LF contacts P/N 12922 & 14142



Gender	Contact "C"	Reducer	Tool	Positioner	Position 1st crimp	Position 2nd crimp
Male	I2960	I2922	MH800	K1692	Contact + reducer + cable position "4"	
Female	C13064-P					
Male	I2960	I4142	MH800	K1692	Reducer + cable position "8"	(Reducer & cable) + contact position "4"
Female	C13064-P					

Cable instructions (ICLF01)

Diameter X	
Reference	X
12969	0.7
16035	
C12468	
C16026	
12960	0.9
C13064-P	



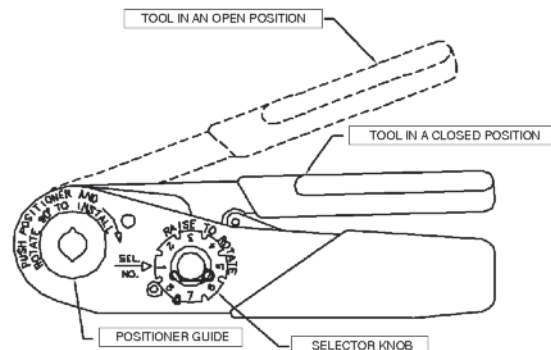
Crimp barrel accommodation					
Contact		Wire size (AWG)	Tool		
Reference	Type		Hand crimp tool reference	Positioner	Crimp tool setting
12960	Male C	22	DANIELS MH800	K1692	6
12969	Male S	24			7
16035					6
12969	Male S	26 & 28			6
16035					6
C13064-P	Female C	22			6
C12468	Female S	24			7
C16026					6
C12468	Female S	26 & 28			6
C16026					6

1 - Set the Hand crimp tool according to Crimp barrel accommodation table above

1.1 - Select the crimp tool setting with the selector knob.

1.2 - Put the Positioner K1692 in the positioner guide.

Put the positionner K1692 in the positionner guide



2 - Check the wire stripping

2.1 - Insert the Wire in the contact

2.2 - The conductor must be visible through the inspection window of the contact

Inspection window



3 - Insert the contact and Wire assembly in the crimp guide of the hand crimp tool

3.1 - In the crimp guide, the contact and Wire assembly must be in the end stop position

3.2 - During the crimping, keep the wire in position

3.3 - Just one crimping operation is allowed per contact and wire assembly

4 - Visually check the crimping

4.1 - The crimping must not deform the inspection window

4.2 - The contact must not have visible fractures or cracks

4.3 - The contact barrel must not be deformed or bent

5 - Check the contact is firmly crimped, by pulling gently

5.1 - For that purpose two (2) fingers are enough : pinch the wire and pull smoothly along the axis of the crimped contact.

Cable instructions

HF CONTACTS						CONNECTION MODE		
Supplier	P/N	Ø Cable	Series	Gender	Ref. contact	Central contact	Shield	Impedance
SPECIAL Nexans (Axon *)	50VMTX (SM 50 *)	1,2 mm	HF30	Male	30-1312-ZS-01	Solder	Crimped Hex. 1,9 mm	50 Ohm
					(30-1312-ZS-02 *)			
				Female	30-1412-ZS			
			HF22	Male	30-2312-ZS-01			
					(30-2312-ZS-02 *)			
				Female	30-2412-ZS			
	75VMTX (SM 75 *)	1,2 mm	HF30	Male	22-1312-ZS-01	Solder	Crimped Hex. 1,9 mm	75 Ohm
					(22-1312-ZS-02 *)			
				Female	22-2312-ZS-01			
			HF22	Male	(22-2312-ZS-02 *)			
					30-1312-ZS-75-01			
				Female	(30-1312-ZS-75-02 *)			
			HF30	Male	30-1412-ZS-75			
					30-2312-ZS-75-01			
			HF22	Female	(30-2312-ZS-75-02 *)			
					30-2412-ZS-75			
Axon RG 178 DT	P500955	2,3 mm	HF30	Male	30-1320-DS	On choice	Crimped Hex. 2,8 mm	50 Ohm
					30-1420-DS	Solder		
				Female	30-2320-DS	On choice		
					30-2420-DS	Solder		
Axon PTFE Cellular	P 812817	2,3 mm	HF30	Male	30-1324-DS	On choice	Crimped Hex. 2,8 mm	50 Ohm
					30-1424-DS	Solder		
				Female	30-2324-DS	On choice		
					30-2424-DS	Solder		
	P 804298 B	2,4 mm	HF30	Male	30-1324-DS-75	On choice	Crimped Hex. 2,8 mm	75 Ohm
					30-1424-DS-75	Solder		
				Female	30-2324-DS-75	On choice		
					30-2424-DS-75	Solder		
Axon RG 316 DT	P0530912	2,7 mm	HF30	Male	30-1326-DS	On choice	Crimped Hex. 3,25 mm	50 Ohm
					30-1426-DS	Solder		
				Female	30-2326-DS	On choice		
					30-2426-DS	Solder		
Axon RG 179 DT	P530268	3 mm	HF30	Male	30-1326-DS-75	On choice	Crimped Hex. 3,25 mm	75 Ohm
					30-1426-DS-75	Solder		
				Female	30-2326-DS-75	On choice		
					30-2426-DS-75	Solder		

DT = DS (Double Shield)

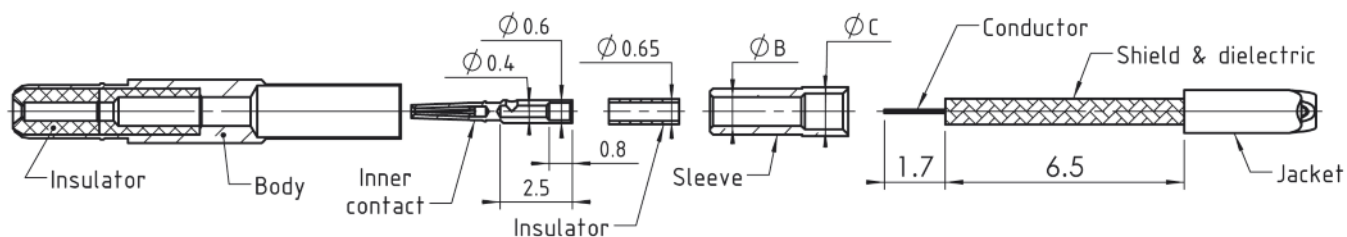
	ØB	ØC	Sleeve
P/N terminal -01 for 50VMTX cable type	1 mm	1,25 mm	
P/N terminal -02 for SM 50 cable type	0,85 mm	1,15 mm	

Cable instructions

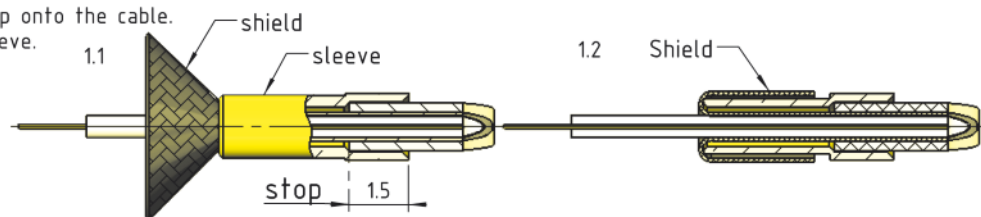
NORMES			HF CONTACTS			CONNECTION MODE		
MIL-C-17	NF C93-550	Ø Cable	Series	Gender	Ref. contact	Central contact	Shield	Impedance
COAX CABLE	RG 178	KX 21 A	HF30	Male	30-1320-SS	Crimped	Crimped Hex. 2,4 mm	50 Ohm
					30-1320-ZS	Solder		
					30-1420-ZS			
				Female	30-2320-SS	Crimped		
					30-2320-ZS	Solder		
					30-2420-ZS			
			HF22	Male	22-1320-ZZ	Solder		
				Female	22-2320-ZZ			
	RG 316	KX 22 A	HF30	Male	30-1326-SS	Crimped	Crimped Hex. 2,8 mm	50 Ohm
					30-1326-ZS	Solder		
					30-1426-ZS			
				Female	30-2326-SS	Crimped		
					30-2326-ZS	Solder		
					30-2426-ZS			
	RG 174	KX 3 B	HF30	Male	30-1326-SS	Crimped	Crimped Hex. 2,8 mm	50 Ohm
					30-1326-ZS	Solder		
					30-1426-ZS			
				Female	30-2326-SS	Crimped		
					30-2326-ZS	Solder		
					30-2426-ZS			
	RG 179		HF30	Male	30-1326-SS-75	Crimped	Crimped Hex. 2,8 mm	75 Ohm
					30-1326-ZS-75	Solder		
					30-1426-ZS-75			
				Female	30-2326-SS-75	Crimped		
					30-2326-ZS-75	Solder		
					30-2426-ZS-75			

			HF CONTACTS			CONNECTION MODE			
Supplier	P/N	Ø Cable	Series	Gender	Ref. contact HF	Central contact	Shield	Impedance	
SEMI-RIGID	UT47	1,2 mm	HF30	Male	30-1347-ZZ	Solder	Solder	50 Ohm	
					30-1447-ZZ				
				Female	30-2347-ZZ				
					30-2447-ZZ				
	(Axon *)	UT85 (QFX 86 SPCW *)	2,2 mm	HF30	Male	30-1385-ZZ	Solder	Solder	50 Ohm
						30-1485-ZZ			
					Female	30-2385-ZZ			
						30-2485-ZZ			

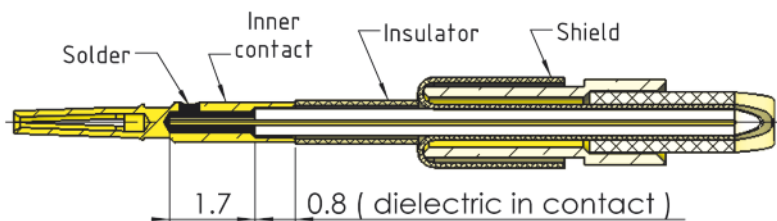
Cable instructions (IC22HF01)



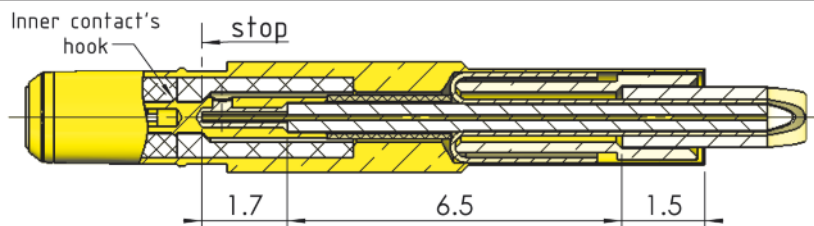
- 1/ 1.1 - Thread the sleeve until stop onto the cable.
1.2 - Place the shield on the sleeve.



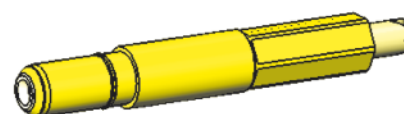
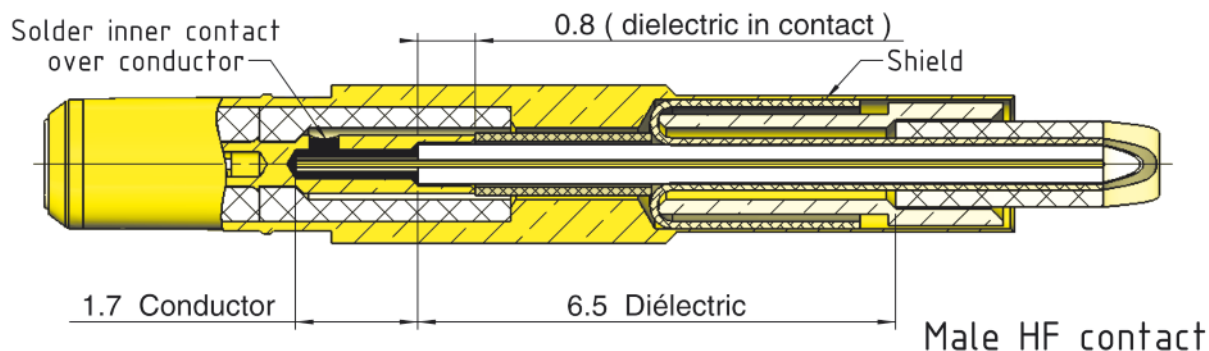
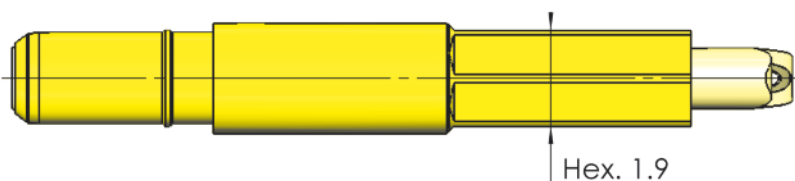
- 2/ - Thread the insulator.
- Solder the inner contact on the conductor.



- 3/ - Thread to the body.
- Beware that the inner contact's hook goes entirely through the body's insulator

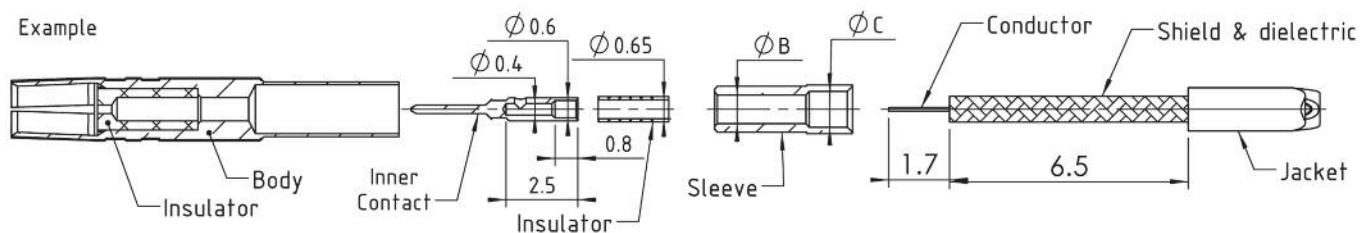


- 4/ CRIMP :
- Tool : DANIELS HX3
- Die : C13847
- Position : 8.95 coax 22
- Hexagone : 1.9mm / plats

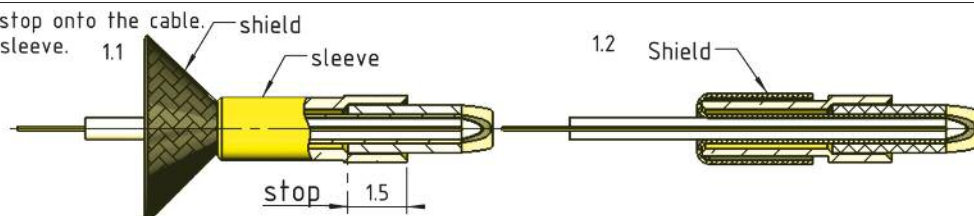


Cable instructions (IC22HF02)

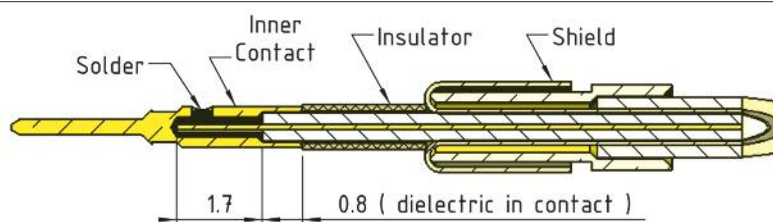
Example



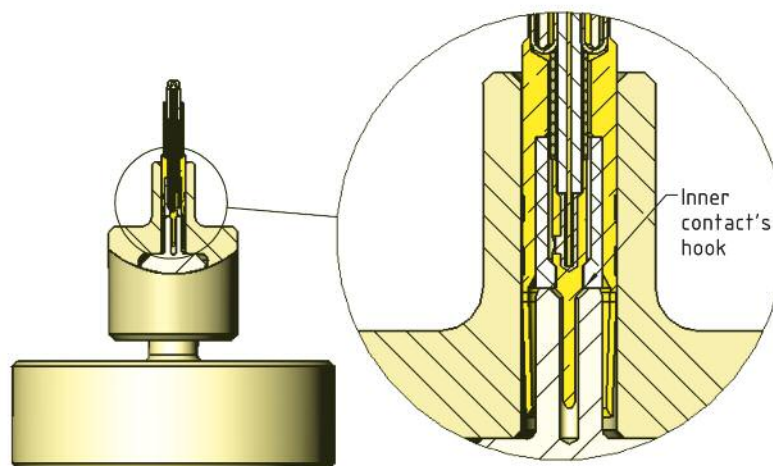
- 1/ 1.1 - Thread the sleeve until stop onto the cable.
1.2 - Place the shield on the sleeve.



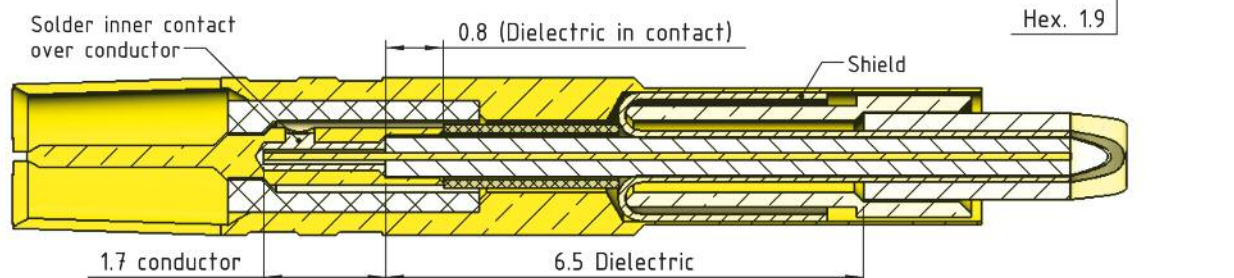
- 2/ - Thread the insulator.
- Solder the inner contact on the conductor.



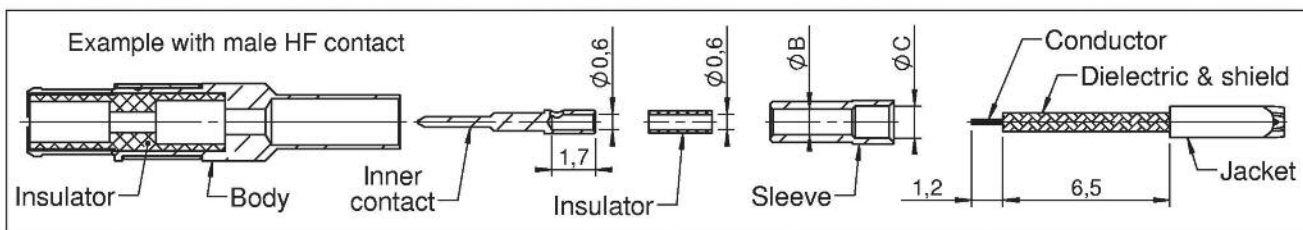
- 3/ - Put the contact body in the tool C16447.
- Thread to the body.
- Beware that the inner contact's hook goes entirely through the body's insulator.



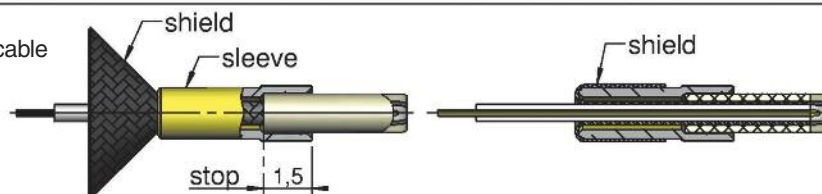
- 4/ CRIMP :
- Tool : DANIELS HX3
 - Die : C13847
 - Position : 8.95 coax 22
 - Hexagone : 1.9mm / plats
 - Position : 8.95mm



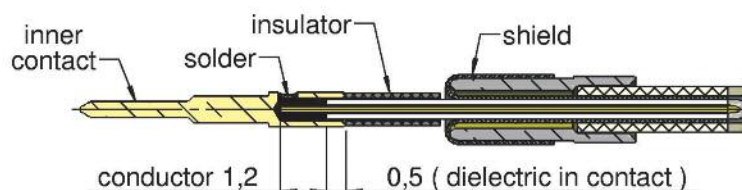
Cable instructions (IC30HF01)



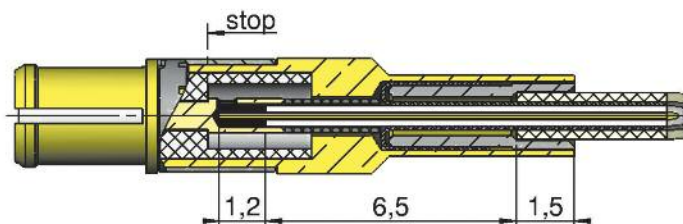
- 1 - Thread the sleeve until stop onto the cable
- Place the shield on the sleeve



- 2 - Thread the insulator
- Solder the inner contact on the conductor

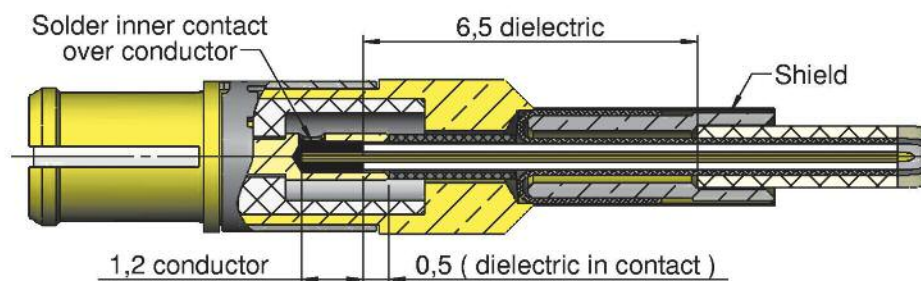
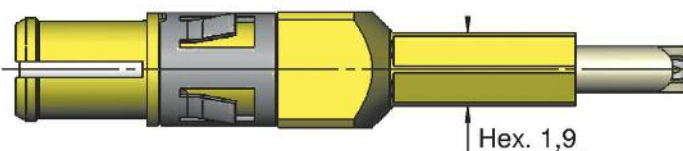


- 3 - Thread to the body.

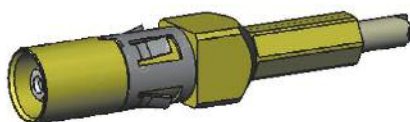


- 4 - CRIMP

- Tool : DANIELS HX3
- Die : C13847
- Hexagone : 1,9 mm / flat
- Position : 9,95 mm



Female HF contact



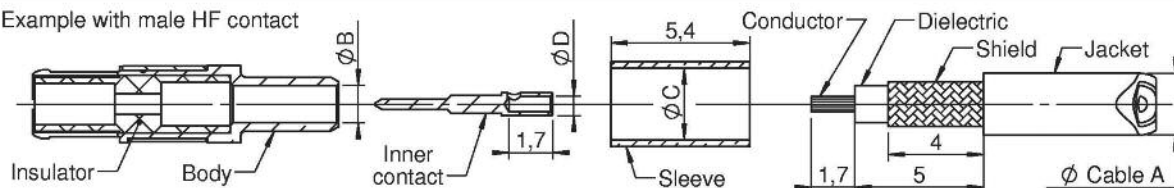
	ØB	ØC	Sleeve
P/N terminal -01	I	I,25	
P/N terminal -02	0,85	I,15	

Male HF contact



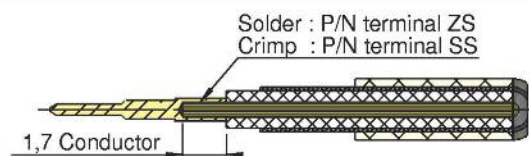
Cable instructions (IC30HF02)

Example with male HF contact

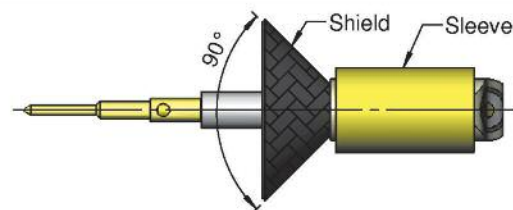


	Cable ØA	Body ØB	Sleeve ØC	Contact ØD	Central crimp DANIELS MH800		Hexagonal imprint E sleeve crimp DANIELS HX3 tool				
					Positioner K1131		Die C13847			Die C14680	
					Conductor Ø 0,3	Conductor Ø 0,5	Hex.1,9	Hex.2,4	Hex.2,8	Hex.3,25	Hex.4
30-x320-SS	2 mm	1 mm	2,2 mm	0,5 mm	Position 2 / 3	Position 3 / 4		x			
30-x320-DS	2,3 mm	1 mm	2,8 mm	0,5 mm					x		
30-x324-SS	2,4 mm	1,5 mm	2,8 mm	0,6 mm					x		
30-x326-SS	2,7 mm	1,7 mm	2,8 mm	0,6 mm					x		
30-x326-DS	3 mm	1,7 mm	3,25 mm	0,6 mm						x	

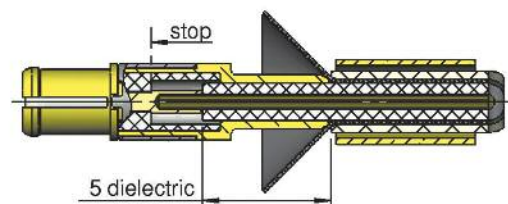
- 1 - Mount the inner contact on the conductor and solder or crimp.
(crimping with DANIELS MH800 positioner K1131)



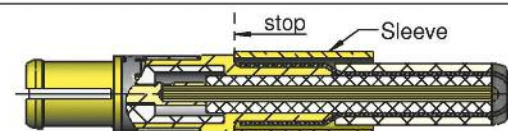
- 2 - Thread the sleeve onto the cable and bent the shield at 90°.



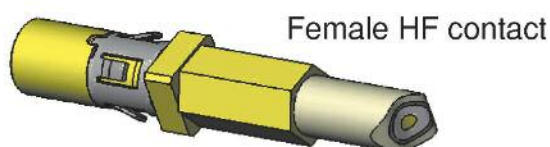
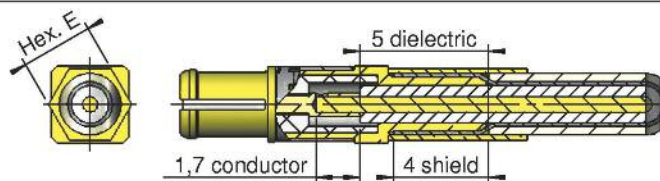
- 3 - Push until stop inside the body.



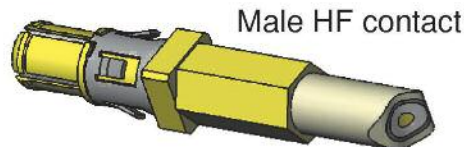
- 4 - Thread the sleeve until stop on the body so as to bent the shield.



- 5 - Crimp the sleeve



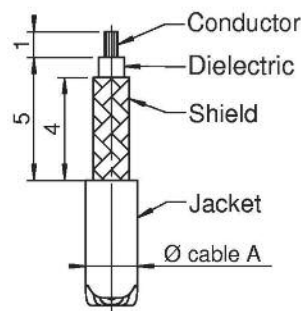
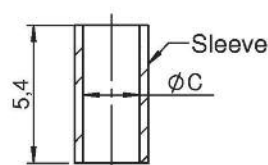
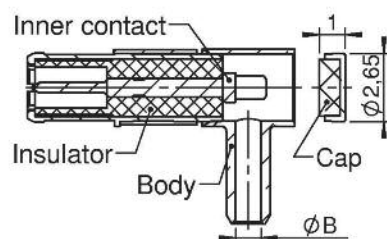
Female HF contact



Male HF contact

Cable instructions (IC30HF03)

Example with male HF contact



1 - Thread the sleeve on cable and bent the shield at 90°

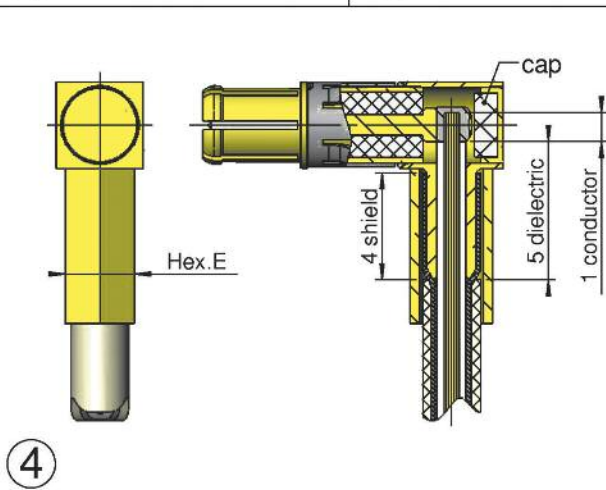
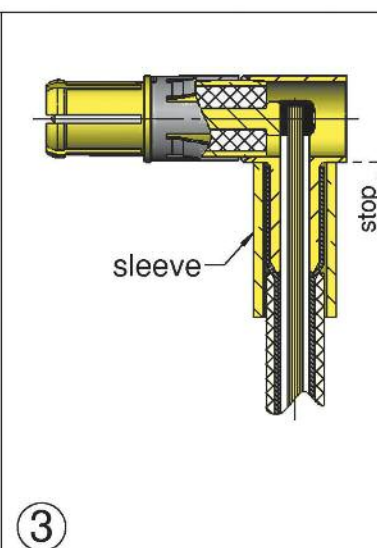
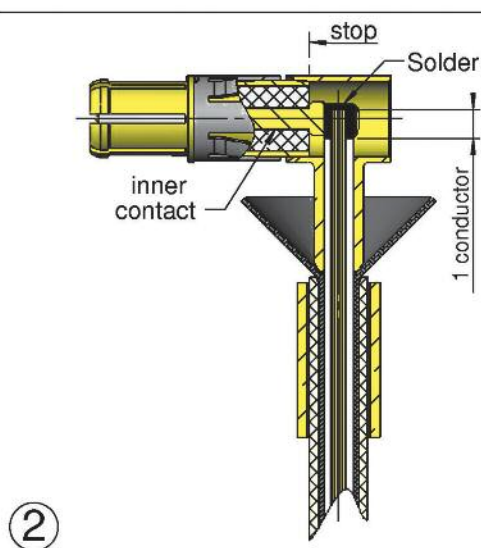
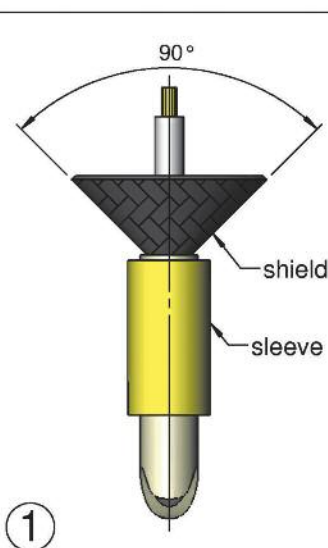
2 - Place the inner contact until stop in the body. Insert the cable and solder the conductor onto the inner contact

3 - Thread the sleeve until stop on the body so as to bent the shield

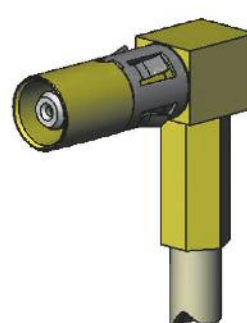
4 - Crimp the sleeve with DANIELS HX3 tool and mount the back cap with tool P/N C14772

Hexagonal imprint E sleeve crimp DANIELS HX3 tool

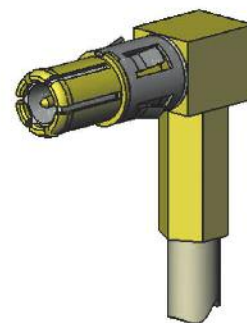
	Cable ØA	Body ØB	Sleeve ØC	Contact	Die CI3847					Die CI4680	
					Hex.1,9	Hex.2,4	Hex.2,8	Hex.3,25	Hex.4	Hex.3,25	Hex.4
30-x412-ZS	1,2 mm	0,7 mm	1,3 mm	solder	x						
30-x420-ZS	2 mm	1 mm	2,2 mm	solder		x					
30-x420-DS	2,3 mm	1 mm	2,8 mm	solder			x				
30-x424-ZS	2,4 mm	1,5 mm	2,8 mm	solder			x				
30-x426-ZS	2,7 mm	1,7 mm	2,8 mm	solder			x				
30-x426-DS	3 mm	1,7 mm	3,25 mm	solder				x			



Female HF contact

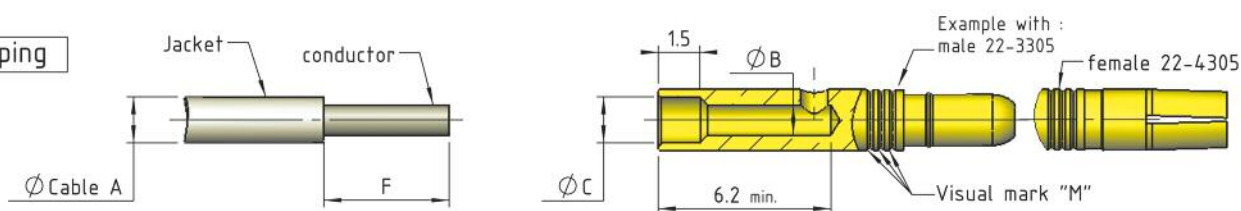


Male HF contact



Cable instructions (IC22HP02)

Stripping



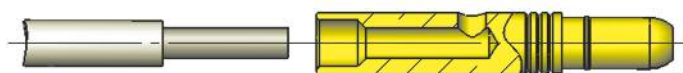
Loaded	Unloaded	Cable A			ØB	ØC	Length F conductor	M	Solder	Crimp by AF8 Tool / Positioner	Crimp tool setting - Number selector		
		AWG20	AWG18	AWG16							AWG20	AWG18	AWG16
3305	22-3305	X	NA		1.1 mm	1.65 mm	4.5 mm	x3			4		NA
3308	22-3308	NA	X	NA	1.35 mm	1.85 mm	4.5 mm	x2	OK	16459 / C16461	NA	5	NA
3310	22-3310		X		1.7 mm	NA	6 mm	x1			4	5	6

Loaded	Unloaded	Cable A			ØB	ØC	Length F conductor	M	Solder	Crimp by AF8 Tool / Positioner	Crimp tool setting - Number selector		
		AWG20	AWG18	AWG16							AWG20	AWG18	AWG16
4305	22-4305	X	NA		1.1 mm	1.65 mm	4.5 mm	x3			4		NA
4308	22-4308	NA	X	NA	1.35 mm	1.85 mm	4.5 mm	x2	OK	16459 / C16461	NA	5	NA
4310	22-4310		X		1.7 mm	NA	6 mm	x1			4	5	6

NA : Not Applicable

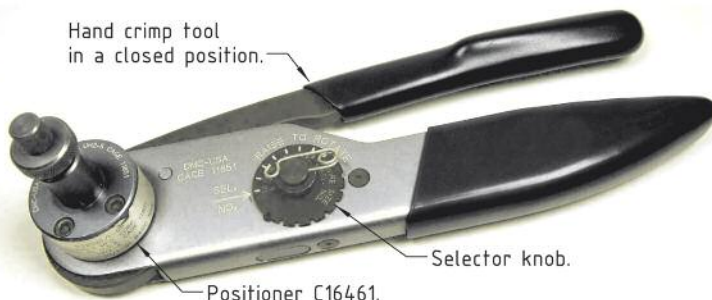
The conductor must be visible through the inspection window of the contact

1 - Insert the cable into the contact



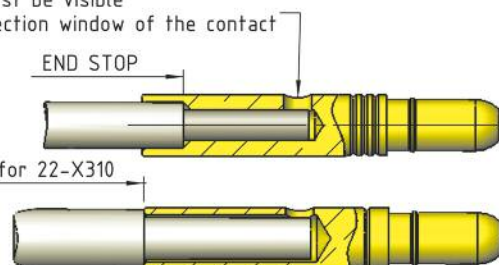
2 - Set the hand crimp tool according to crimp barrel accommodation table above.

- 2.1 - Select the number selector with the selector knob (see crimp tool setting).
2.2 - Put the positioner C16461 on the hand crimp tool 16459.



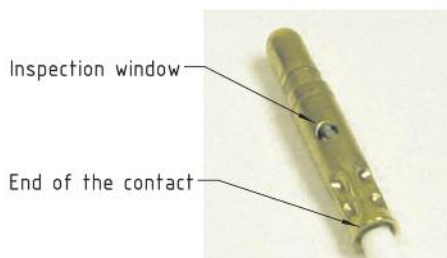
3 - Insert the contact and wire assembly in the crimp guide of the hand crimp tool.

- 3.1 - In the crimp guide, the contact and wire assembly must be in the ends stop position.
3.2 - During crimping, keep the wire in position.
3.3 - Just one crimping operation is allowed per contact and wire assembly.



4 - Visually check crimping

- 4.1 - Crimping must not deform the inspection window.
4.2 - Contact must not have visible fractures or cracks.
4.3 - Contact barrel must not be deformed or bent.
4.4 - Crimping must not deform the end of the contact.

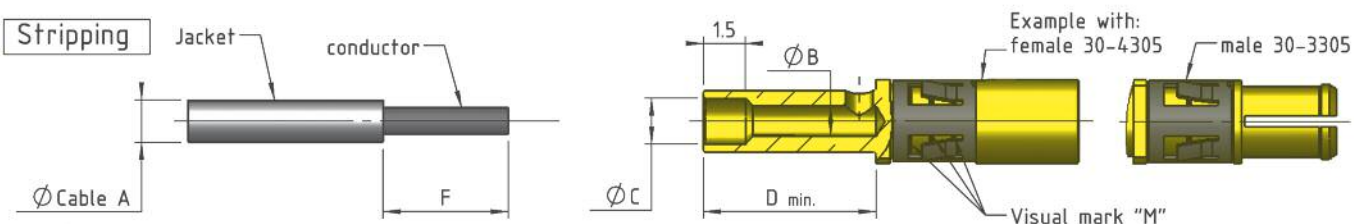


5 - Check it is firmly crimped by pulling gently

- 5.1 - For that purpose two (2) fingers are enough : pinch the wire and pull smoothly along the axis of the crimped contact



Cable instructions (IC30HP02)



Loaded	Unloaded	Cable A					ØB	ØC	Length F conductor	Length D hole	M	Solder	Crimp by AF8 Tool / Positioner	Crimp tool setting - Number selector				
		AWG20	AWG18	AWG16	AWG14	AWG12								AWG20	AWG18	AWG16	AWG14	AWG12
3305	30-3305	X			NA		1.1 mm	1.65 mm	4.5 mm		x3			3			NA	
3308	30-3308	NA	X		NA		1.35 mm	1.85 mm		6.2 mm	x2			NA	4		NA	
3310	30-3310		X		NA		1.7 mm		6 mm		x1	OK	16459 / C16460	4	4	5	NA	
3315	30-3315				X	NA	2 mm	NA			NA						6	NA
3320	30-3320				NA	X	2.6 mm		5.3 mm	5.5 mm							NA	8

Loaded	Unloaded	Cable A					ØB	ØC	Length F conductor	Length D hole	M	Solder	Crimp by AF8 Tool / Positioner	Crimp tool setting - Number selector				
		AWG20	AWG18	AWG16	AWG14	AWG12								AWG20	AWG18	AWG16	AWG14	AWG12
4305	30-4305	X			NA		1.1 mm	1.65 mm	4.5 mm		x3			3			NA	
4308	30-4308	NA	X		NA		1.35 mm	1.85 mm		6.2 mm	x2			NA	4		NA	
4310	30-4310		X		NA		1.7 mm		6 mm		x1	OK	16459 / C16460	4	4	5	NA	
4315	30-4315				X	NA	2 mm	NA			NA						6	NA
4320	30-4320				NA	X	2.6 mm		5.3 mm	5.5 mm							NA	8

NA : Not Applicable

1 - Insert the cable into the contact

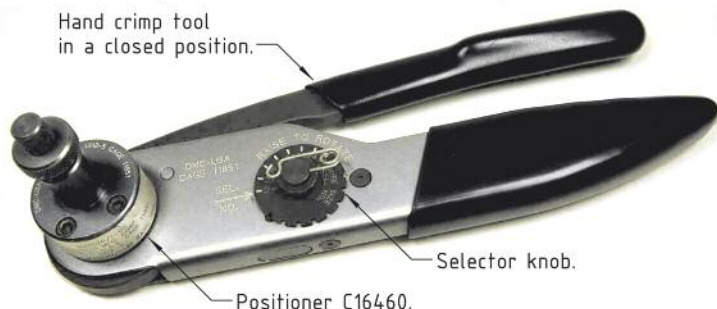


END STOP only for 30-X310, 30-X315 and 30-X320

2 - Set the hand crimp tool according to crimp barrel accommodation table above.

2.1 - Select the selector number with the selector knob (see crimp tool setting).

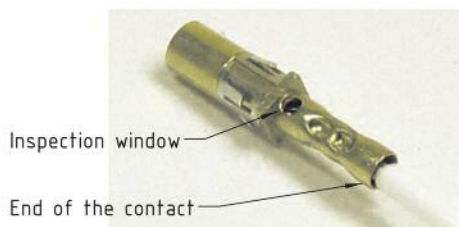
2.2 - Put the positioner C16460 on the hand crimp tool 16459.

Hand crimp tool
in a closed position.3 - Insert the contact and wire assembly
in the crimp guide of the hand crimp tool.

- 3.1 - In the crimp guide, the contact and wire assembly must be in the end stop position.
- 3.2 - During crimping, keep the wire in position.
- 3.3 - Just one crimping operation is allowed per contact and wire assembly.

4 - visually check crimping

- 4.1 - Crimping must not deform the inspection window.
- 4.2 - Contact must not have visible fractures or cracks.
- 4.3 - Contact barrel must not be deformed or bent.
- 4.4 - Crimping must not deform the end of the contact



5 - Check it is firmly crimped by pulling gently

For that purpose two (2) fingers are enough : pinch the wire and pull smoothly along the axis of the crimped contact



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